

Front Cover

# Service Guide

OKIPAGE 8z  
Digital LED Page Printer



Adobe Acrobat printable reference copy  
of the OKIDATA Service Training Manual.  
07/18/2000

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## Service Manual for OKIPAGE 8z

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**Preface**

This Service Handbook describes the field maintenance procedures for the OKIPAGE 8z.

This manual is written for use by service persons. Please note that you should refer to the Printer User's Manual for operating procedures.

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**Configuration**

**System Configuration**

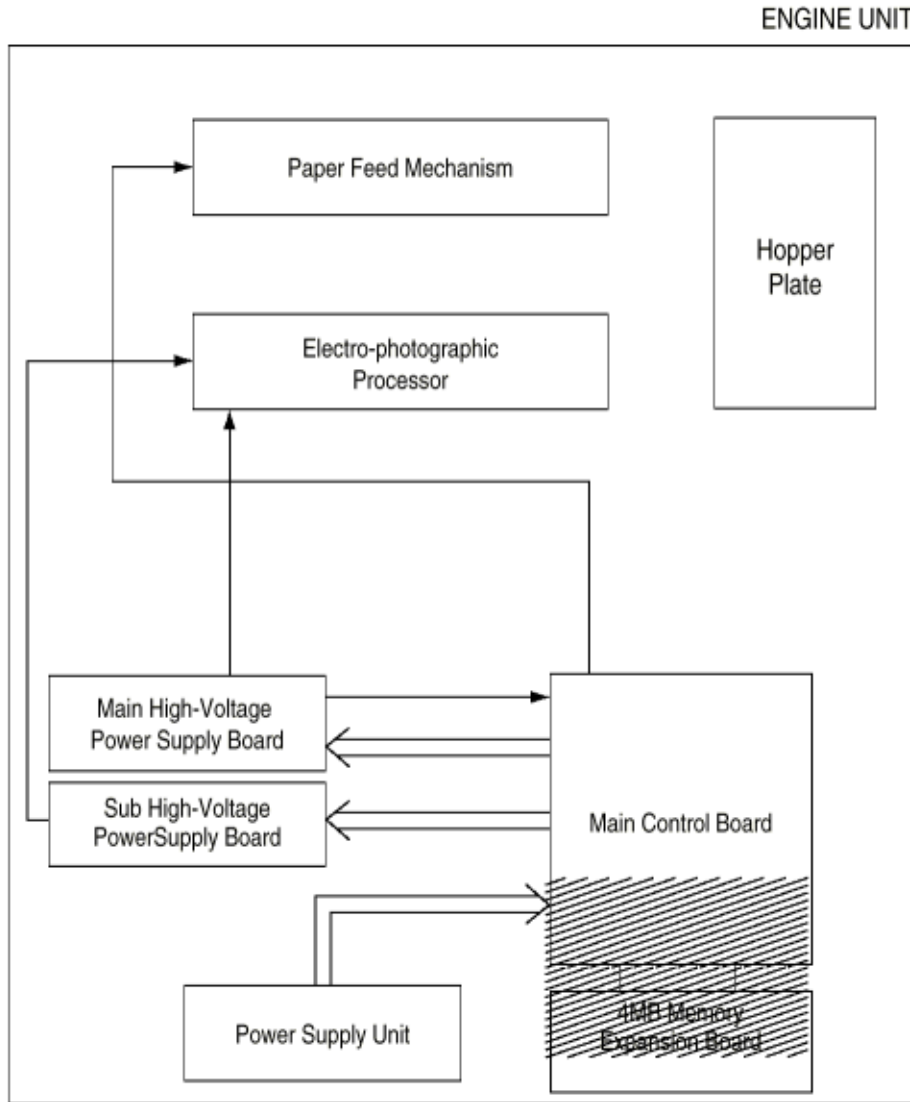
**Printer Configuration**

**Specification**

**Safety Standards**

**1.1 System Configuration**

The OKIPAGE 8z consists of a control block, a power supply unit, and an engine block. (See Figure 1-1 below.)



**Figure 1-1**

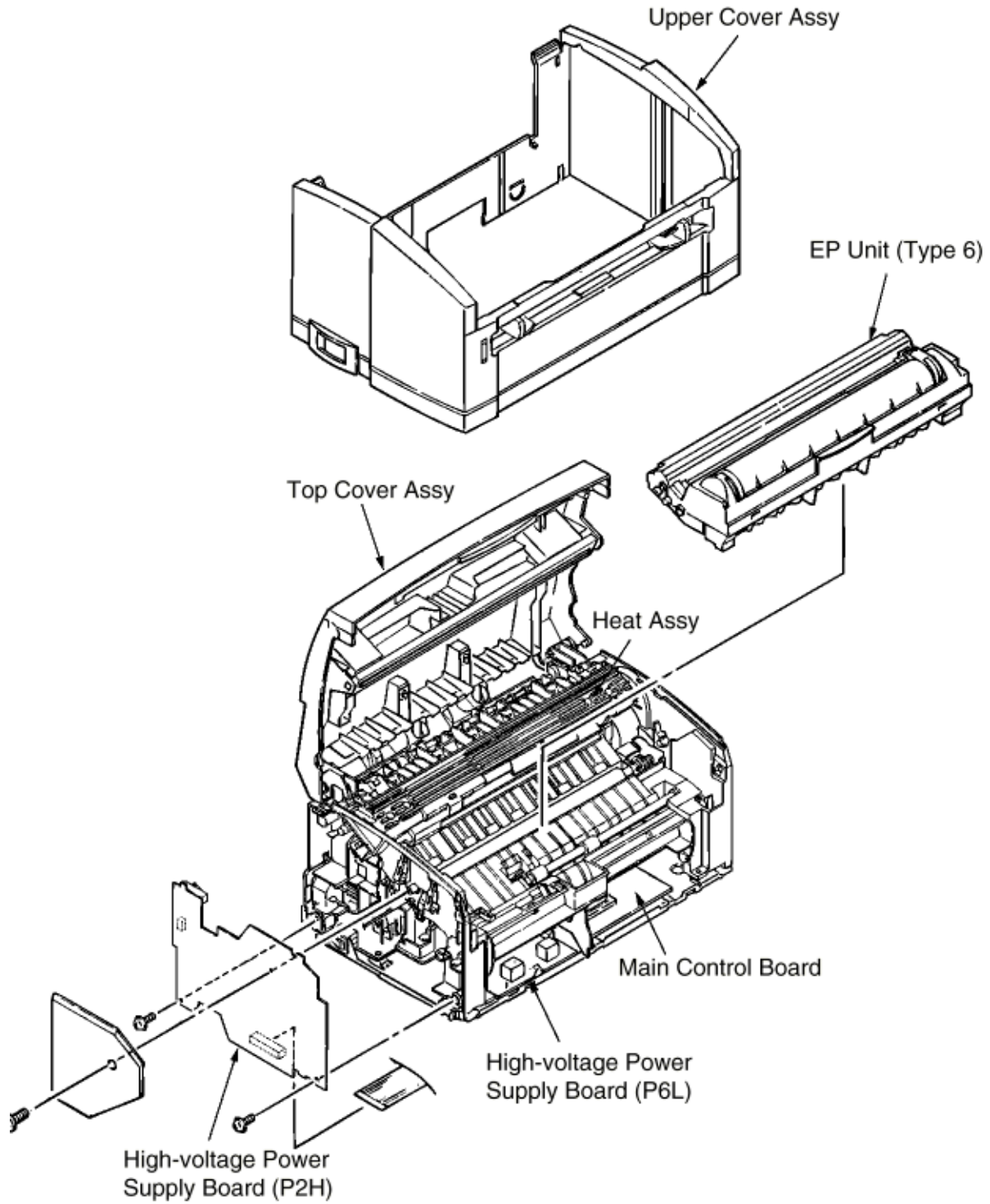
## 1.2 Printer Configuration

The printer unit consists of the following five hardware components:

- Electro-Photographic Processor
- Paper Feeder
- Main Control Board
- High-Voltage Power Supply Board
- Power Supply Unit

Figure 1-2 is the configuration of the printer unit.





**Figure 1-2**

**1.3 Specification**

- (1) Type: Desktop
- (2) Outside dimensions (excludes protruding portion)
  - Height: 5.9" (150 mm)
  - Width 12.2" (310 mm)
  - Depth 7.5" (191mm)
- (3) Weight: 8.4 lbs. (3.8kg)
- (4) Development method: Dry non-magnetic development system  
LED stationary head
- (5) Exposure method: LED stationary head
- (5) Paper used
  - <Type>
    - Standard paper
      - Xerox 4200 (20 lbs)
    - Application paper (manual face-up feed)
      - Label
      - Envelope
      - OHP paper (Transparency)
  - <Size>
    - 14" (355.6 mm) (Max.) x 8.5" (215.9 mm)
  - <Thickness>
    - Automatic feed: 16 to 28 lbs (60 to 105 g/m<sup>2</sup>)
    - Manual feed: Label, Envelope, OHP paper (transparency)
- (6) Printing speed:
  - First print: 23 seconds (A4) (after warm-up)
  - Continuous print: 8 sheets/minute (A4)
  - Warm-up time: 40 seconds (120 VAC for ODA, 230 VAC for OEL/INT) (at room temperature 77° F (25° C))
- (7) Paper feeding method: Automatic paper feed or manual paper feed
- (8) Paper delivery method: Face down
- (9) Resolution: 600 dpi x 600 dpi (true)
- (10) Power input:
  - 230 VAC +/-10% (for OEL/INT)
  - 120 VAC +/-15% for (ODA)
- (11) Power consumption:
  - Peak: Approx. 450W
  - Typical operation: Approx. 100W
  - Idle: Approx. 30W
  - Power save mode: Approx. 5W
- (12) Temperature and humidity

	Temperature	Humidity
--	-------------	----------

During operation	10 to 32° C	20 to 80% RH (relative humidity)
In storage	-10 to +43° C	10 to 90% RH (relative humidity) No condensation is permissible.

**Caution:** Temperature and humidity in storage are measured with the OKIPAGE 8z being packed; they are valid for one year.

- |      |             |  |
|------|-------------|--|
| (13) | Noise       | During operation: 48 dB (A) or less<br>Standby: 38 dB (A) or less  |
| (14) | Consumables | Toner cartridge kit - 1,500 (5% duty) ---- 45g cartridge kit<br>Image drum cartridge - 10,000 (at continuous printing) |

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**1.4 Safety Standards**

**1.4.1 Certification Label**

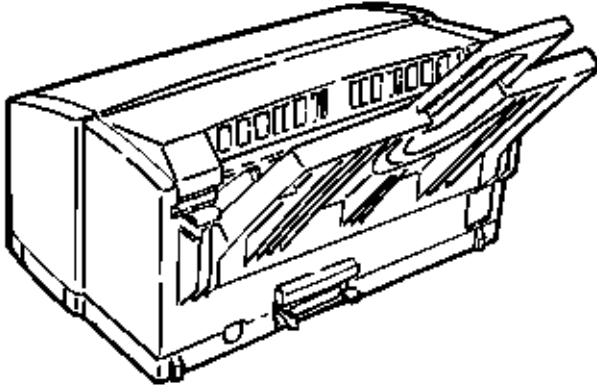
**1.4.2 Warning Label**

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#### 1.4.1 Certification Label

The safety certification label is affixed to the following location of the OKIPAGE 8z:



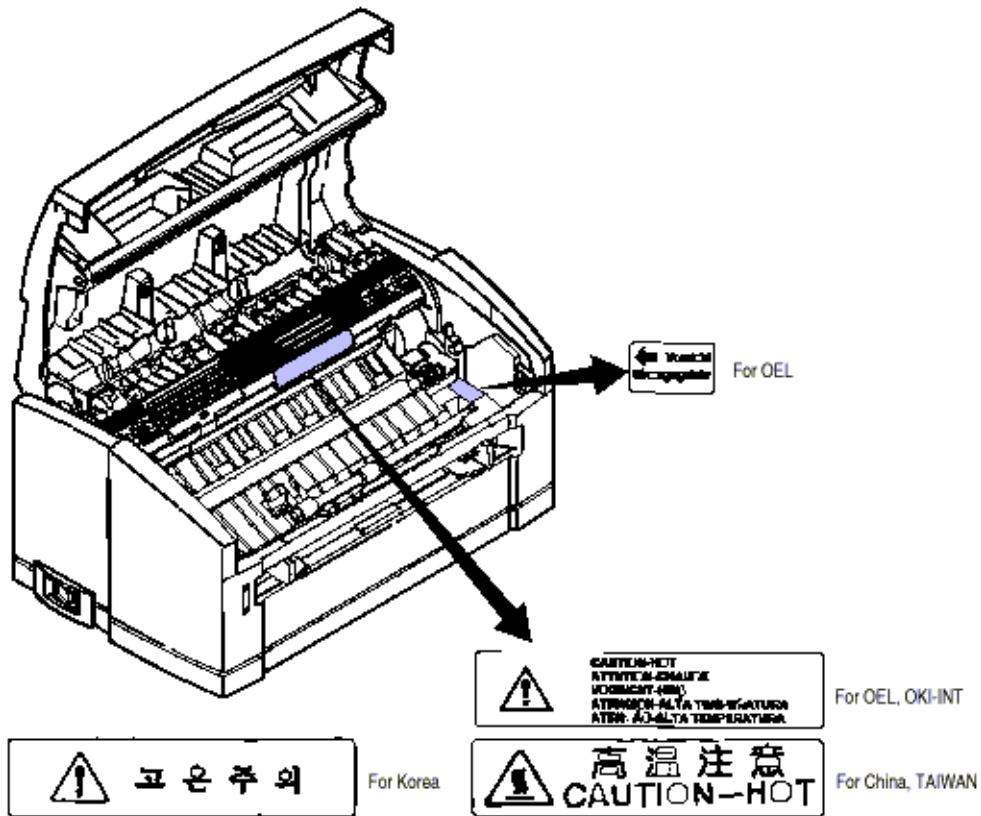
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**1.4.2 Warning Label**

Warning labels are affixed to the locations that may cause bodily injury.

During maintenance, do work with enough care while following instructions on these warning labels.

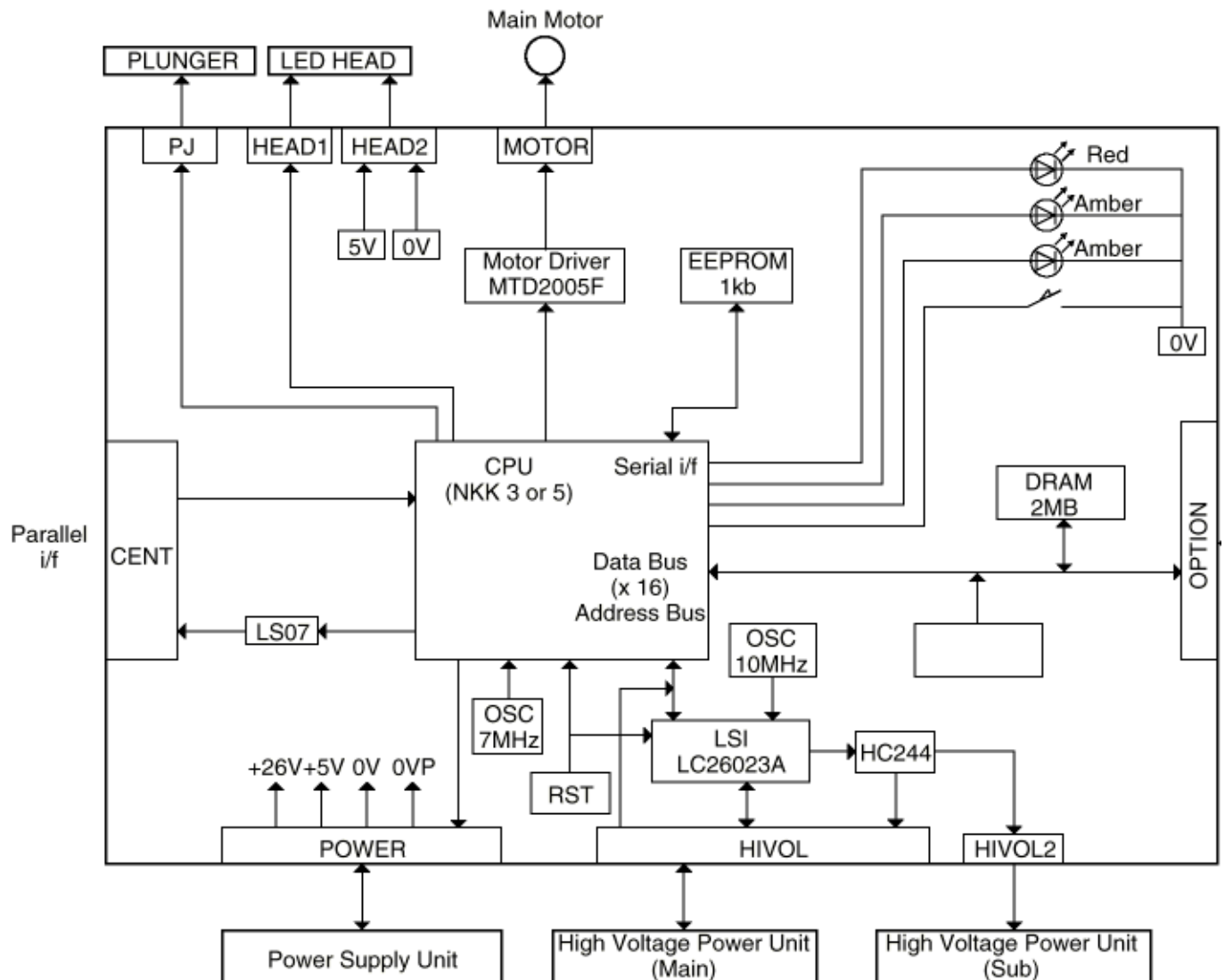


**2.0 Operation Description**

The OKIPAGE 8z consists of a main control board, a high-voltage power supply board, a power supply unit, and an electro-photographic processor. The OKIPAGE 8z receives print data from a higher-level interface and sequentially stores it in memory. The OKIPAGE 8z decodes and edits the received data while storing print data from the interface in memory. It sequentially transfers the edited data to the LED head for each dot line. The electro-photographic processor then prints the data on sheets of paper.

The display of the higher-level host is used for device operation and status display.

Figure 2-1 is the block diagram of the OKIPAGE 8z.



**Figure 2-1 Block Diagram**

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**2.1 Main Control Board**

The main control board consists of a one-chip CPU, a program ROM, a DRAM, an EEPROM, a host interface circuit, and a mechanism driving circuit. The mechanism driving circuit consists of an LED head, a main motor, and an electromagnetic clutch.

(1) One-chip CPU

The one-chip CPU is a custom CPU (8-bit internal bus, 8-bit external bus, 16-MHz clock) incorporating mask ROM and CPU peripheral devices. This CPU has the functions listed in the table below.

<b>Built-in Device</b>	<b>Function</b>
DRAM controller	Controls DRAM.
DMA controller	Transfers image data from Parallel I/F to DRAM, from DRAM to a video output port and between CPU and DRAM.
Parallel interface controller	Controls the parallel interface.
Video output port LED STB output port	Controls LED head.
Timer	Generates various control timings for monitoring paper feeding and a paper size.
I/O Port	Inputs and outputs the sensor signals and motor signals, etc. Also performs I/O for EEPROM.
A/D converter	Inputs the feedback signals from a high-voltage generation circuit and thermistor signal.

(2) Program ROM

Program ROM contains a program for the equipment. EPROM is used as program ROM. When mask ROM in the one-chip CPU explained in (1) above is valid, the EPROM is not mounted. (For details on short wiring setting, see Section 7.2.)

(3) DRAM

DRAM is used as resident memory.

(4) EEPROM

EEPROM holds the following data:

- Menu data
- Counter value
- Adjustment value

#### (5) Parallel interface

The parallel interface receives parallel data from the host; it conforms to the IEEE1284 specification.

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**2.2 Power Supply Unit**

The power supply unit supplies +5 V and +26 V to the main control board according to 230 VAC / 120 VAC.

<b>Output voltage</b>	<b>Application</b>
+5 V	Used to generate a logic circuit and a high voltage.
+26 V	Used to drive the motor and electromagnetic clutch.

**2.3 High-Voltage Power Supply Board**

(1) High-Voltage power supply circuit

The high-voltage power supply circuit generates the following voltages required for the electro-photographic processor from +5 V according to the control sequence from the main control board. When the cover is open, +5 V supply is automatically interrupted to stop high-voltage output.

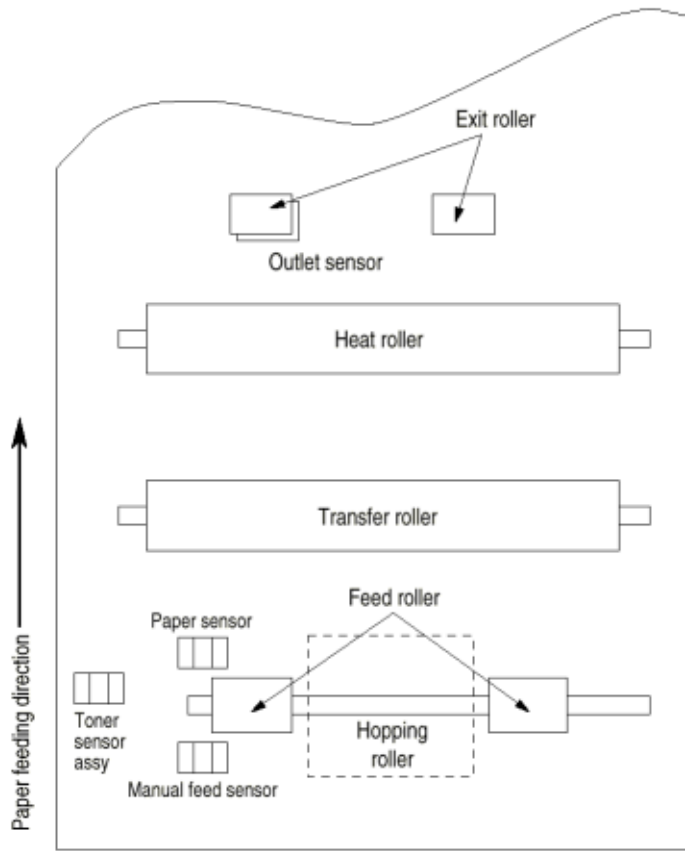
Output	Voltage	Application
CH	-1.3 KV	Voltage to be applied to charge roller.
DB	-265 V/+265 V	Voltage to be applied to a developing roller.
SB	-520 V/ 0 V	Voltage to be applied to a sponge roller.
CB	+400 V/-1.3 KV	Voltage to be applied to a cleaning roller.
TR	+500 V ~ +3.5 KV/-750 V	Voltage to be applied to a transfer roller.

**Caution:** The TR voltage varies with medium and transfer roller impedance.

(2) Sensors

The high-voltage power supply board consists of the high-voltage power supply circuit that supplies power to the electro-photographic processor system and the photosensor that detects a paper feeding system and toners.

Figure 2-2 shows the sensor layout drawing.



Sensor	Function	Sensing State
Manual feed sensor	Monitors whether paper was inserted into the manual feed sensor section.	ON: Paper exists. OFF: No paper exists.
Paper sensor	Detects the leading part of the paper. Monitors paper feeding.	ON: Paper exists. OFF: No paper exists.
Output sensor	Monitors paper feeding and the paper size according to the paper sensor arrival and passing time.	ON: Paper exists. OFF: No paper exists.
Toner sensor	Detects the low toner status.	ON (long): Toner low. OFF (short): Toner high.

**2.4 Electro-Photographic Processor**

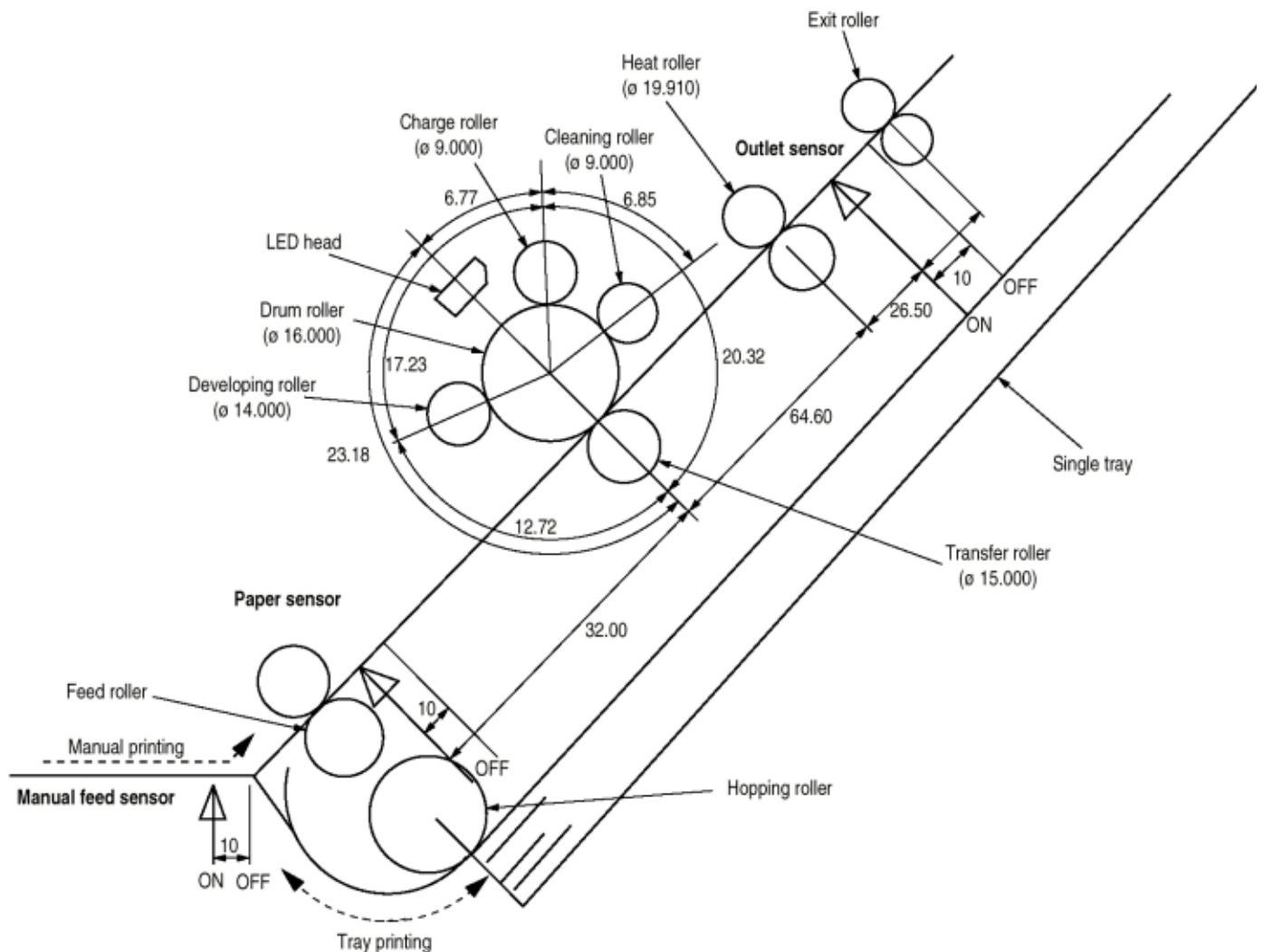
The electro-photographic processor prints out the image data to be sent from the main control board on sheets of paper. Figure 2-3 shows the layout drawing of the electro-photographic processor.

(1) Image drum unit

The image drum unit makes a toner adhere to the formed electrostatic latent image with static electricity. This electrostatic latent image is formed by the lights irradiated from LED heads.

(2) Electromagnetic clutch

The electromagnetic clutch controls the rotation of the hopping roller according to signals from the control block.



(3) Pulse motor (Main)

This pulse motor of 48 steps/rotation is two-phase excited by the signal from the main control board; it performs feeding control by switching normal rotation to reverse rotation or vice versa and turning on/off the electromagnetic

clutch. The relationship between the main motor, electromagnetic clutch, resist gear, drum gear, hopping roller is shown in the table below and on the subsequent pages.

Main Motor	Electromagnetic Clutch	Hopping Roller	Regist Gear	Drum Gear	Operation
Normal rotation	OFF	Non-rotation	Non-rotation	Rotation	Warm-up
Reverse rotation	ON	Rotation	Rotation	Rotation	Hopping
Reverse rotation	OFF	Non-rotation	Rotation	Rotation	Printing

#### (4) LED head

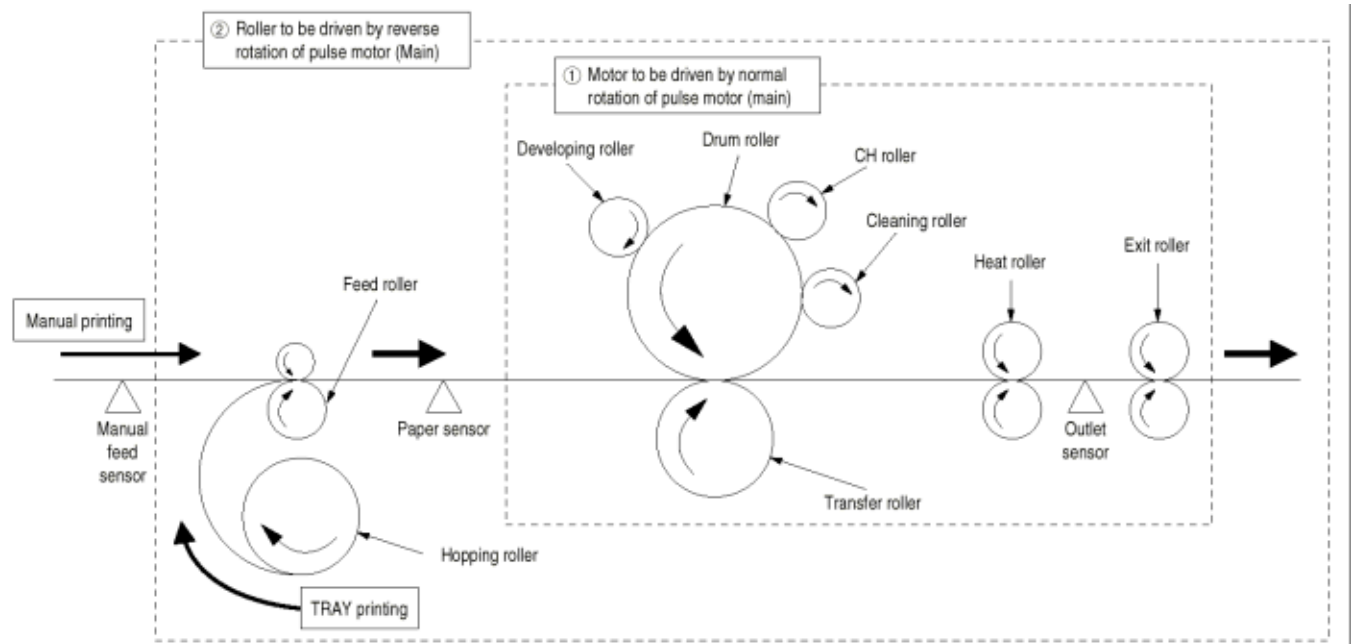
The shift and latch registers receive image data from the main control board for each dot line. 4,992 LEDs are driven to radiate the image drum.

#### (5) Heat Assy

The heat Assy consists of a heater, a heat roller, a thermistor, and a thermostat.

The power supply unit supplies AC voltage to the heater according to the HEATON signal from the main control board to heat the heat roller. The main control board monitors the heat roller temperature via the thermistor and keeps the temperature constant by turning on/off the heater AC voltage supply.

If the heat roller temperature rises abnormally, the thermostat of the heater voltage supply circuit functions to forcibly suspend the AC voltage supply.



#### Roller control by pulse motor (main)

- |     |   |   |
|-----|---|---|
| (1) | Normal rotation of pulse motor (main):  | Drum roller, transfer roller, cleaning roller, CH roller, developing roller, heat roller, exit roller rotation.   |
| (2) | Reverse rotation of pulse motor (main): | Drum roller, transfer roller, cleaning roller, CH roller, developing roller, heat roller, exit roller, feed roller, hopping roller rotation.<br>Hopping operation from the tray, however, is performed when the electromagnetic clutch is |

turned on.

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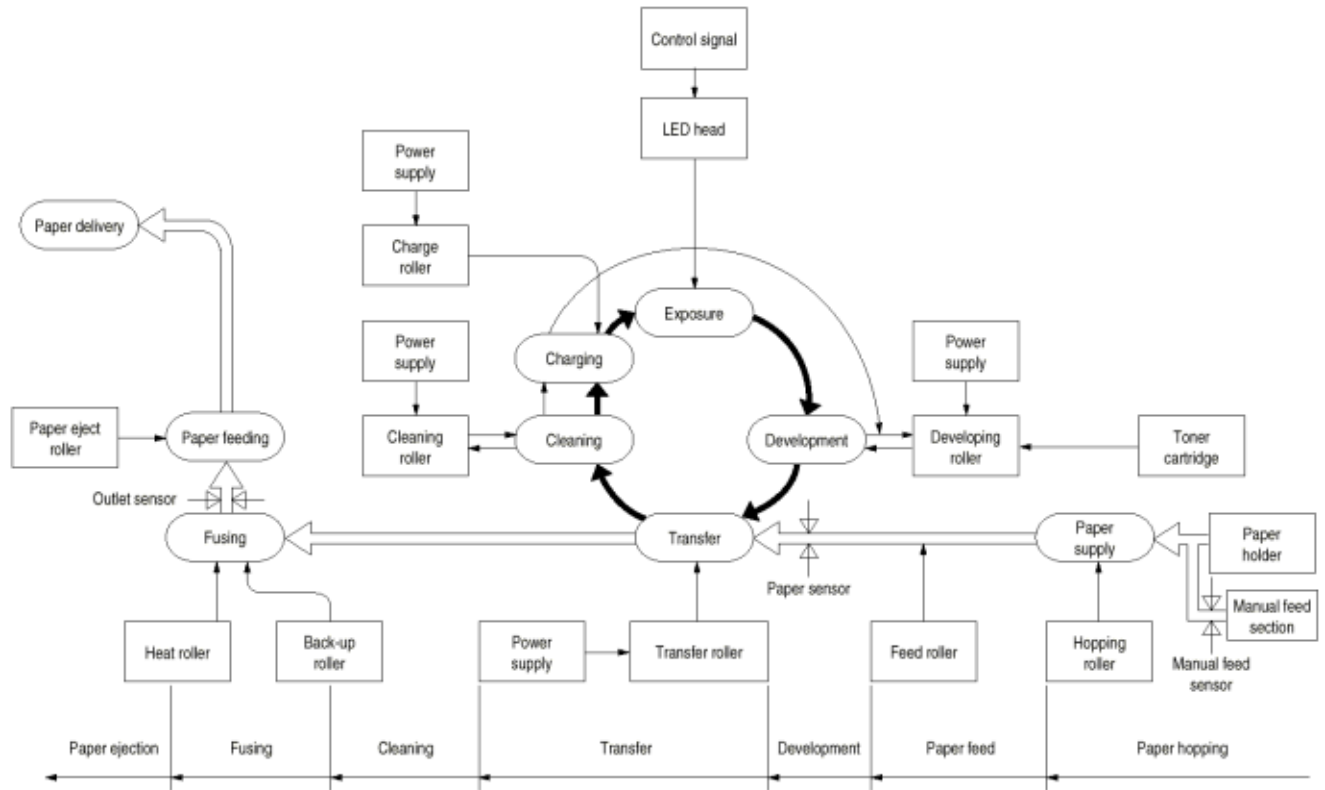



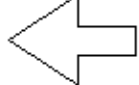
**2.5 Electro-Photographic Process**

The electro-photographic process is outlined below:

(1)	Charging - The surface of the OPC drum is charged negatively and uniformly by applying the DC voltage to the CH roller.
(2)	Exposure - Light emitted from the LED head irradiates the negatively charged surface of the OPC drum. The surface potential of the irradiated surface attenuates to form the electrostatic latent image corresponding to the image signal.
(3)	Development and residual toner recovery - The negatively charged toner is brought into contact with the OPC drum, adhering to the electrostatic latent image on the OPC drum by static electricity. This adhesion causes the electrostatic latent image to change to a visible image. At the same time, the residual toner on the OPC drum is attracted to the developing roller by static electricity.
(4)	Transfer - When paper is placed over the image drum surface, the positive charge which is opposite in polarity to that of the toner, is applied to the reverse side by the transfer roller. The toner is attracted by the positive charge and is transferred onto the paper. This results in the transfer of the toner image formed on the image drum onto the paper.
(5)	Cleaning - The cleaning roller temporarily attracts the residual toner on the transferred OPC drum with static electricity, then returns the toner to the OPC drum.
(6)	Fusing - The transferred unfused toner image is fused to a sheet of paper by applying heat and pressure to the image.

Figure 2-5 shown below is a flow for the electro-photographic process.



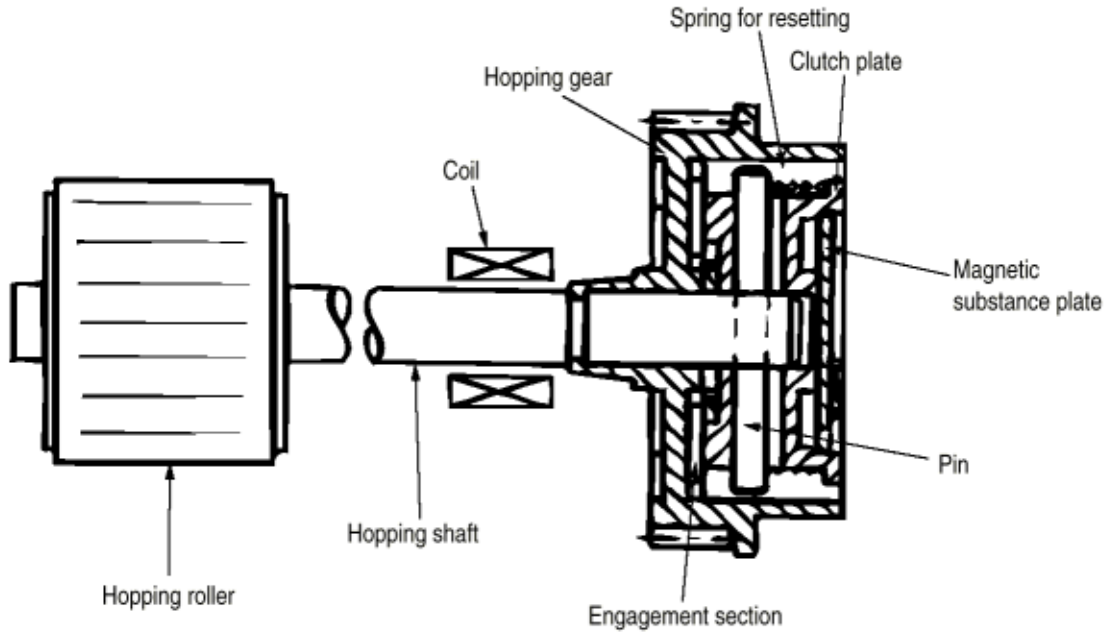
 : OPC drum rotation direction  
 : Paper feeding path

**2.5.1 Explanation of Each Process Operation**

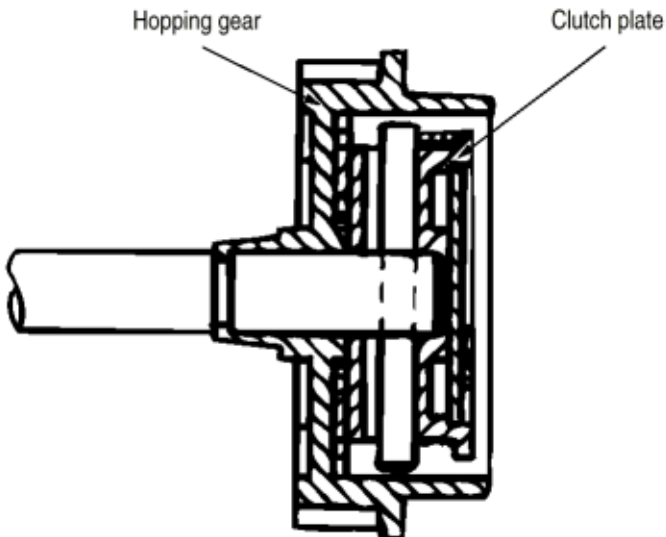
(1) Hopping

As shown in the figure below, the clutch for hopping is turned on/off according to current ON/OFF to a coil.

When the clutch is OFF



When the clutch is ON

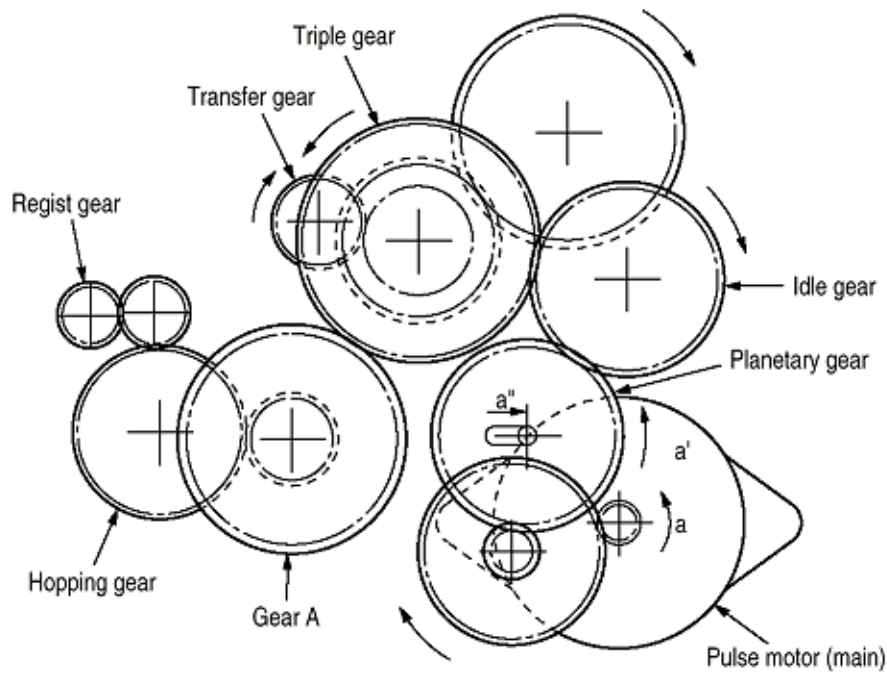


When the clutch is on, the hopping gear engages with the clutch plate to rotate the hopping roller.

When the clutch is off, the hopping gear is separated from the clutch plate by the spring for resetting, disabling the rotation of the hopping roller.

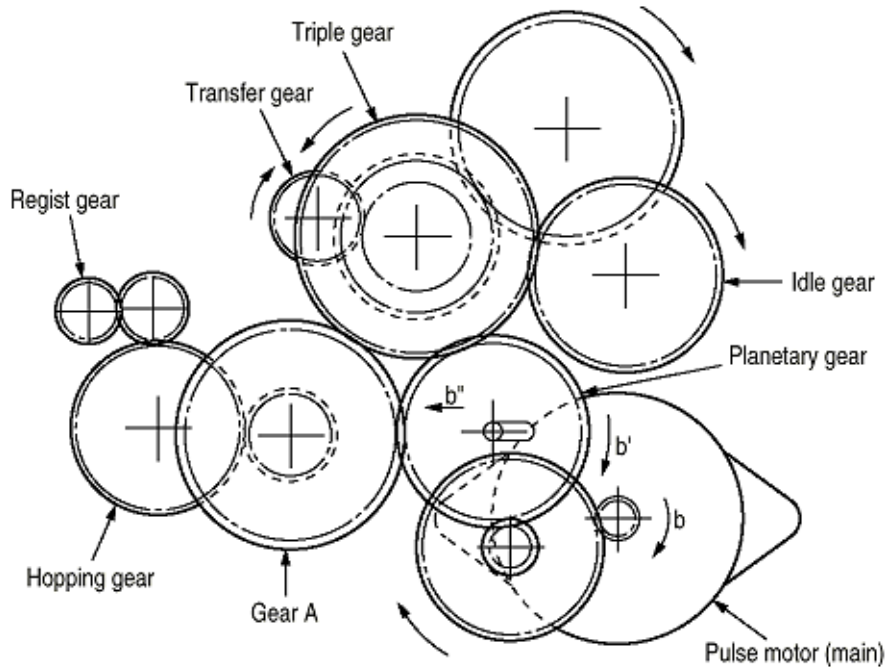
## (2) Printing and warm-up

At warm-up



Rotate the pulse motor (main) in the  $a$  direction. The planetary gear rotates in the  $a'$  direction, dislocating its position in the  $a''$  direction. This causes the planetary gear to be separated from gear A. The hopping gear will not rotate. The triple gear and transfer gear rotate via the idle gear to drive the EP unit.

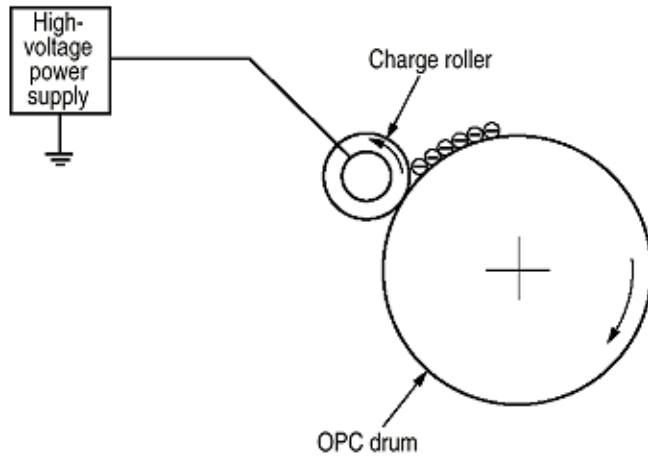
At printing



The paper is further advanced in synchronization to the print data.

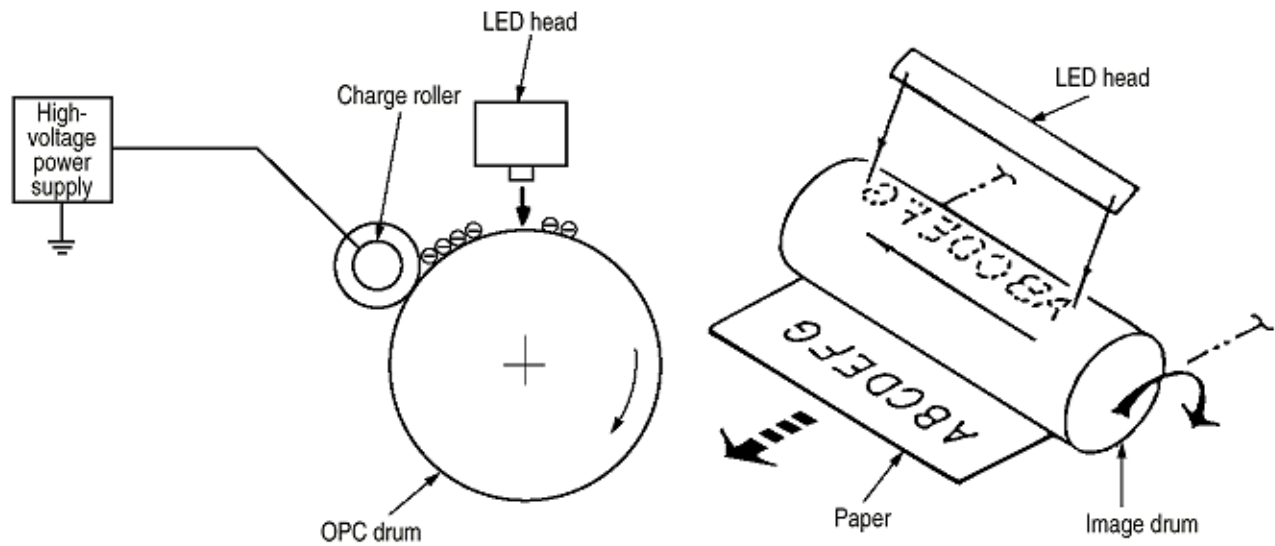
(3) Charging

Charging is performed by applying DC voltage to the charge roller that is in contact with the surface of the OPC drum.



(4) Exposure

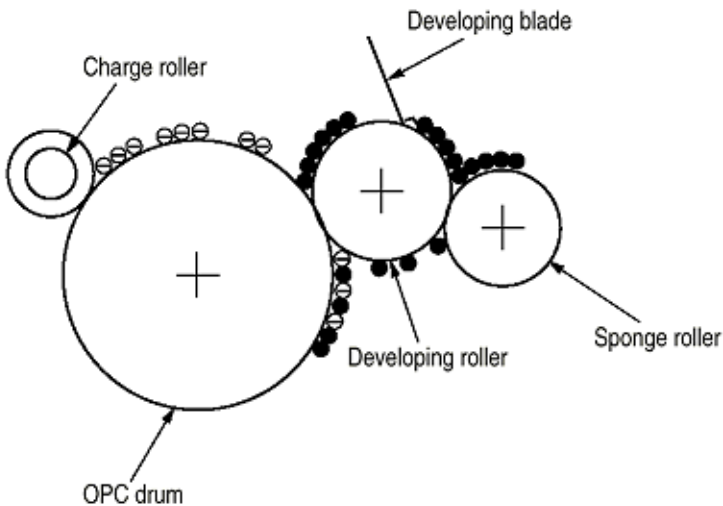
Light emitted from the LED head irradiates the negatively charged surface of the OPC drum. The surface potential of the irradiated surface attenuates to form the electrostatic latent image corresponding to the image signal.



#### (5) Development

The electrostatic latent image on the surface of the OPC drum is changed to a visible toner image by applying a toner to it. Development is performed in the contact part between the OPC drum and developing roller.

1 The sponge roller negatively charges a toner and applies it to the developing roller.



2 The toner applied to the developing roller is thin-coated by the developing blade.

3 A toner adheres to the exposure part of the OPC drum in the contact part between the OPC drum and developing roller. This causes the electrostatic latent image to be changed to a visible image.

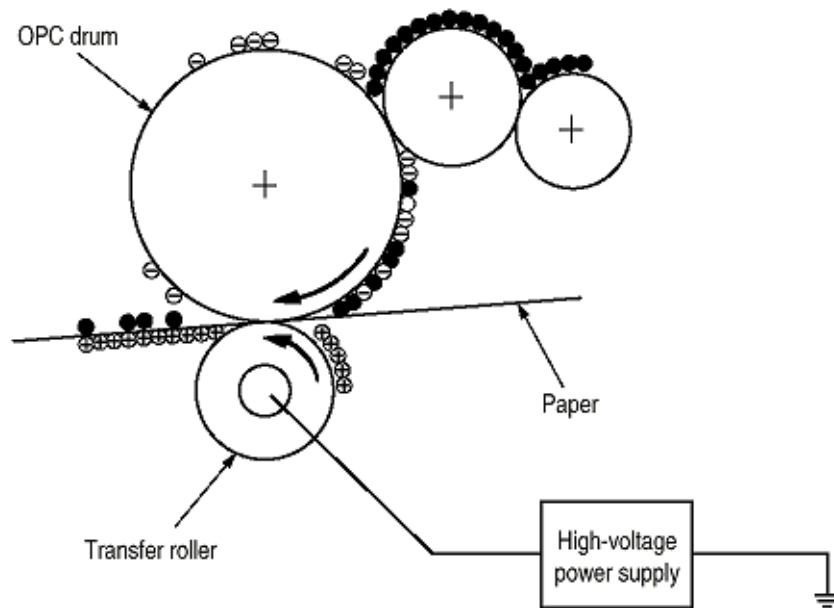
#### (6) Transfer

The transfer roller is composed of conductive sponge material. This roller is set so that the surface of the OPC drum and sheets of paper will adhere closely.

A sheet of paper is placed on the surface of the OPC drum and the positive charge opposite to the negative charge of a toner is applied from the reverse side by the transfer roller.

When a high negative voltage is applied from the power supply to the transfer roller, the positive charge induced on the surface of the transfer roller moves to the paper side at the contact part between the transfer roller and the sheet

of paper. The positive charge on the lower side of the sheet of paper then causes the negatively charged toner adhering to the surface of the OPC drum to move to the upper side of the sheet. This enables transfer to the sheet of paper.

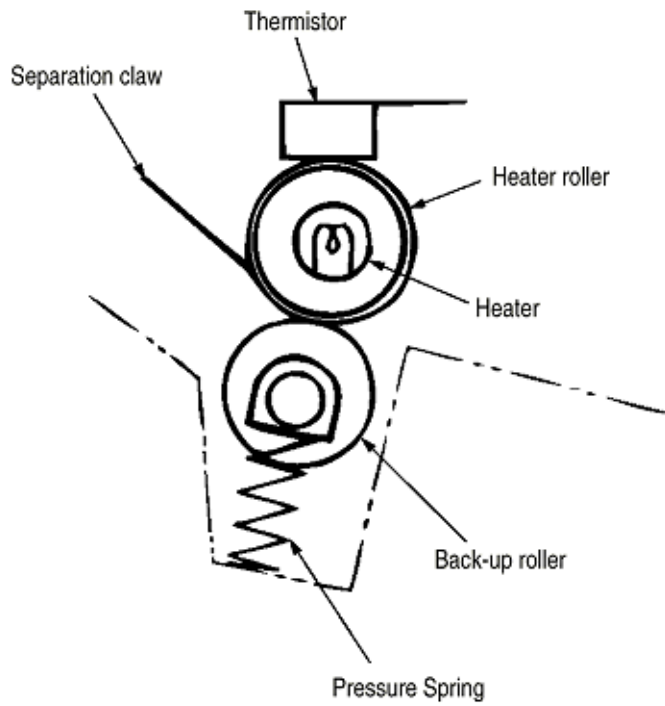


#### (7) Fusing

The transferred unfused toner image is fused to a sheet of paper because heat and pressure are applied when it passes between the heat roller and back-up roller.

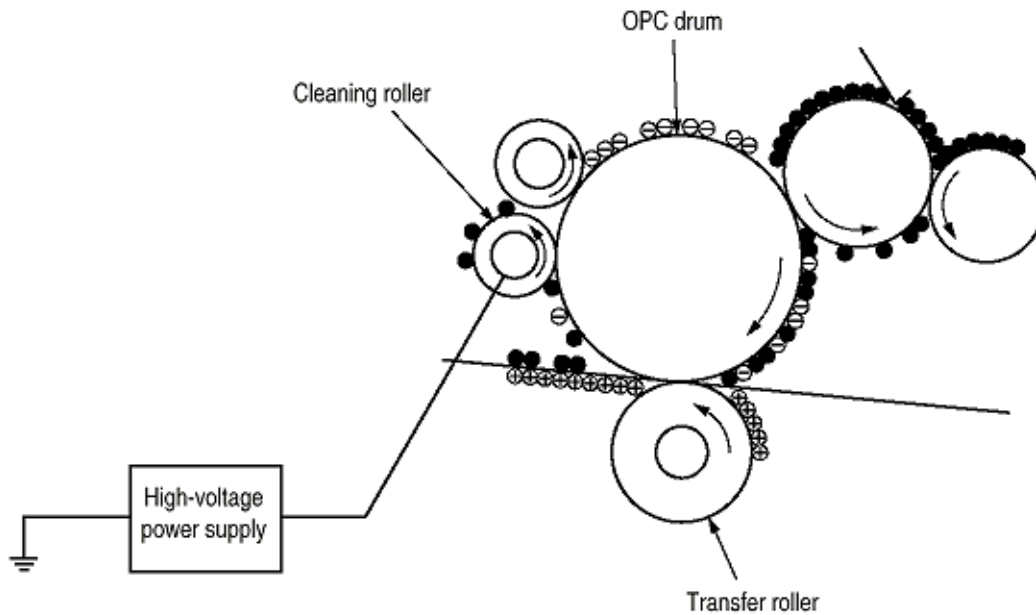
The Teflon-coated heat roller contains a 400 W heater (Halogen lamp) that heats the heat roller. The thermistor on the surface of the heat roller keeps the temperature of the heat roller constant. A thermostat is also installed for safety. If temperature rises abnormally, this thermostat opens to suspend voltage supply to the heater.

The back-up roller is pressurized to the heat roller by the pressure spring on each side.



(8) Cleaning

After transfer has terminated, the cleaning roller temporarily draws in the untransferred residual toner adhering to the OPC drum with static electricity and then returns it to the OPC drum.





**2.6 Paper Jam Detection**

The OKIPAGE 8z monitors the paper status when the power supply is on and during printing. In the following cases, the OKIPAGE 8z interrupts the printing process as a paper jam. Printing can be recovered by opening the cover, removing the jammed paper, and closing the cover.

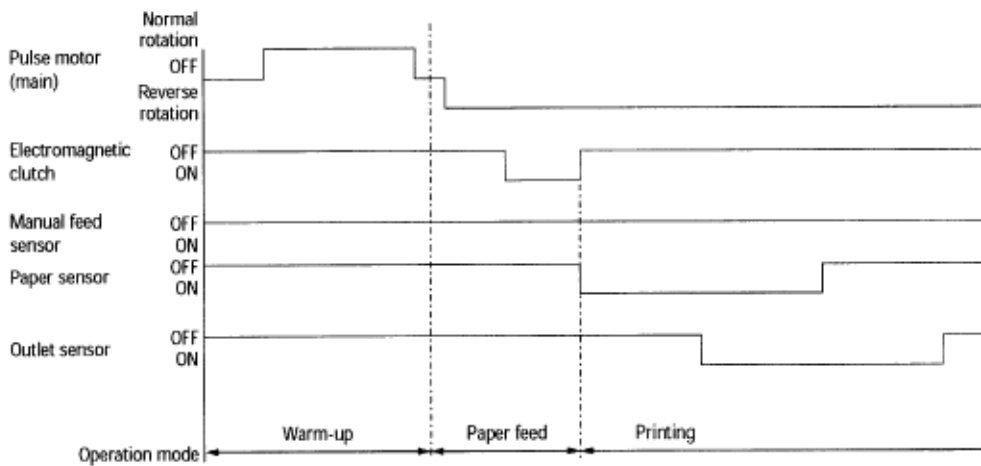
<b>Error</b>	<b>Cause of Error</b>
Paper inlet jam	<ul style="list-style-type: none"> <li>- Only the manual feed sensor detects "Paper exists" when the power supply is on.</li> <li>- The leading part of the paper does not reach the paper sensor although hopping operation was performed three time.</li> </ul>
Paper feed jam	<ul style="list-style-type: none"> <li>- The leading part of the paper does not reach the outlet sensor within a fixed time after it has passed the paper sensor.</li> </ul>
Paper outlet jam	<ul style="list-style-type: none"> <li>- The trailing part of the paper does not pass the outlet sensor within L mm after the leading part of the paper has passed the outlet sensor.</li> </ul> <p>2.52" (64 mm) &lt;= L &lt;= 15.77" (400.6 mm)</p>
Paper size error	<ul style="list-style-type: none"> <li>- The trailing part of the paper does not pass the paper sensor within L mm after the leading part of the paper has passed the paper sensor.</li> </ul> <p>2.52" (64 mm) &lt;= L &lt;= 15.77" (400.6 mm)</p>

**Paper Feed Check List**

<b>Type of Error</b>	<b>Supervisory Sensor</b>	<b>Reference Value</b>	<b>Error</b>	
			<b>Plus</b>	<b>Minus</b>
Paper feed error	Electromagnetic clutch ON/Paper sensor ON	69.8	35	—
Paper feed jam 1	Paper sensor ON/ Outlet sensor ON	122.9	20.0	—
Paper size error	Paper sensor ON/ Paper sensor OFF	2.52" (64 mm) <= L <= 15.77" (400.56 mm)	—	—
Paper outlet jam	Outlet sensor ON/ Outlet sensor OFF	2.52" (64 mm) <= L <= 15.77" (400.56 mm)	45.0	45.0
Paper feed jam 2	Outlet sensor OFF/	121.9	20.0	20.0



Unit: mm



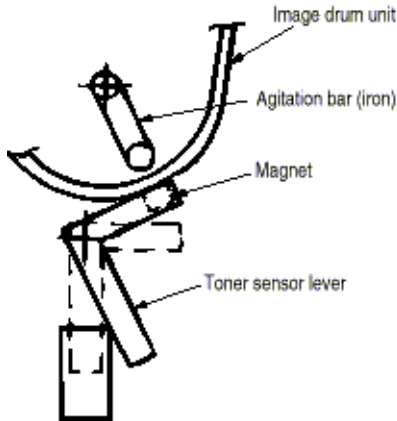
**Timing Chart for Paper Feed (Tray Feed)**

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**2.7 Toner Low Detection**

- Hardware configuration of toner sensor

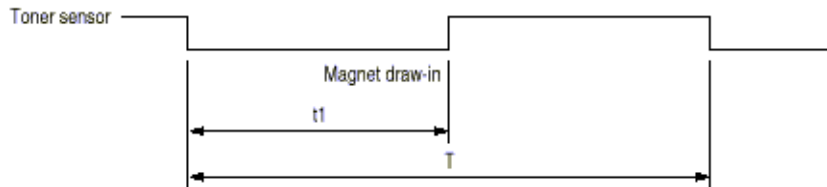
The figure below shows the hardware configuration of the toner sensor.



**Hardware Configuration of Toner Sensor**

- Toner detection method

(1) Toner sensor monitoring conditions are shown in the figure below.



**Caution:** The toner sensor is not monitored when the drum is inactive.

- (a) When the toner-low state continues twice, Toner Low occurs. (This state is monitored at a cycle of 40 milliseconds.)
- (b) When the toner-full state continues twice, Toner Low is released. (This state is monitored at a cycle of 40 milliseconds.)
- (c) When the toner sensor does not change over two cycles ( $T \times 2$ ), the toner sensor alarm state occurs.
- (d) After the EP unit has been replaced (after the drum counter has been reset), Toner Low is not detected when the drum counter indicates 1 to 100 counts.

(2) The basic rotation cycle of the toner sensor is as follows:

	<b>T time</b>
Basic rotation cycle of toner sensor	2.5 sec.
Toner low time	$t1 > 0.6$ sec.
Toner full time	$0.6 > t1 > 0.14$ sec.

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**2.8 Cover Open**

Opening the stacker cover turns off the microswitch on the high-voltage power supply board to suspend +5 V supply to the high voltage power supply. This results in the stop of all high-voltage outputs. At the same time, the CVOPN signal is issued to notify the main control board of the switch status and cover open processing is executed.

**2.9 Detecting ID existence**

In this model, a micro switch may be activated, applying a high voltage to the machine under a state where the cover is slightly opened. In this case, there is a fear that, when a user insert his hand through the opening, he may be shocked unless an ID has been installed. (Safety standard measures EN60950: 1992)

Therefore, with mechanism, an interlock system for micro switch shall be added if a machine has no mechanism with ID inside. Also, for control, ID existence detection shall be implemented according to the following method.

<Conditions for judging ID existence>

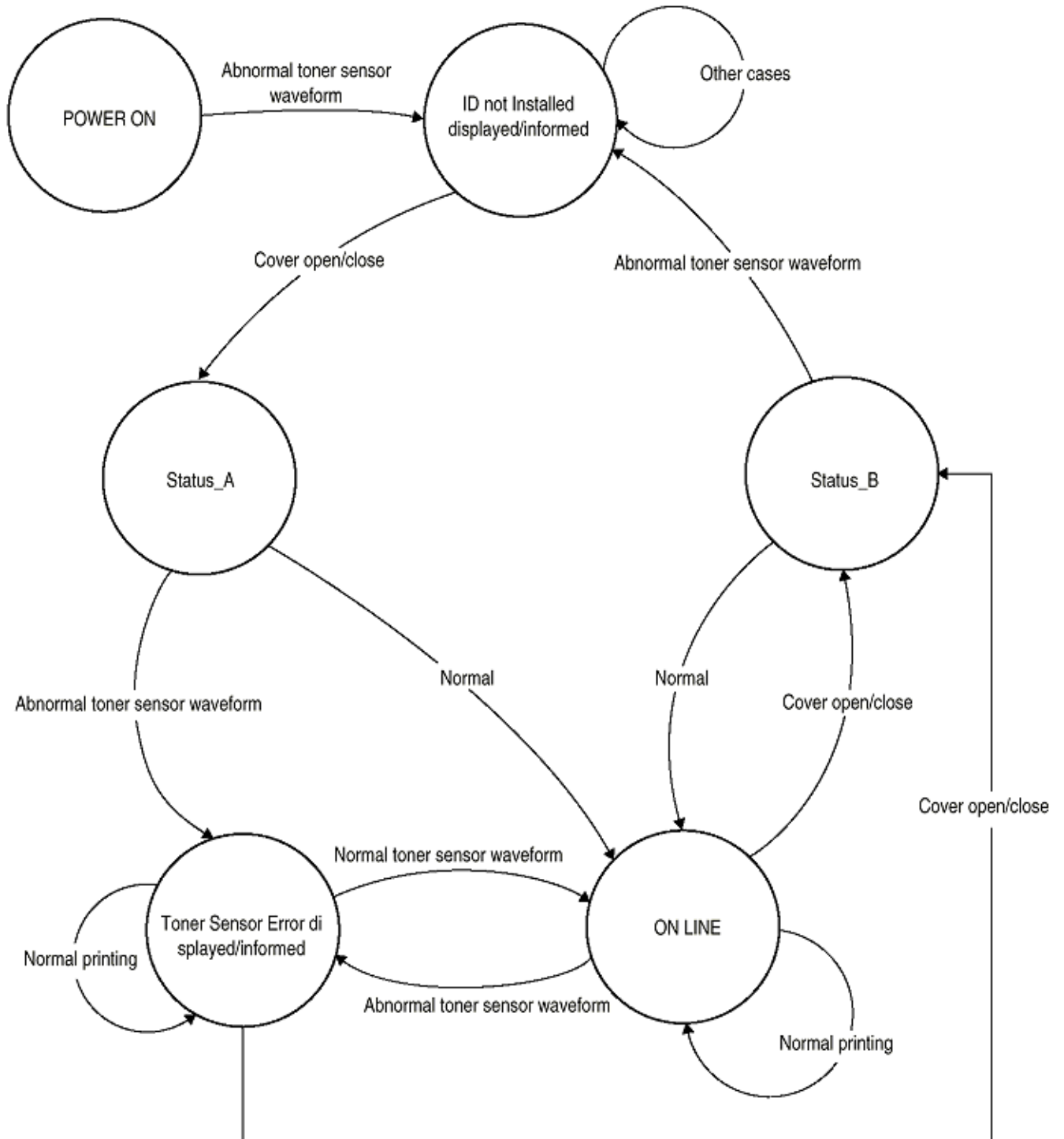
If a toner sensor does not change for 1.2 cycle of toner sensor basic rotation cycle soon after powering on or closing cover, no installed ID shall be judged, stopping Warming Up motion to shift the machine mode to light malfunction. But this error can be recovered by cover open and close operation after installing ID.

	<b>T time</b>	<b>Remarks</b>
ID existence detection time	3.04 sec.	As the toner sensor monitors at intervals of 40 msec. the fractional part should be rounded down.

The conditions for enabling this error should be as follows.

Valid condition	In the case of 31 pages or more in total drum counter
Invalid condition	In the case of 30 pages or less in total drum counter, a significant malfunction toner sensor error shall occur.

But when the toner sensor breaks down with 31 or more counted in total at the drum, ID not Install will be displayed without fail at power on. Even in this case, the machine should be in printable state so that printing can be guaranteed until the completion of toner repair. (See the drawing below).



### Image Drum (ID) not Installed / Toner Sensor Error

#### Specification

1. Toner sensor error/ID not Installed state should not be stored in the EEPROM.

2. A shift to ID not Installed and Toner Sensor Error shall be made at cover open or close.

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**Parts Replacements**

This chapter explains how to replace parts, assemblies, and units in the field.

The replacement procedures to be explained here include dismounting, not mounting. When mounting parts, assemblies, and units, reverse the dismounting steps.

**3.1 Precautions for Parts Replacement****3.2 Parts Layout****3.3 Replacing Parts**

**3.1 Precautions for Parts Replacement**

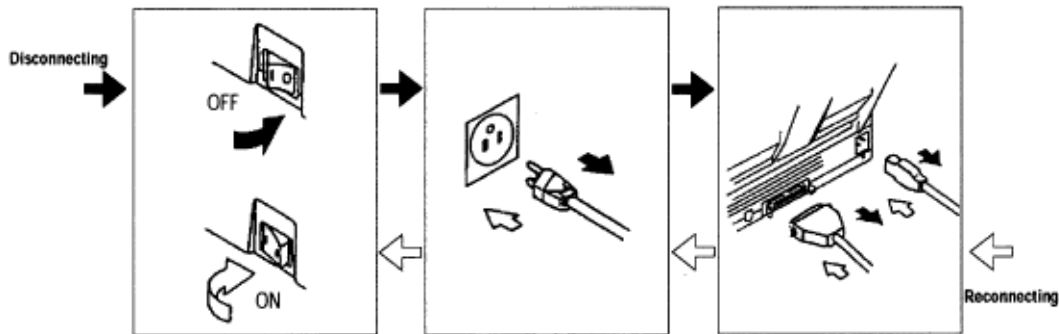
(1) Be sure to disconnect the AC cord and interface cable before replacing parts.

(a) Be sure to disconnect the AC cord in the following procedures:

- i) Turn off the POWER switch ("0").
- ii) Disconnect the AC plug from the power outlet.
- iii) Disconnect the AC cord and interface cable from the printer.

(b) Be sure to reconnect the printer using the following procedures:

- i) Connect the AC cord and interface cable to the printer.
- ii) Connect the AC cord to the power outlet.
- iii) Turn on the printer's POWER switch (I).



(2) Do not disassemble parts as long as the printer is operating normally.

(3) Minimize disassembling. (Only the parts indicated in the parts replacement procedures can be disassembled.)

(4) Use only the specified maintenance tools.

(5) Disassemble parts in the specified sequence; otherwise, parts may be damaged.








(6) Temporarily tighten small parts such as screws and collars to the original locations because they tend to be lost easily.

(7) When handling ICs such as CPUs, ROM, and RAM and PC boards, do not wear gloves that can generate static electricity.

(8) Do not place PC boards directly on devices or floors.


**[Maintenance Tools]**

**Table 3-1 lists the maintenance tools necessary for parts replacement.**

No.	Maintenance Tools	Q'ty	Use	Remarks
1	 No. 1-100 Philips screwdriver	1	2~2.5 mm screw	
2	 No. 2-100 Philips screwdriver	1	3~5 mm screw	
3	 No. 3-100 Philips screwdriver	1		
4	 No. 5-200 screwdriver	1		
5	 Digital multimeter (tester)	1		
6	 Pliers	1		
7	 Handy cleaner	1		

**[Maintenance Utility]**

**Table 3-2 Maintenance Utility**

No.	Maintenance Utility	Q'ty	Use	Remarks
1	 Maintenance utility	1		

### **3.2 Parts Layout**

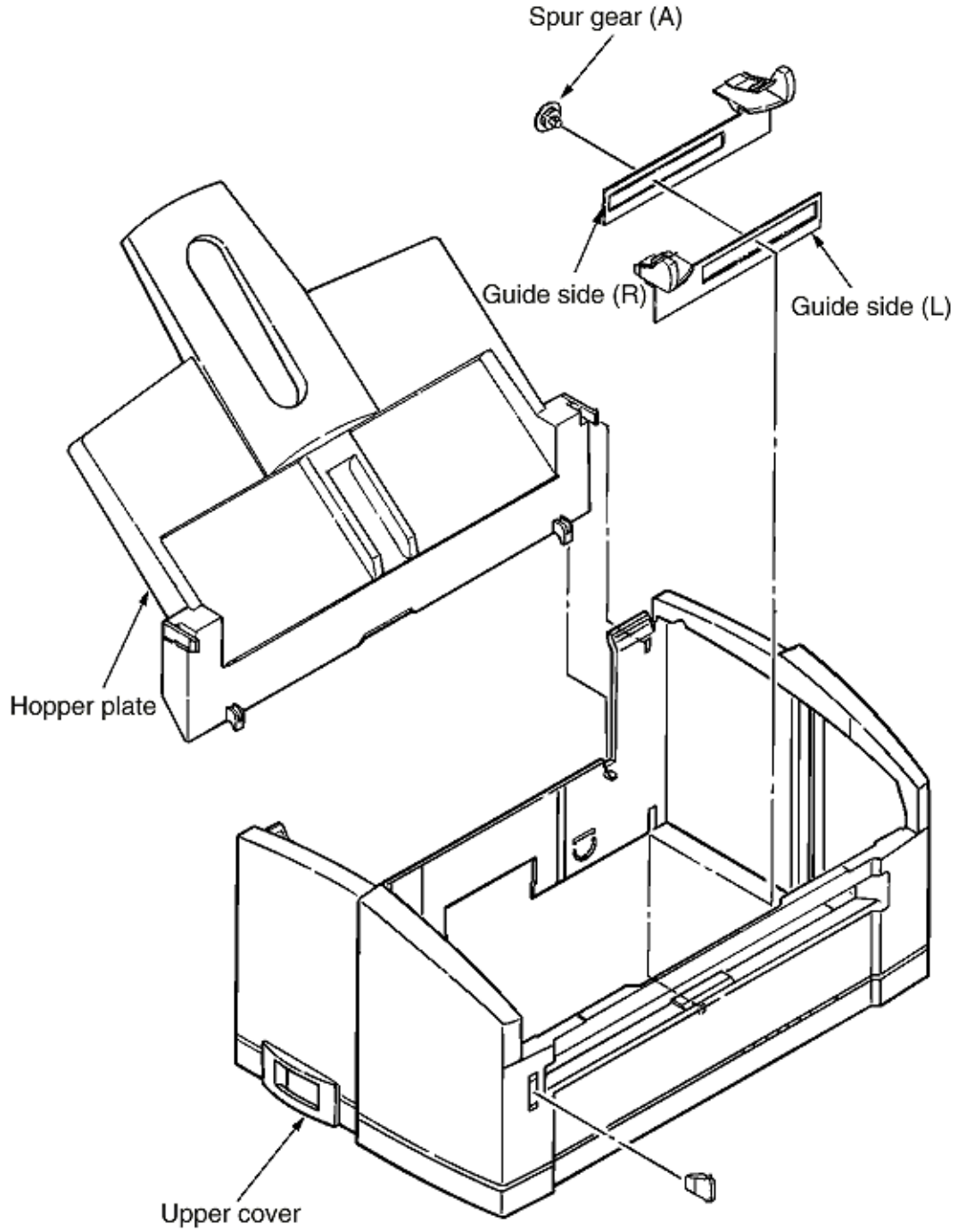
This section explains the layout of main parts.

**Upper Cover Assy**

**Base Frame Unit**

**Base Plate Unit**

**Upper Cover Assy**

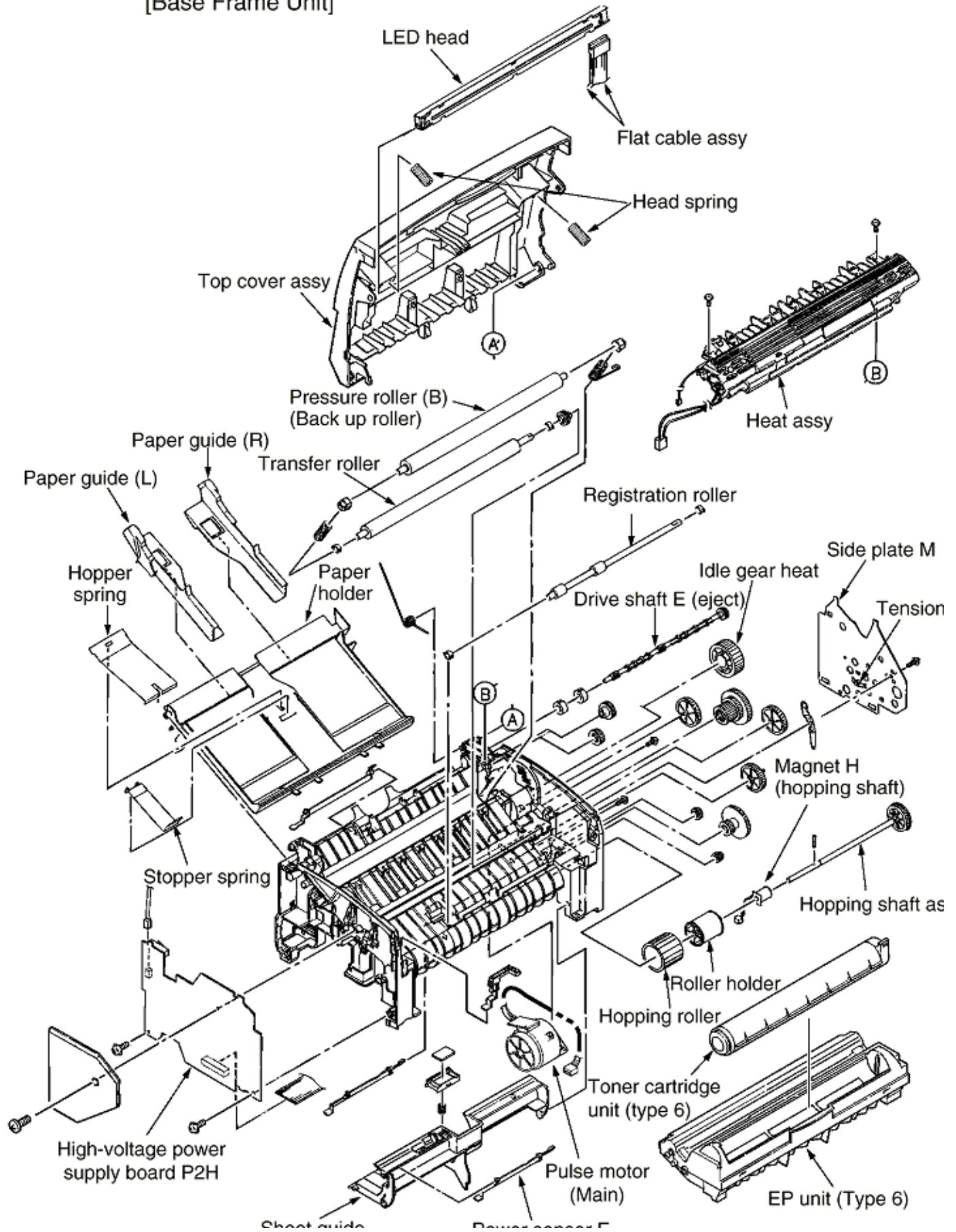


**Figure 3-1**

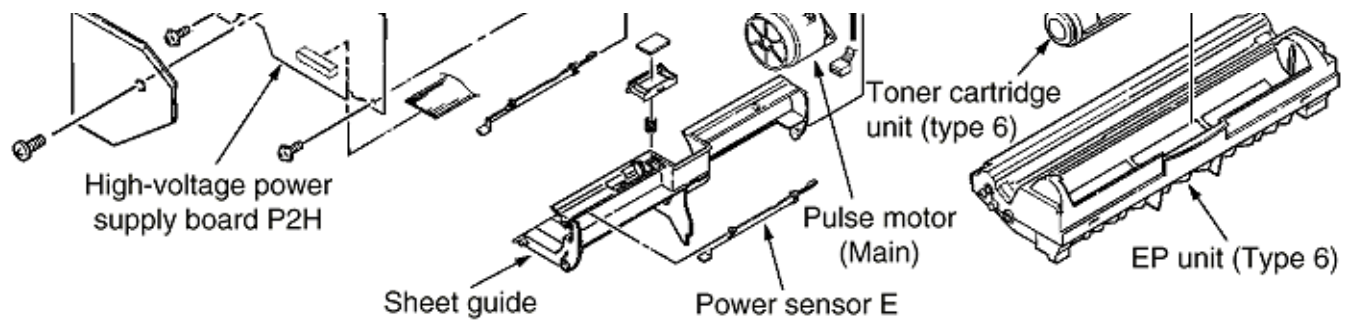
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**Base Frame Unit**

[Base Frame Unit]

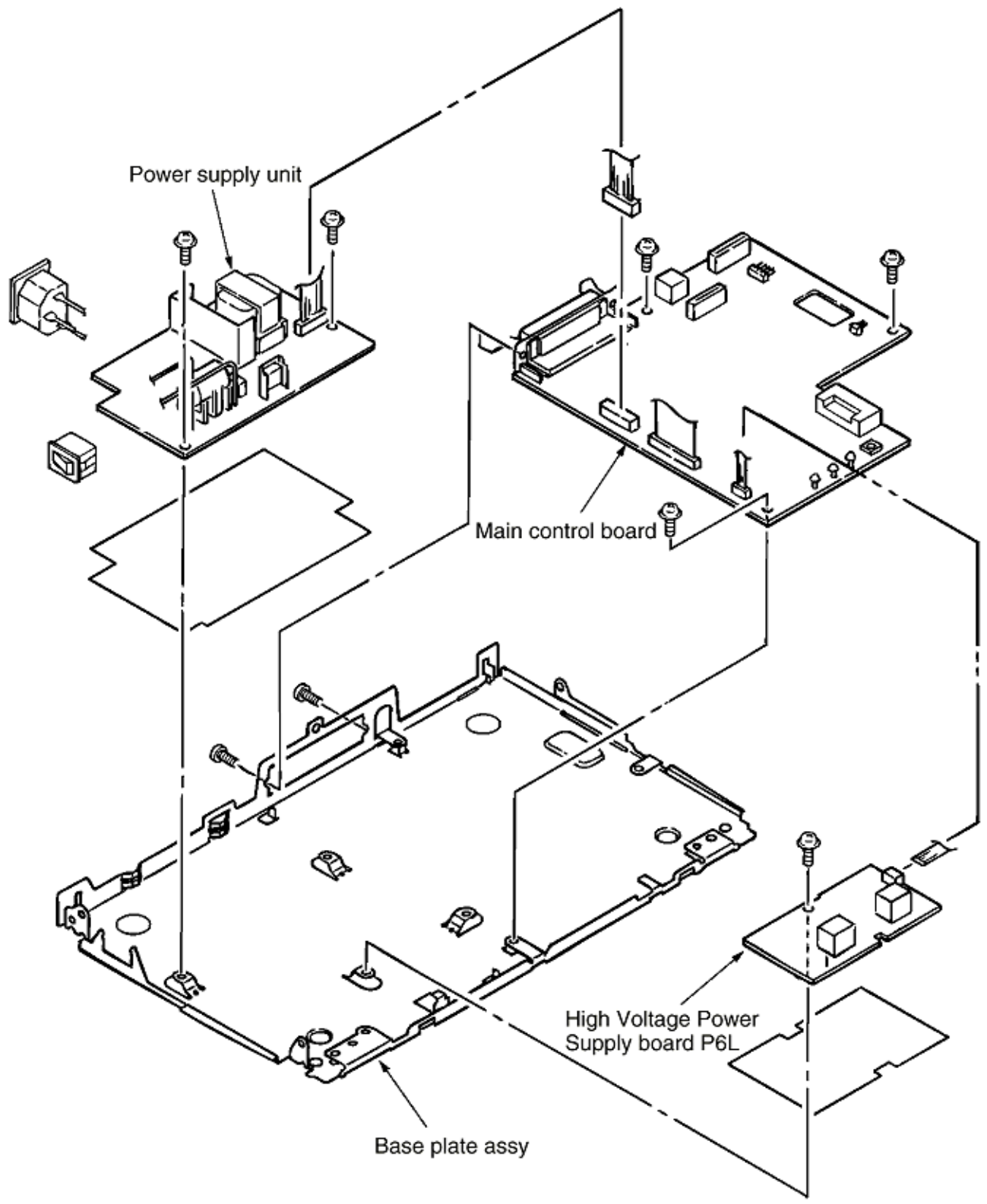








**Base Plate Unit**



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### **3.3 Replacing Parts**

This section explains how to replace parts and assemblies.

#### **3.3.1 Hopper Plate**

#### **3.3.2 LED Head and Head Spring**

#### **3.3.3 Transfer Roller**

#### **3.3.4 Upper Cover Assy**

#### **3.3.5 High-Voltage Power Supply Board (P2H/P6L)**

#### **3.3.6 Top Cover Assy and Flat Cable Assy**

#### **3.3.7 Paper Holder**

#### **3.3.8 Side Plate M and Idle Gear**

#### **3.3.9 Heat Assy**

#### **3.3.10 Drive Shaft E (Eject) and Eject Roller**

#### **3.3.11 Pressure Roller B (Back Up Roller)**

#### **3.3.12 Separator Guide**

#### **3.3.13 Pulse Motor (Main)**

#### **3.3.14 Hopping Shaft Assy**

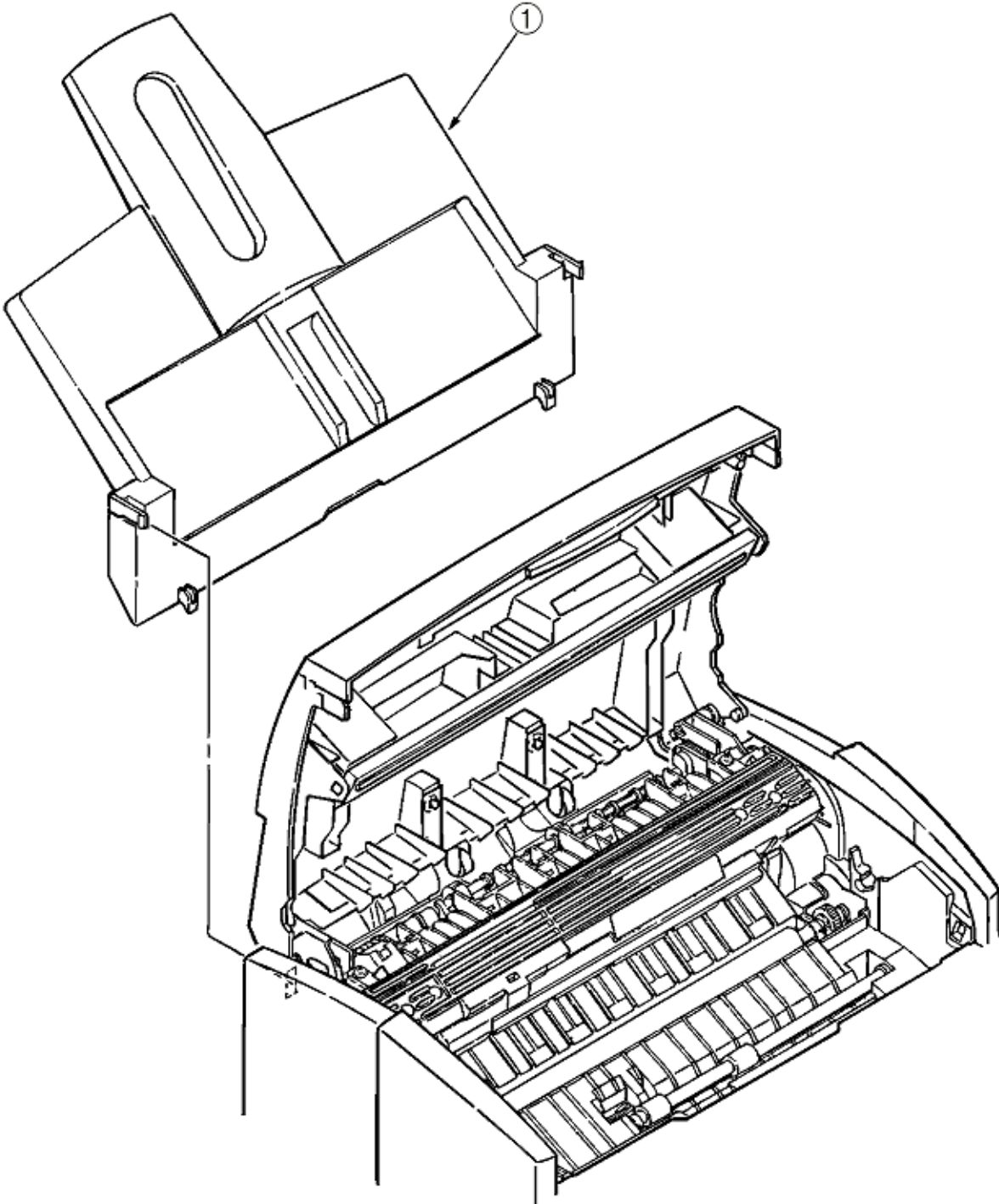
#### **3.3.15 Resist Roller**

#### **3.3.16 Paper Sensor E, Paper Sensor Exit, and Toner Sensor Assy**

#### **3.3.17 Base Plate**

### 3.3.1 Hopper Plate

1. Remove two claws and dismount hopper plate (1).



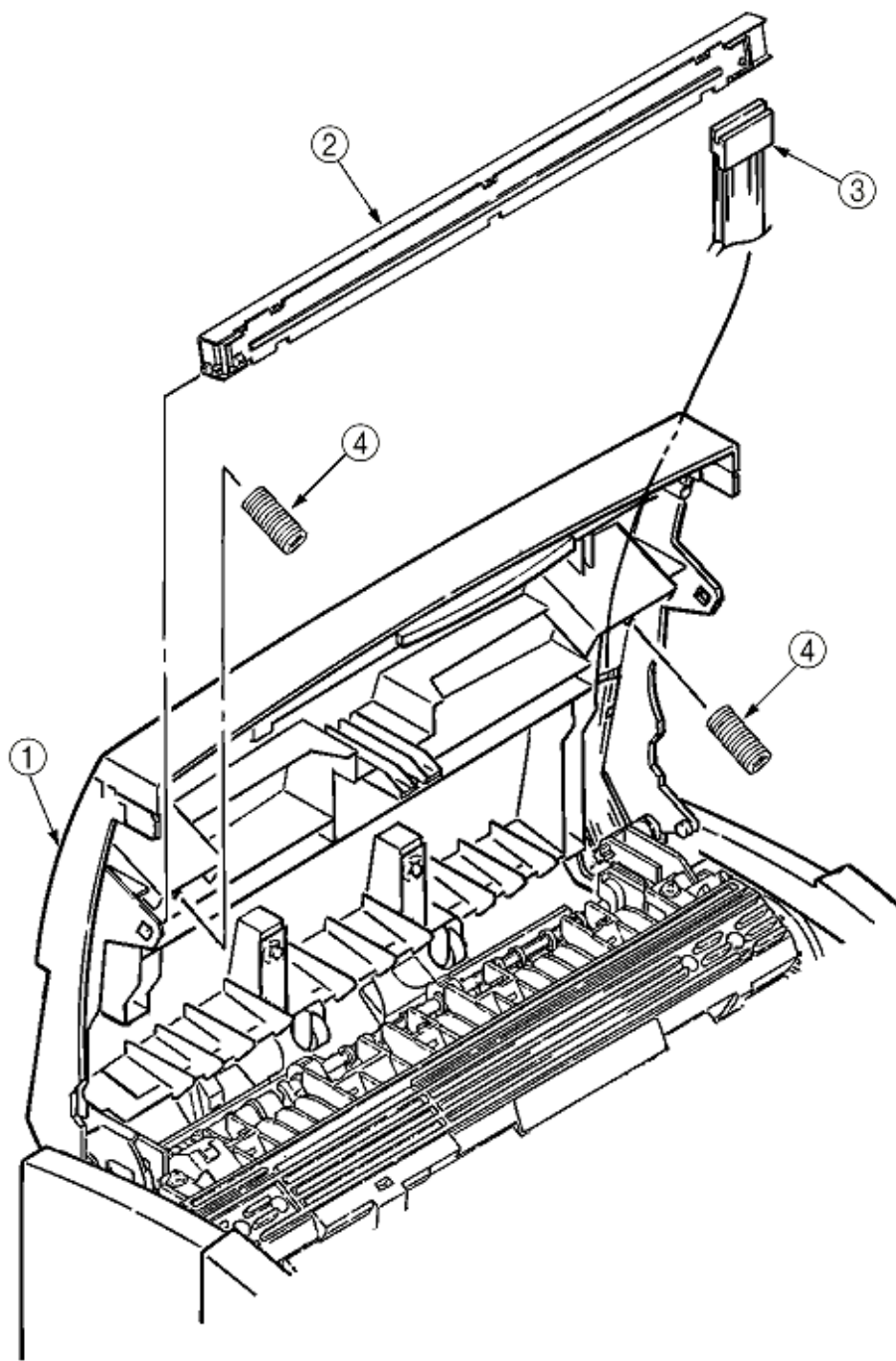
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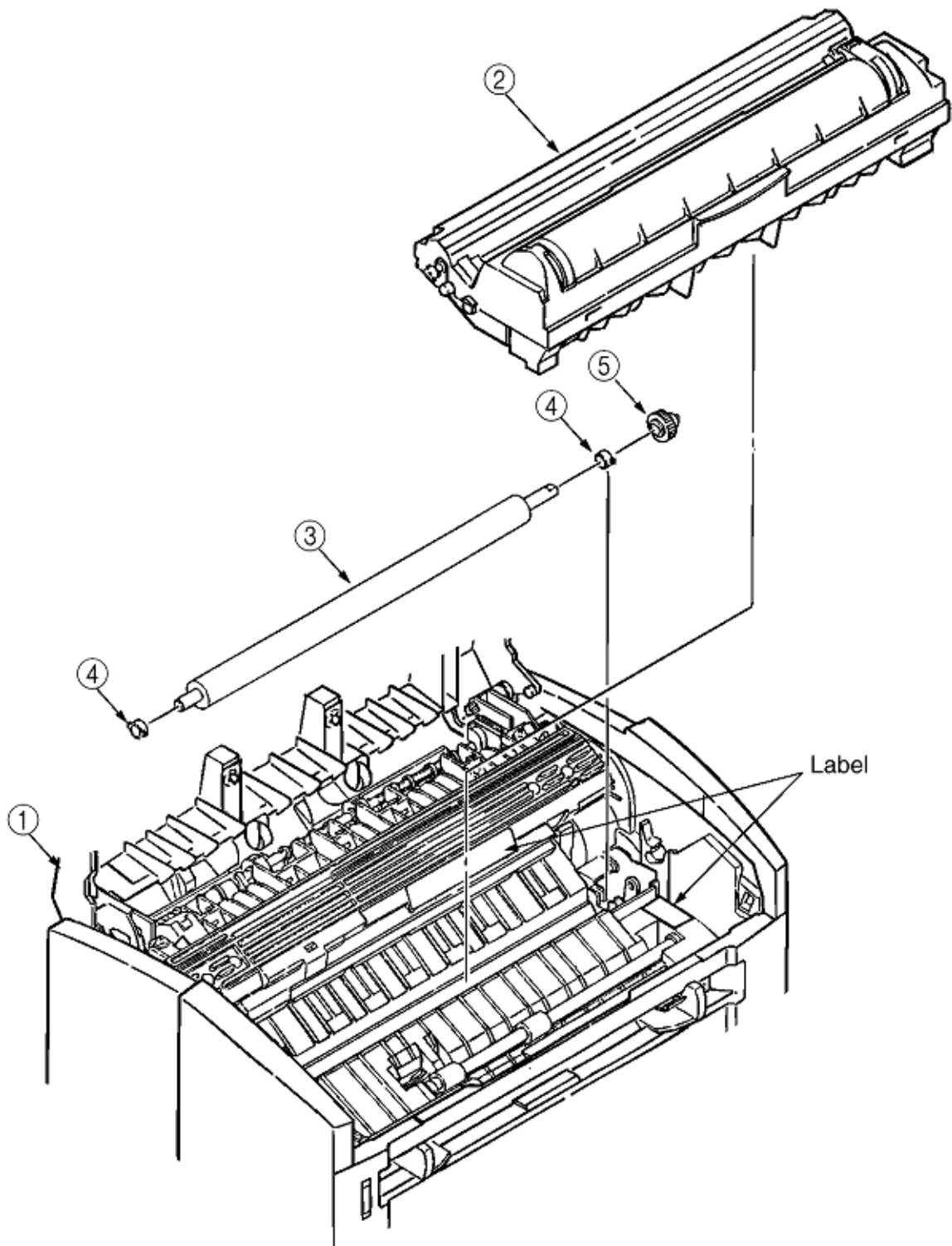
### **3.3.2 LED Head and Head Spring**

1. Open top cover assy (1).
2. Dismount the left clamp and LED head (2). Then, dismount flat cable assy (3).
3. Dismount two head springs (4).



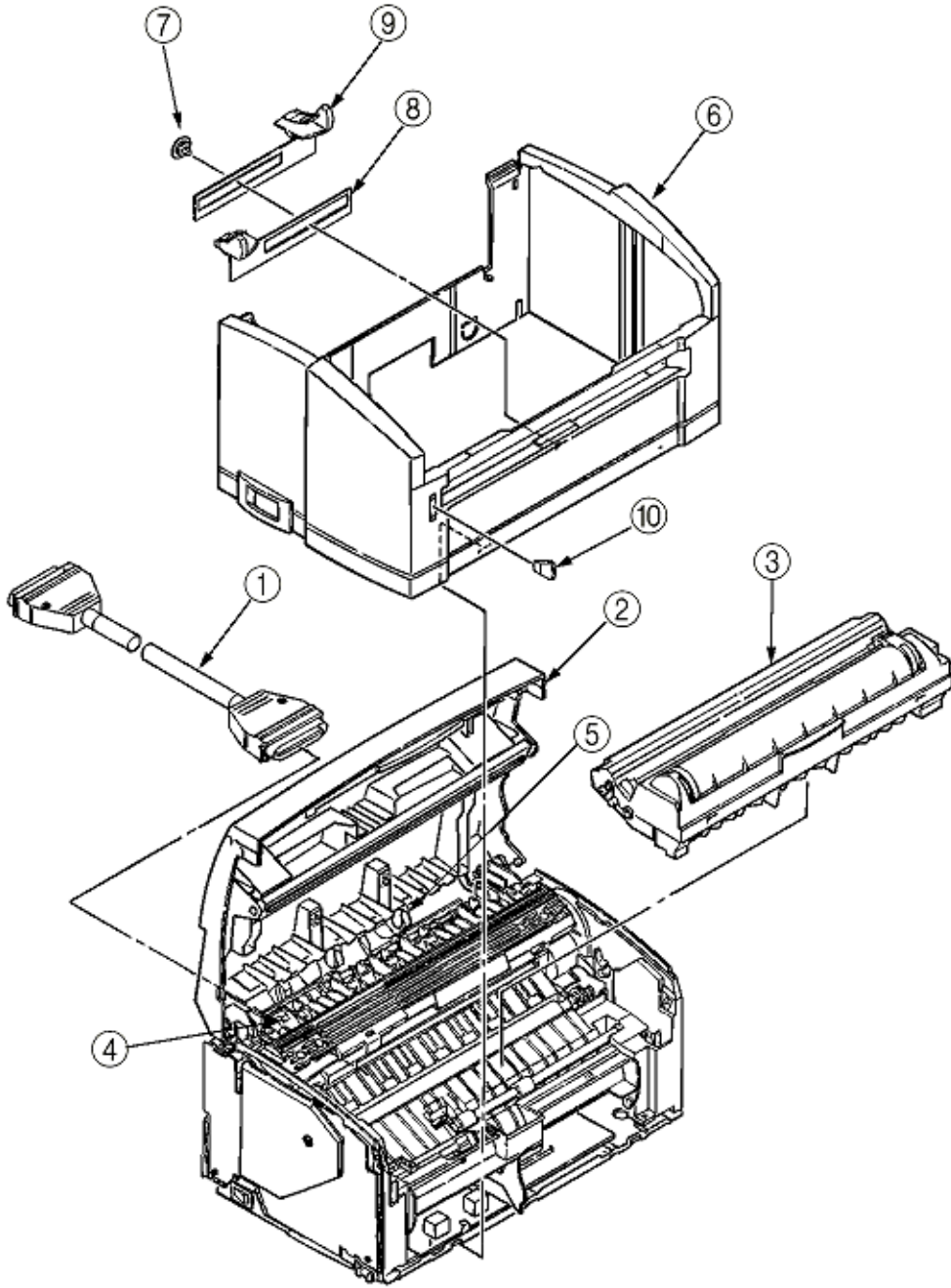
### **3.3.3 Transfer Roller**

1. Open top cover assy (1) and dismount the image drum unit (Type 6) (2).
2. Remove the right claw. Then, dismount transfer roller (3), two regist bearings (4), and gear T (5).



**3.3.4 Upper Cover Assy**

1. Turn off the power switch and unplug the AC cord from the AC socket.
2. Disconnect interface cable (1).
3. Open top cover assy (2) and dismount the image drum unit (Type 6) (3).
4. Move paper guide (L) (4) and paper guide (R) (5) on the rear of the printer to the center.
5. Remove two front claws of upper cover assy (6) and lift upper cover assy (6).
6. Dismount spur gear (A) (7), guide slide (L) (8), and guide slide (R) (9).
7. Dismount lamp (10).

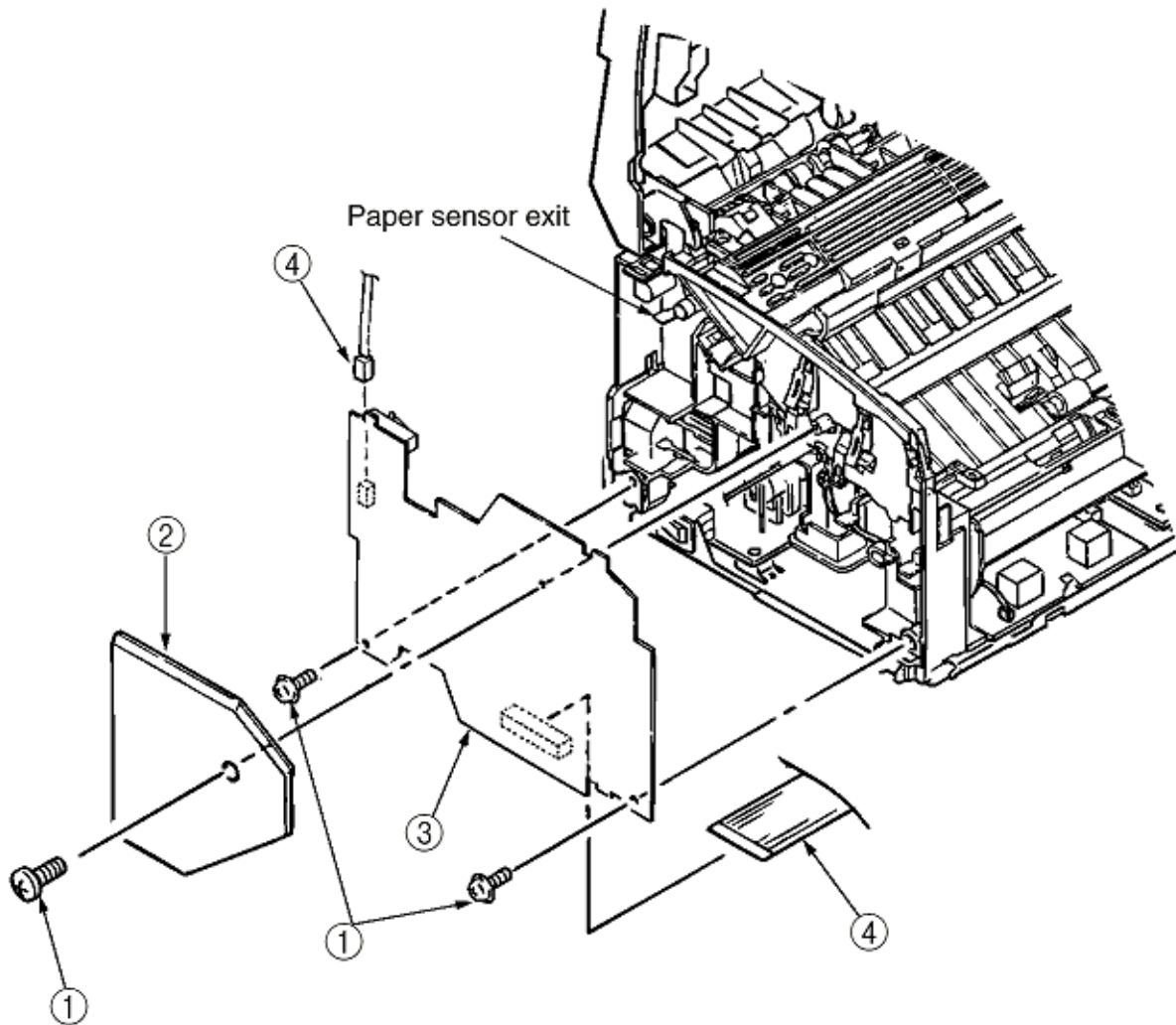


**3.3.5 High-Voltage Power Supply Board (P2H/P6L)**

1. Dismount upper cover assy. (See Section 3.3.4.)
2. Remove three screws (1) and remove the cover (2) and draw out high-voltage power supply board (3).
3. Disconnect all the cables (4) from high-voltage power supply board (3) and dismount high-voltage power supply board (3).

**Caution:** Note the following when assembling the high-voltage power supply board:

- Mount the high-voltage power supply board with top cover assy removed or open.
- Take care that cable 4 will not interfere with the paper sensor exit when it is connected.

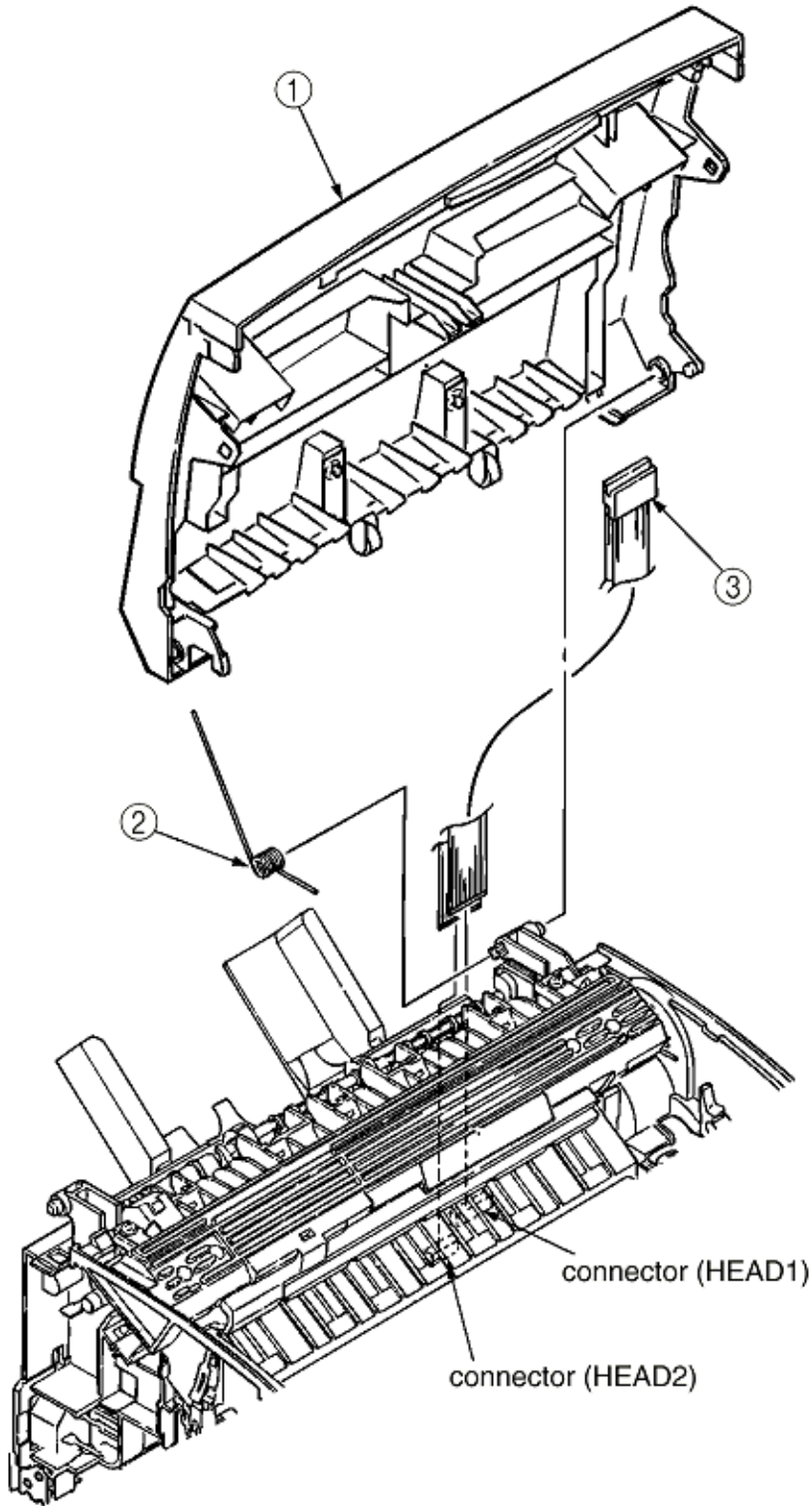


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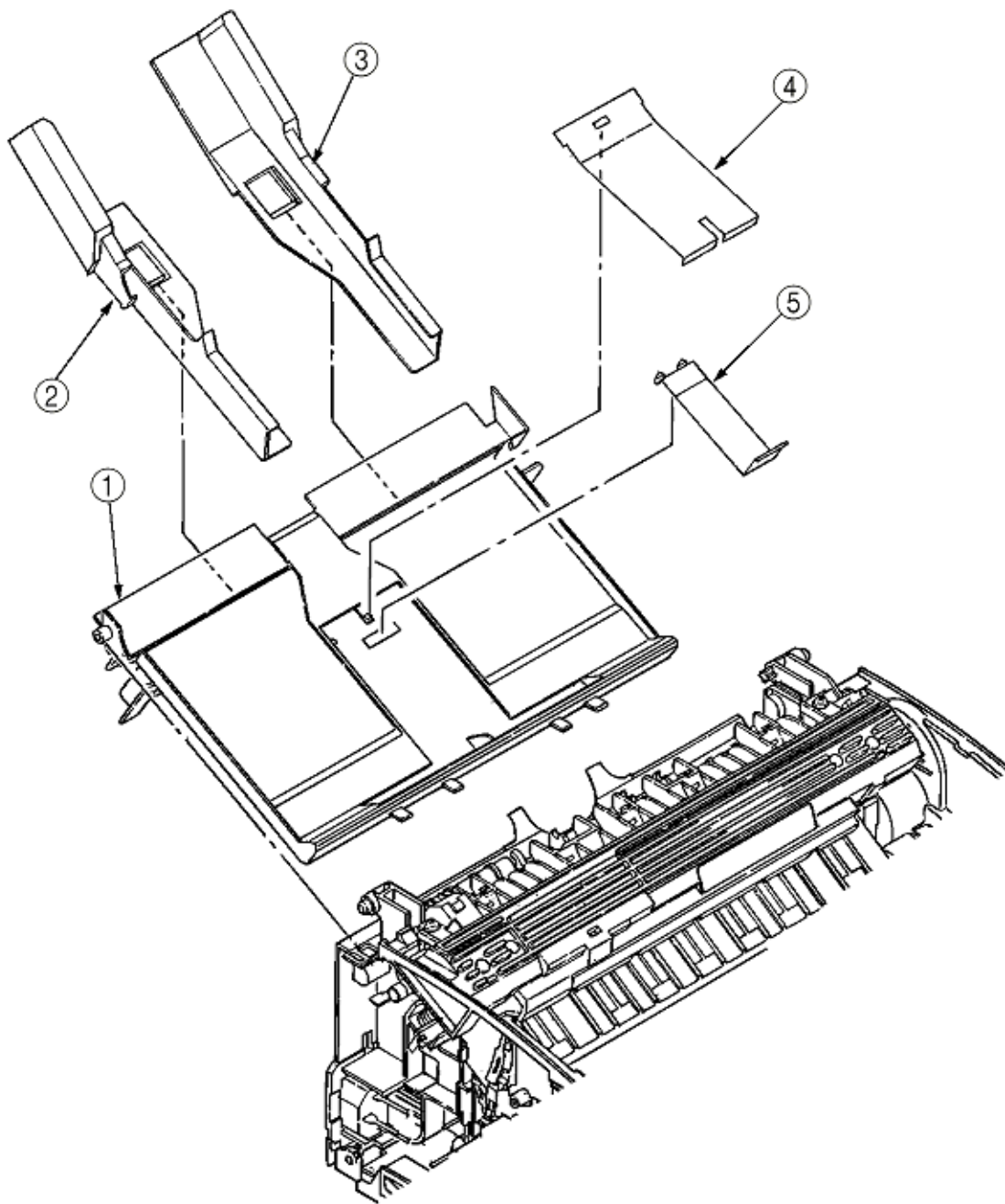
**3.3.6 Top Cover Assy and Flat Cable Assy**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount the LED head. (See Section 3.3.2).
3. Press the left clamp outward and dismount the engagement and top cover assy (1). (Tension spring (2) also comes off at the same time.)
4. Disconnect connector CN6 and dismount flat cable assy (3).



**3.3.7 Paper Holder**

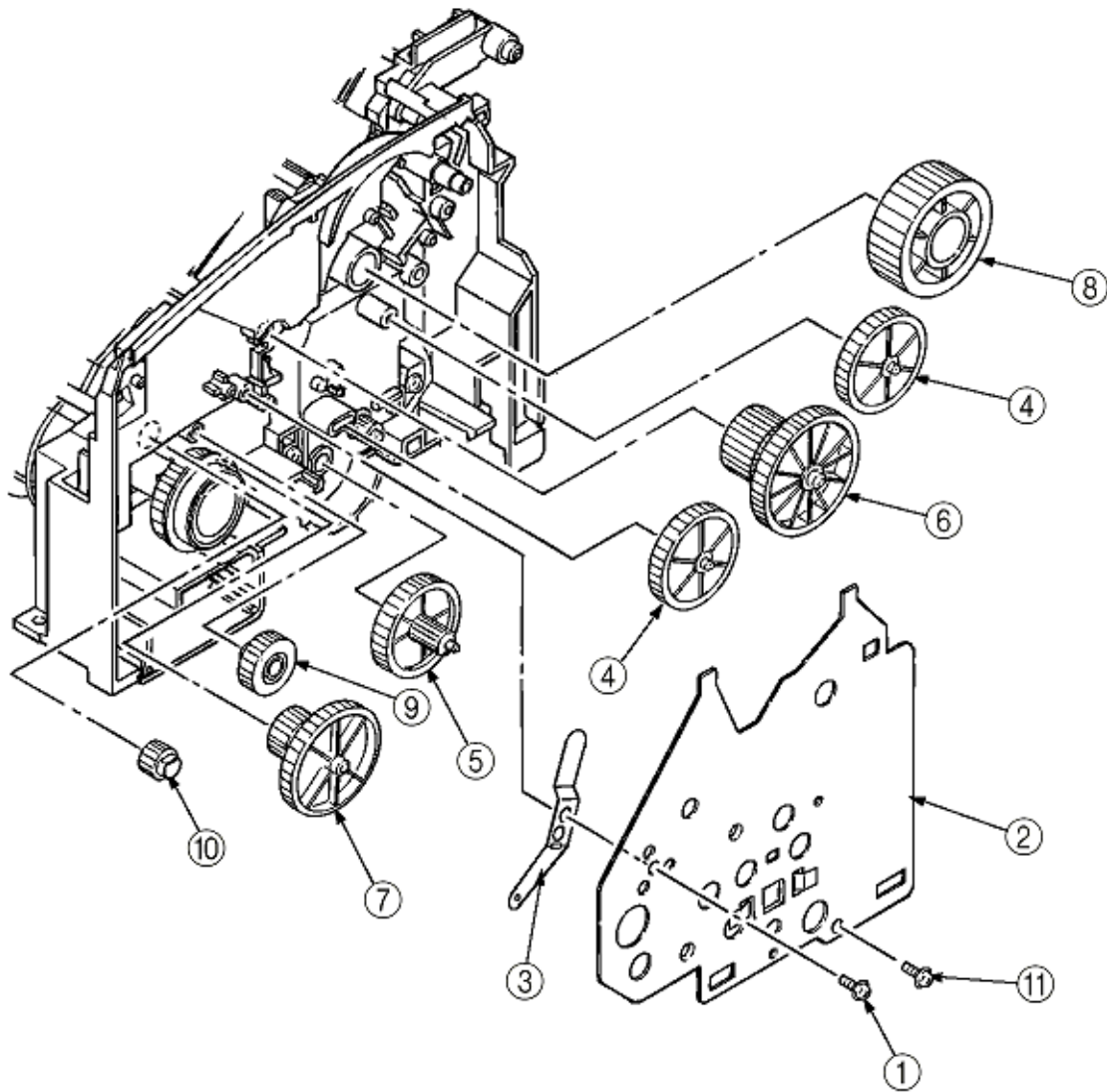
1. Dismount the upper cover assy.(See Section 3.3.4.)
2. Dismount paper holder (1).
3. Unlock and dismount paper guide (L) (2) and paper guide (R) (3).
4. Remove the claw and dismount hopper spring (4).
5. Remove the claw and dismount stopper spring (5).



**3.3.8 Side Plate M and Idle Gear**

Perform parts replacement while making the base frame assy stand so that side plate M will face upward.

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Remove two screws (1) and two claws, then dismount plate side M(2).
3. Dismount earth plate (3), two idle gears P (4), idle gear M (5), idle gear 3R (6), idle gear 2R (7), idle gear heat (8), idle gear R (9) and Gear R (10).



**3.3.9 Heat Assy**

This section explains how to dismount the heat assy and parts in the assy.

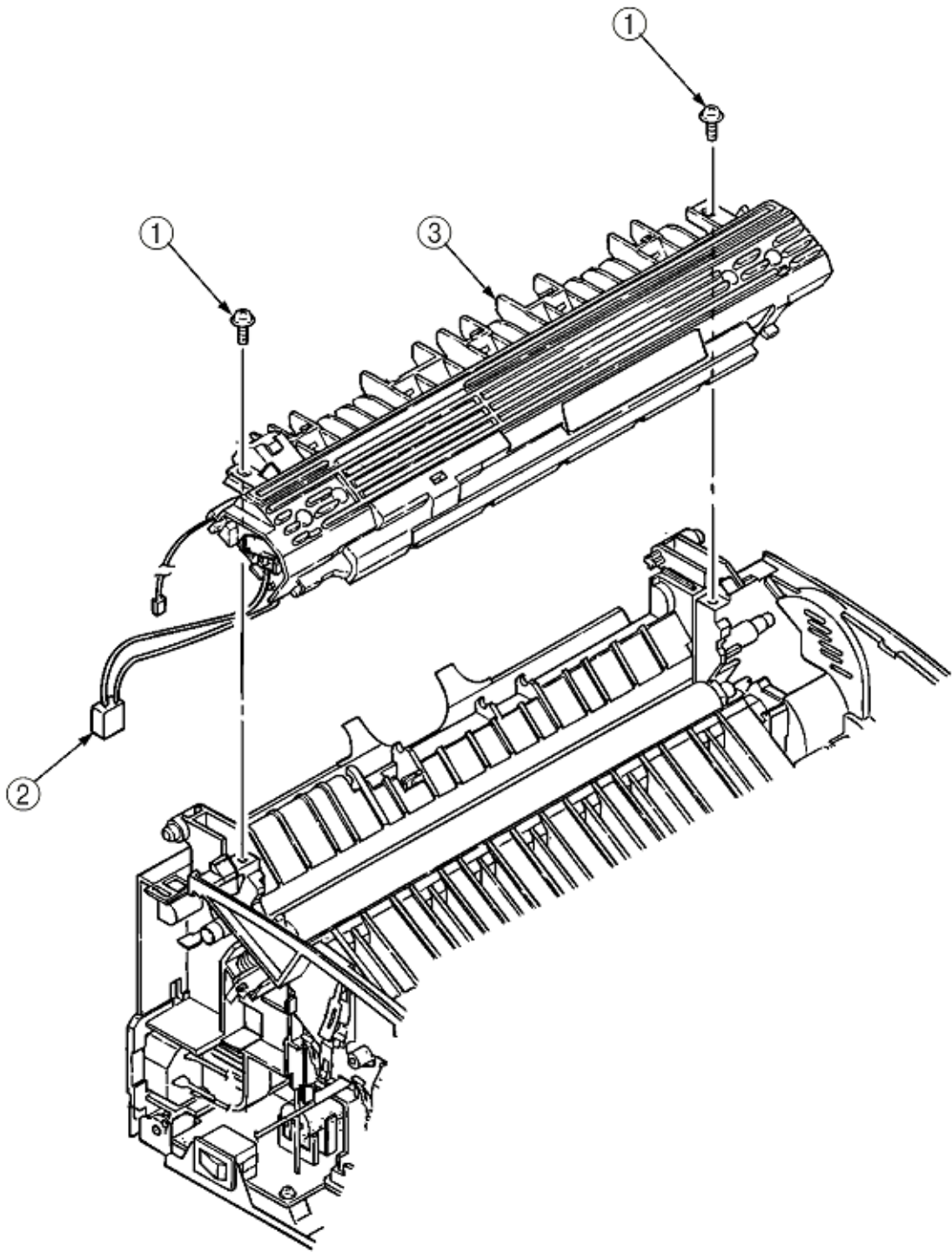
**<Dismounting the heat assy>**

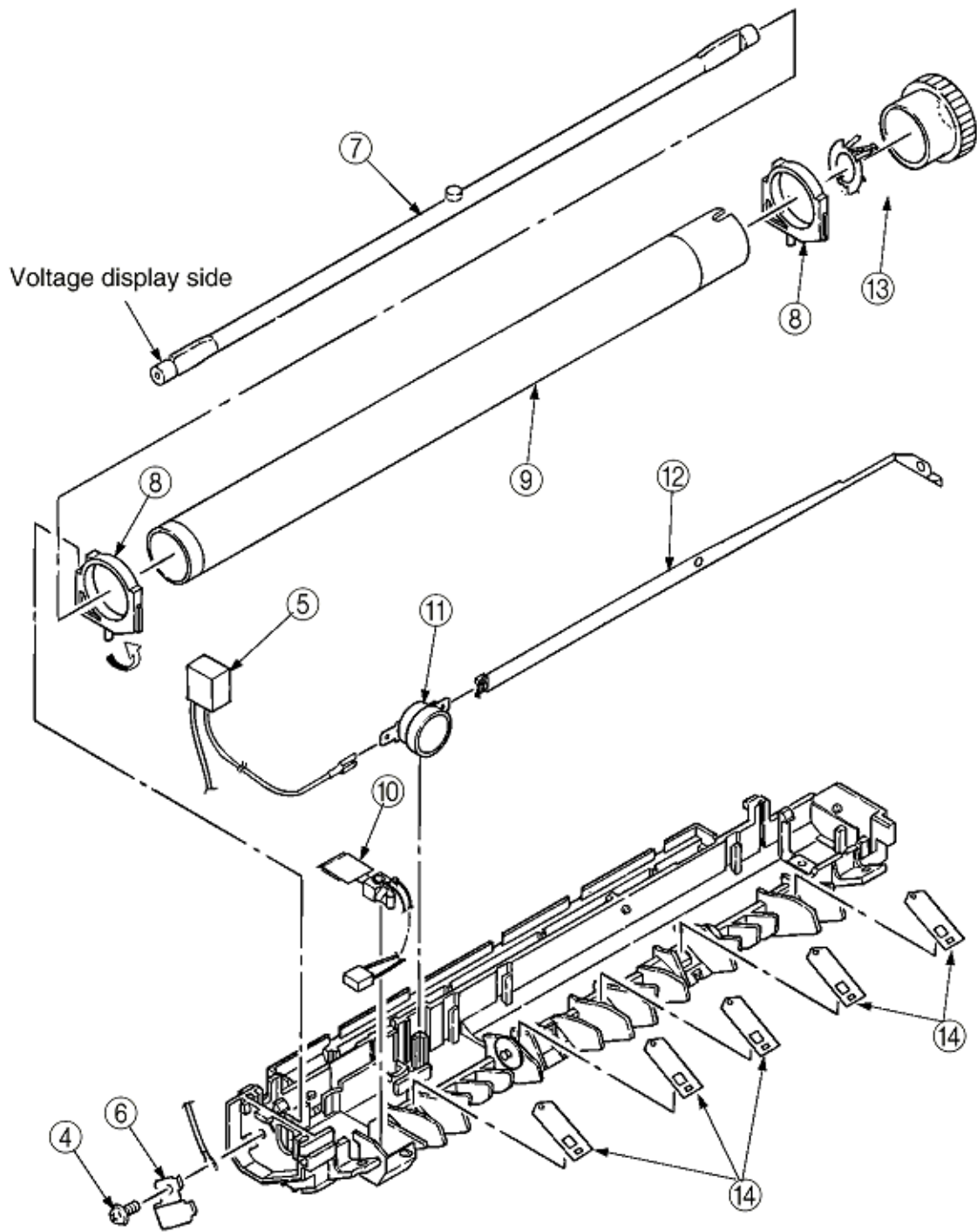
1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount the high-voltage power supply board. (See Section 3.3.5).
3. Remove two screws (1), disconnect connector (2), and dismount heat assy (3).

**<Dismounting parts in heat assy>**

4. Dismount heat separator (14).
5. Remove screw (4) and dismount terminal plate (6). (Handle heat assy (3) carefully because Halogen lamp (7) comes off.)
6. Turn left and right heat bearings (8) in the arrow direction to unlock. Then, dismount Halogen lamp (7), heat bearing (8), heat roller (9), and heat gear (13) together. (Take care not to drop Halogen lamp (7).)
7. Dismount thermistor (10).
8. Dismount the clamp, then thermostat (11), heat contact (12), and heat cord (5) together.
9. Dismount heat contact (12) and heat cord (5) from thermostat (11).

**Caution:** Take care not to bend the claw when dismounting heat bearing (8).

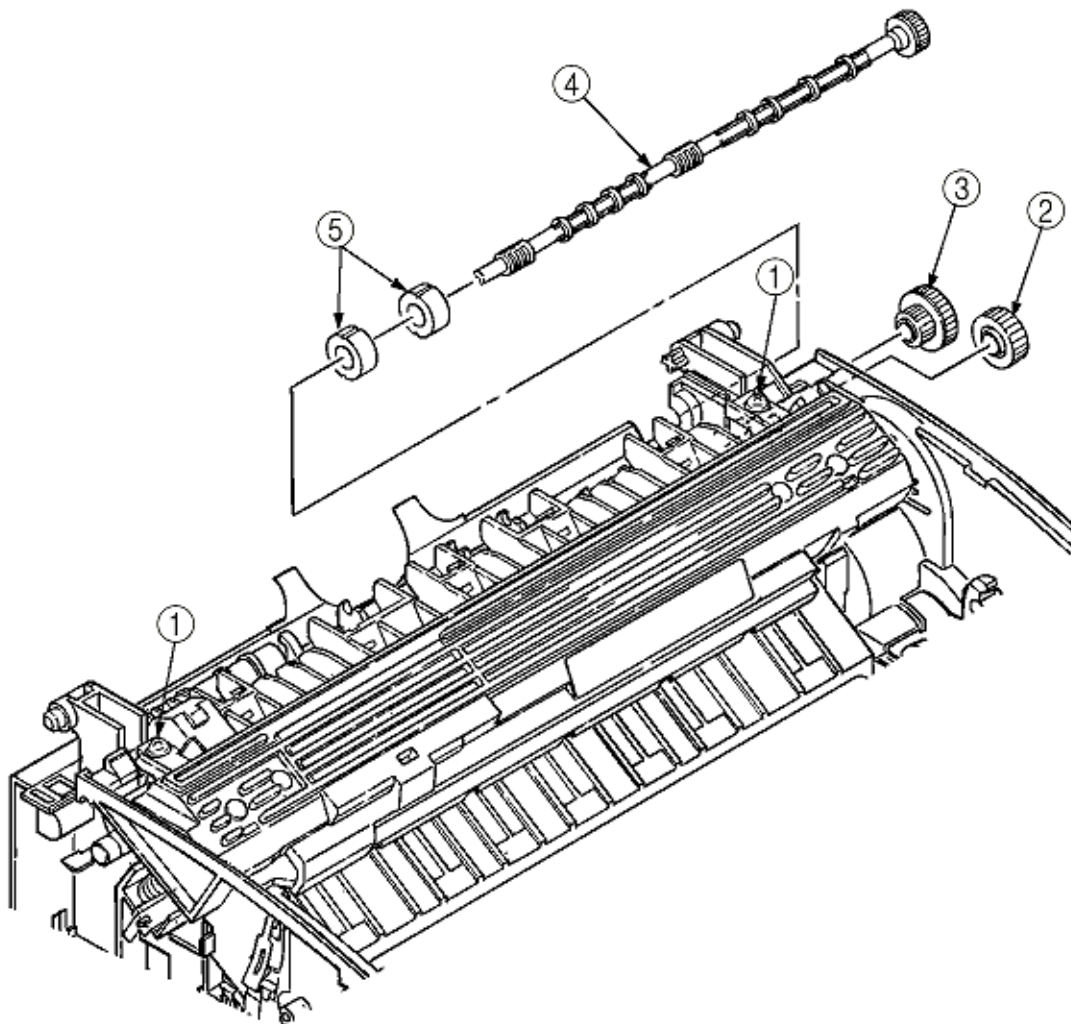






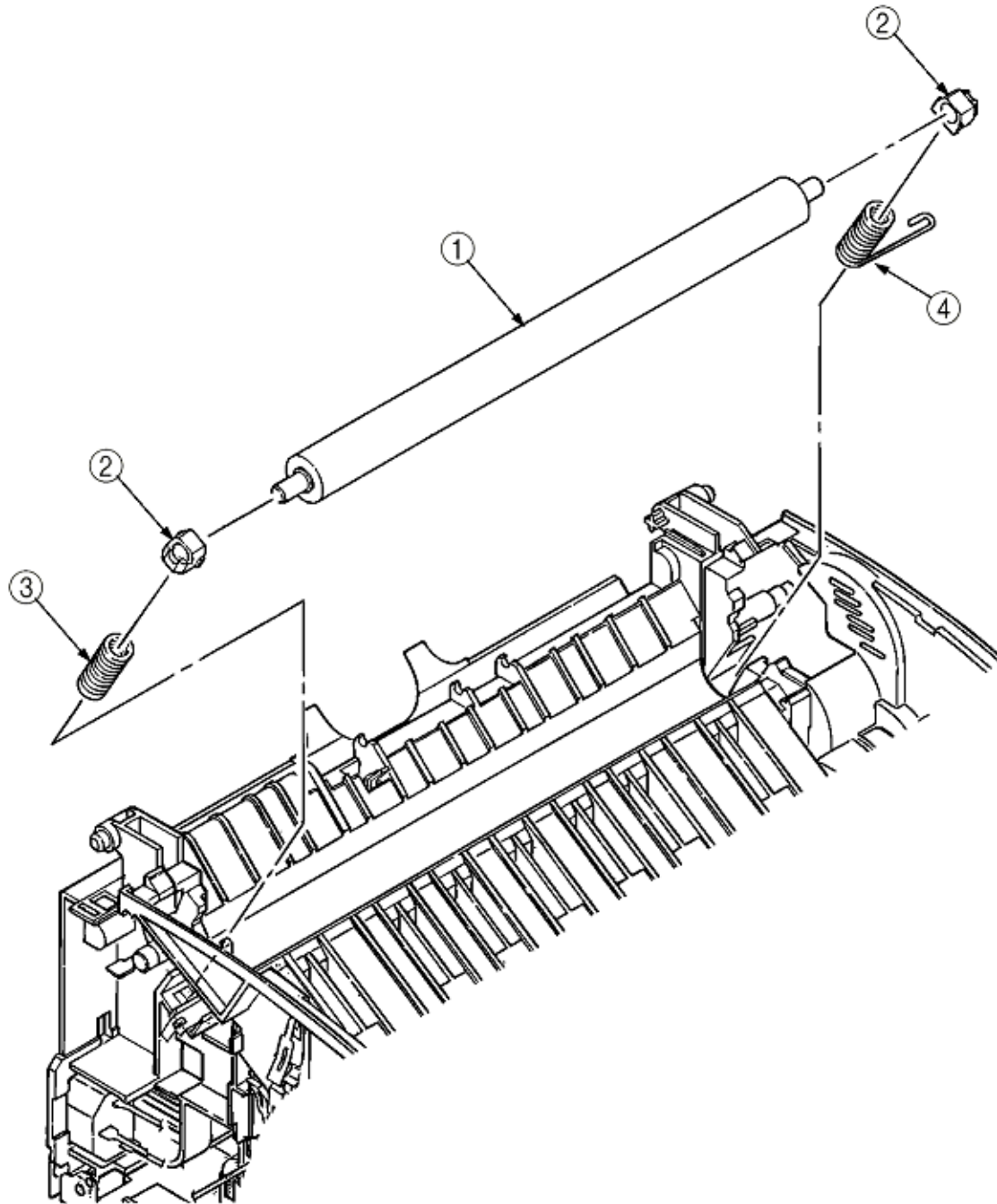
**3.3.10 Drive Shaft E (Eject) and Eject Roller**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount top cover assy. (See Section 3.3.6.)
3. Remove two screws (1) from heat assy (See Section 3.3.9), lift the heat assy, and dismount idle gear E (A) (2) and idle gear E (B) (3).
4. Unlock and dismount drive shaft E (Eject) (4).
5. Dismount two eject rollers (5).



**3.3.11 Pressure Roller B (Back Up Roller)**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount the high-voltage power supply board. (See Section 3.3.5).
3. Dismount the heat assy. (See Section 3.3.9)
4. Dismount the engagement with the left ground, then pressure roller B (1). (Two bearing BUs (2) and two bias springs (3) also come off at the same time.)



**3.3.12 Separator Guide**

1. Dismount the upper cover Assy. (See Section 3.3.4.)
2. Dismount the high-voltage power supply board. (See Section 3.3.5).
3. Remove four screws (1).
4. Dismount inlet (2) from base frame (3).

<Dismounting inlet (2)>

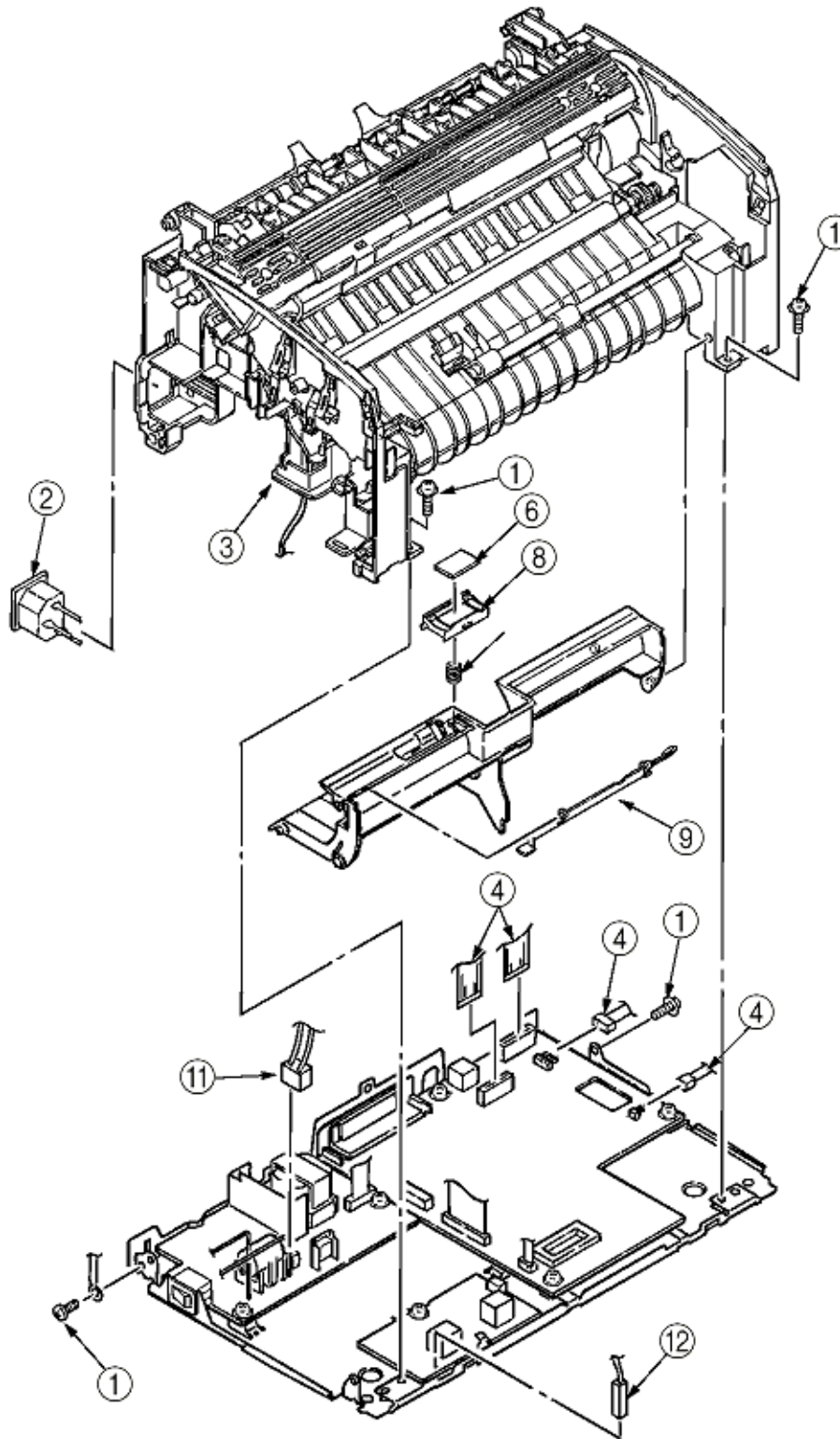
Insert a screwdriver into the hole on the side of base frame (3), remove the inlet claw from base frame (8), and dismount inlet (2).

5. Disconnect three cables (4) and connector (11) and dismount base frame (3). Then, remove screw (10).

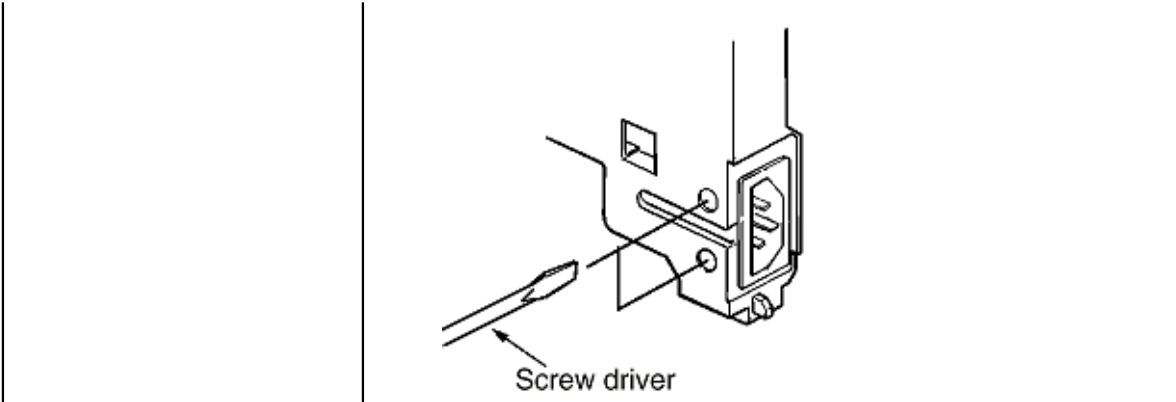
<Disconnecting connector (11), (12)>

Dismount connector (11) by drawing it upward while pushing the clamp lever with a standard screwdriver.

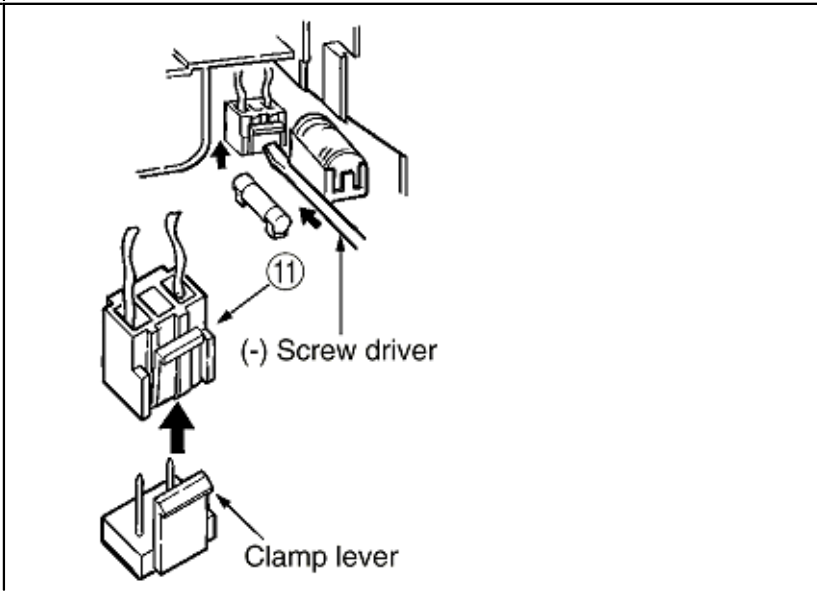
6. Dismount the paper holder Assy. (See Section 3.3.7).
7. Dismount two engagements and sheet guide (5).
8. Dismount friction pad (6), compression spring S(7), and separator guide (8).
9. Dismount paper sensor E(9).



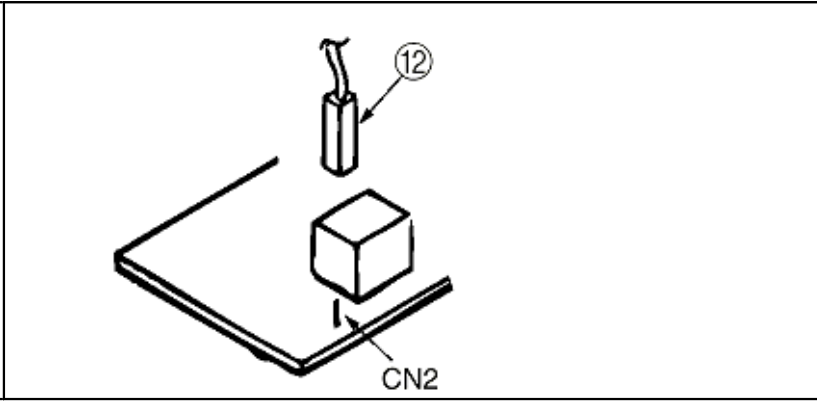
Dismount Inlet



**Disconnecting Connector**

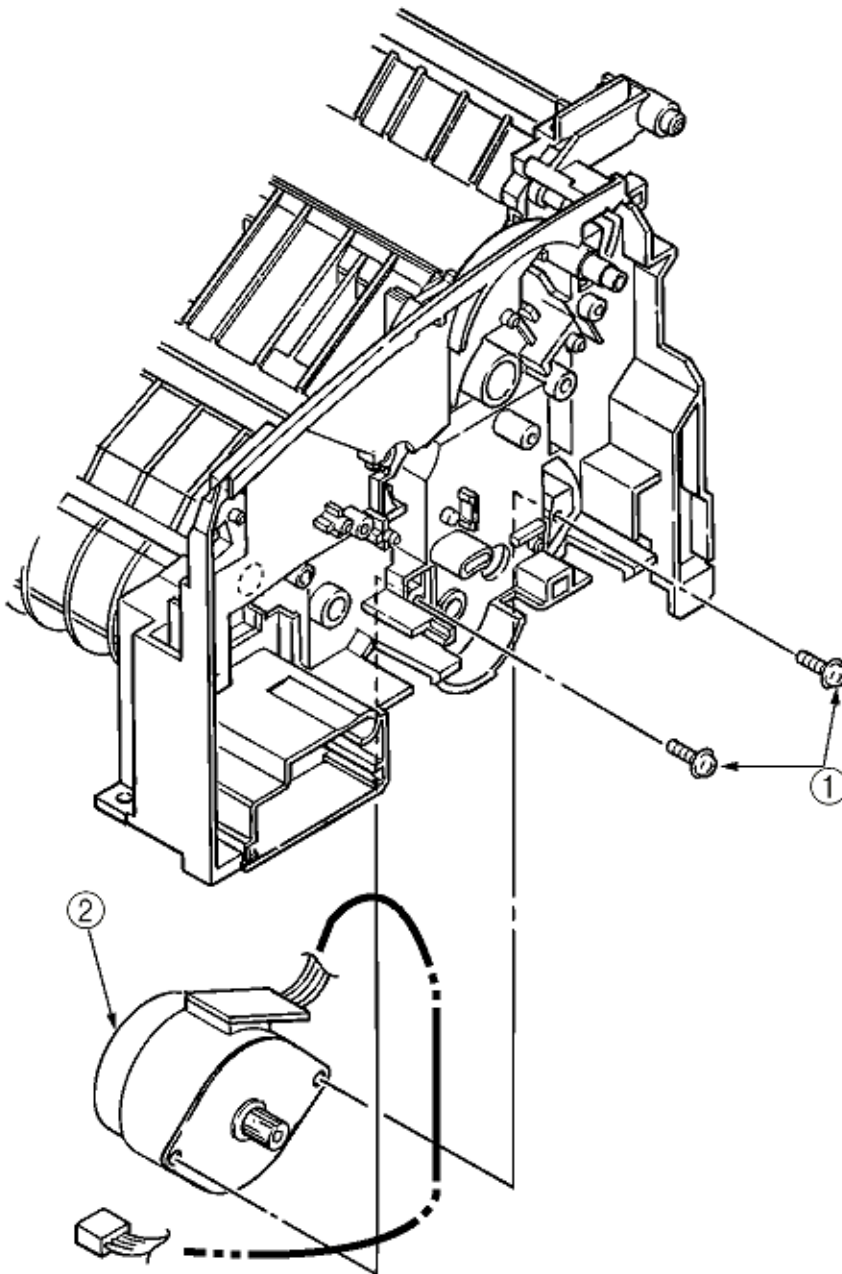


**Disconnecting Connector**



**3.3.13 Pulse Motor (Main)**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount the high-voltage power supply board. (See Section 3.3.5).
3. Dismount side plate M. (See Section 3.3.8).
4. Dismount the base frame. (See Section 3.3.12).
5. Remove two screws (1) and dismount pulse motor (main) (2).



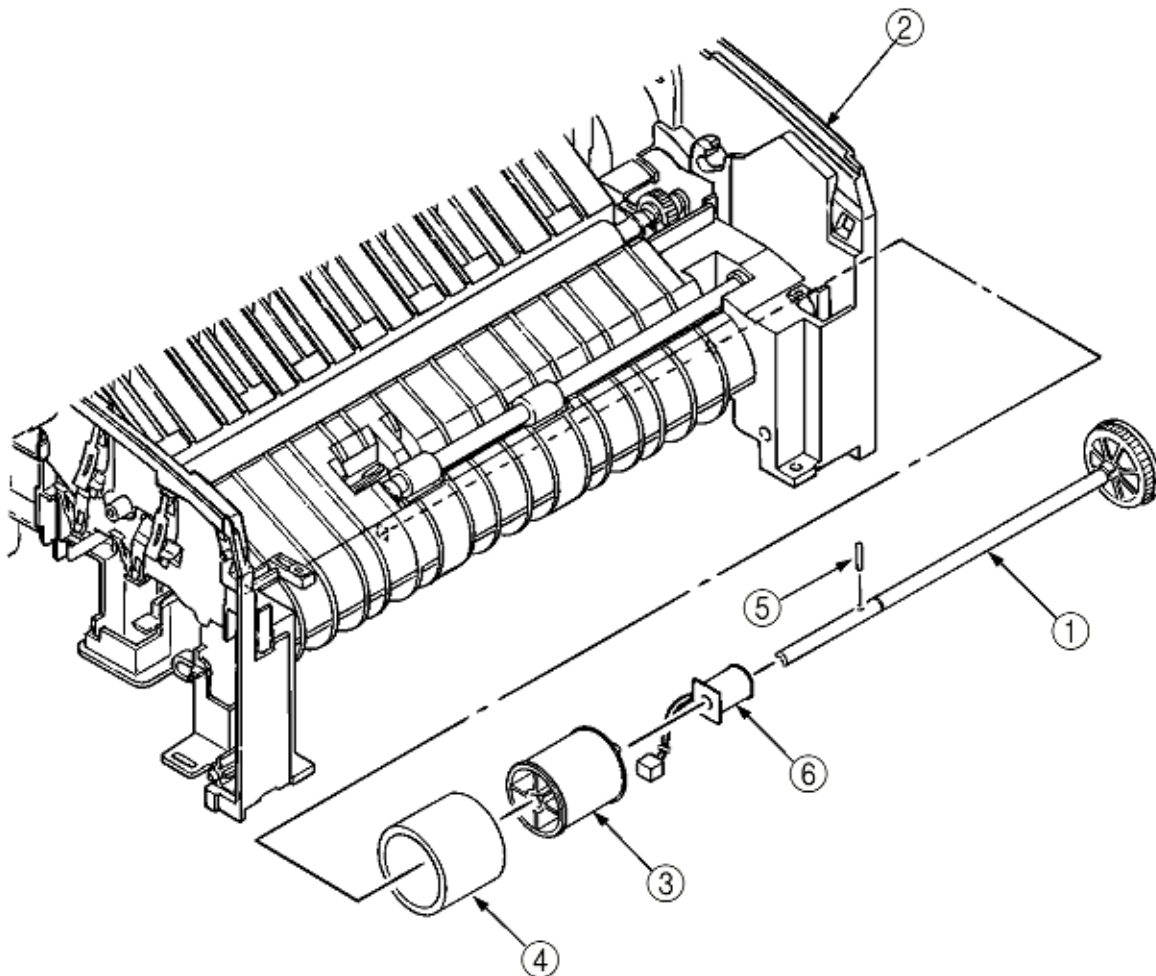
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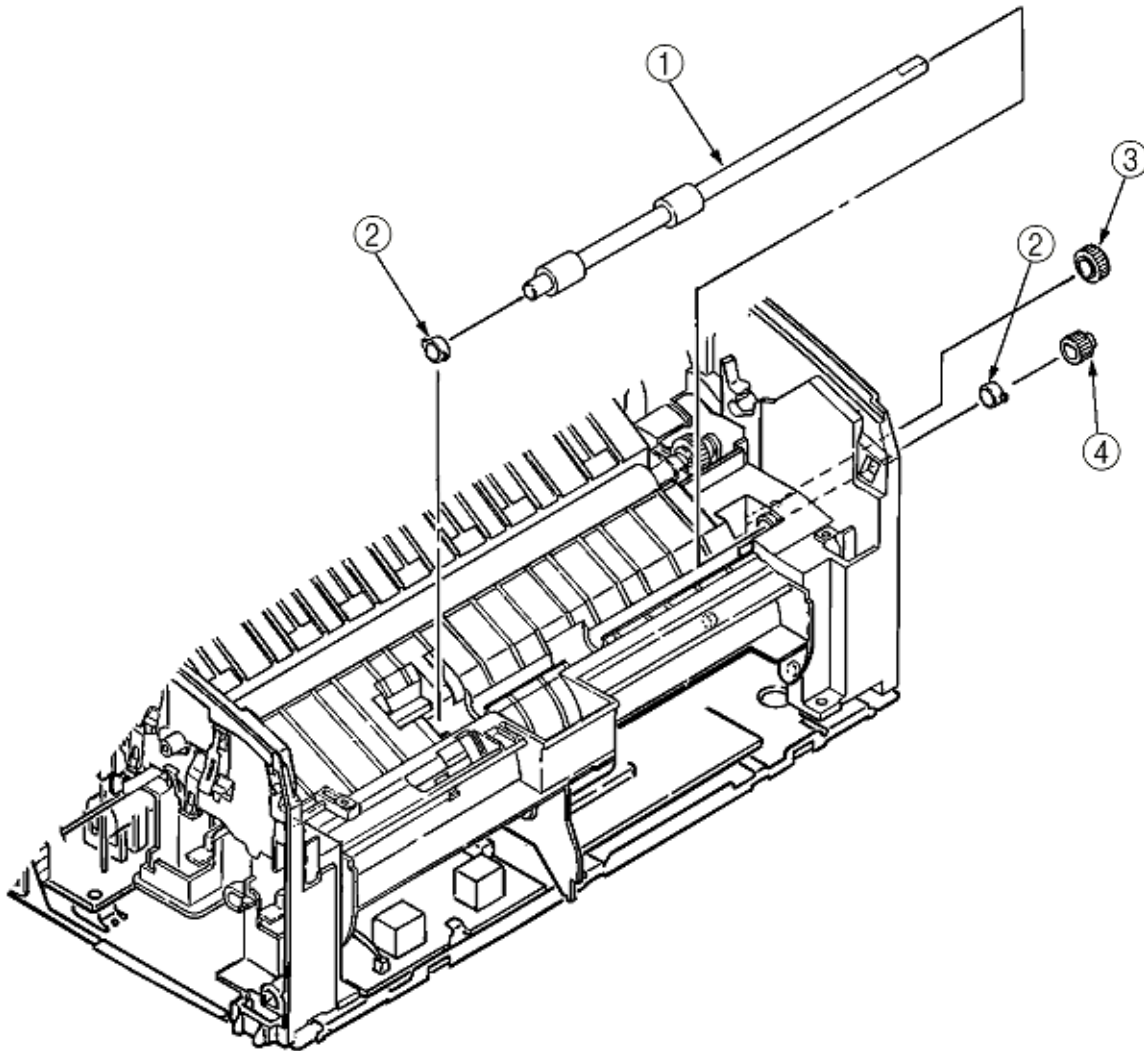
**3.3.14 Hopping Shaft Assy**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount the high-voltage power supply board.(See Section 3.3.5)
3. Dismount the base frame. (See Section 3.3.12).
4. Dismount the paper holder assy. (See Section 3.3.7).
5. Dismount the sheet guide. (See Section 3.3.12).
6. Dismount side plate M. (See Section 3.3.8).
7. Raise up roller holder (3), slide hopping shaft assy (1), and dismount roller holder (3) and hopping roller (4). (Knock pin (5) also comes off at the same time. Take care not to lose it.)
8. Draw out hopping shaft assy (1) to the right and dismount magnet H (6).



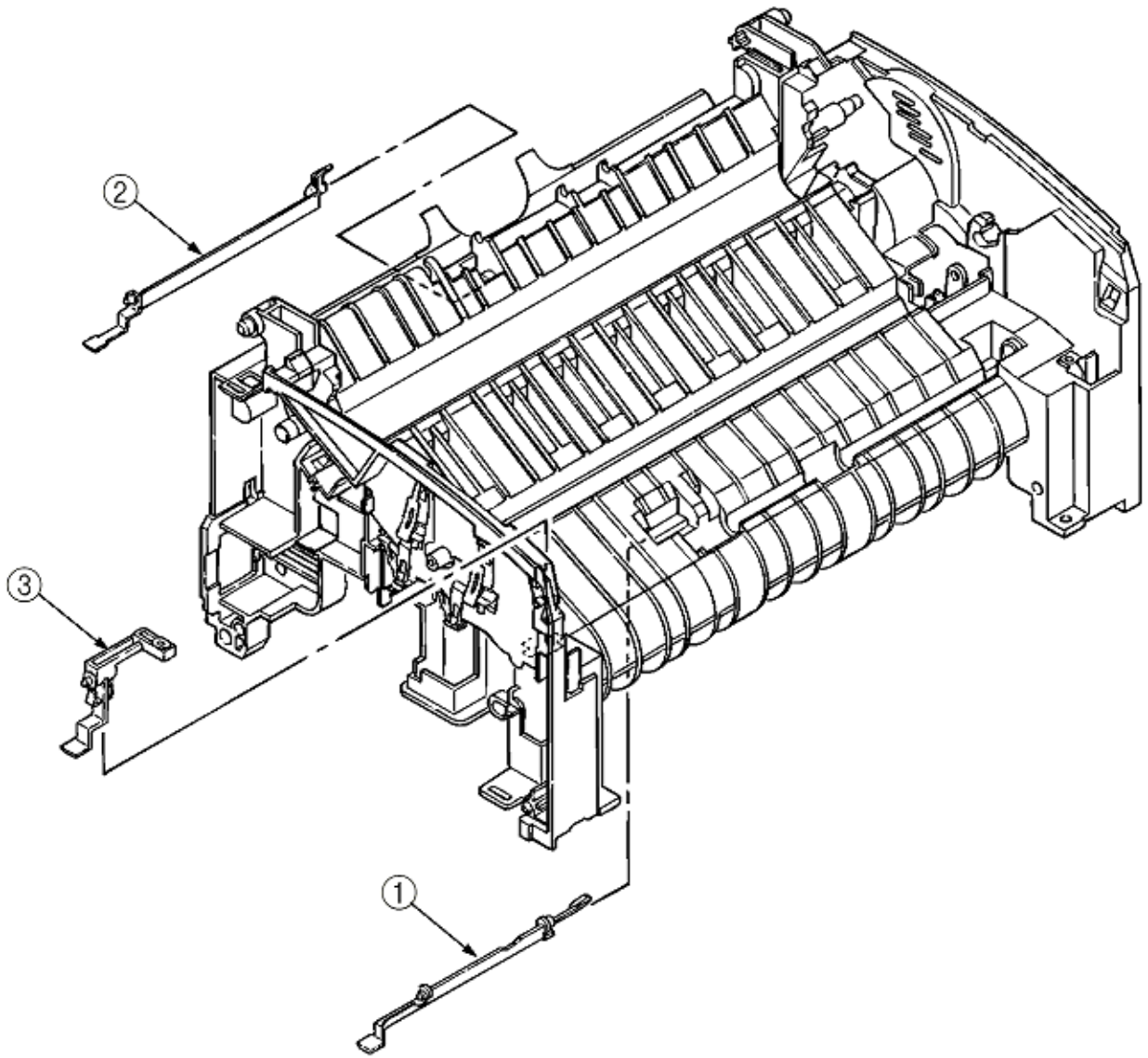
**3.3.15 Resist Roller**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount Idle gear R (3) and Gear R (4).
3. Move resist roller (1) to the right and dismount it by lifting. (Two resist bearings (2) also come off at the same time. Take care not to lose them.)



**3.3.16 Paper Sensor E, Paper Sensor Exit and Toner Sensor Assy**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount the high-voltage power supply board. (See Section 3.3.5)
3. Dismount the base frame. (See Section 3.3.12).
4. Dismount the paper holder assy. (See Section 3.3.7).
5. Dismount the sheet guide. (See Section 3.3.12).
6. Dismount the heat assy. (See Section 3.3.9.
7. Dismount drive shaft E. (See Section 3.3.10).
8. Dismount paper sensor E (1).
9. Dismount paper sensor exit (2).
10. Dismount toner sensor assy (3).

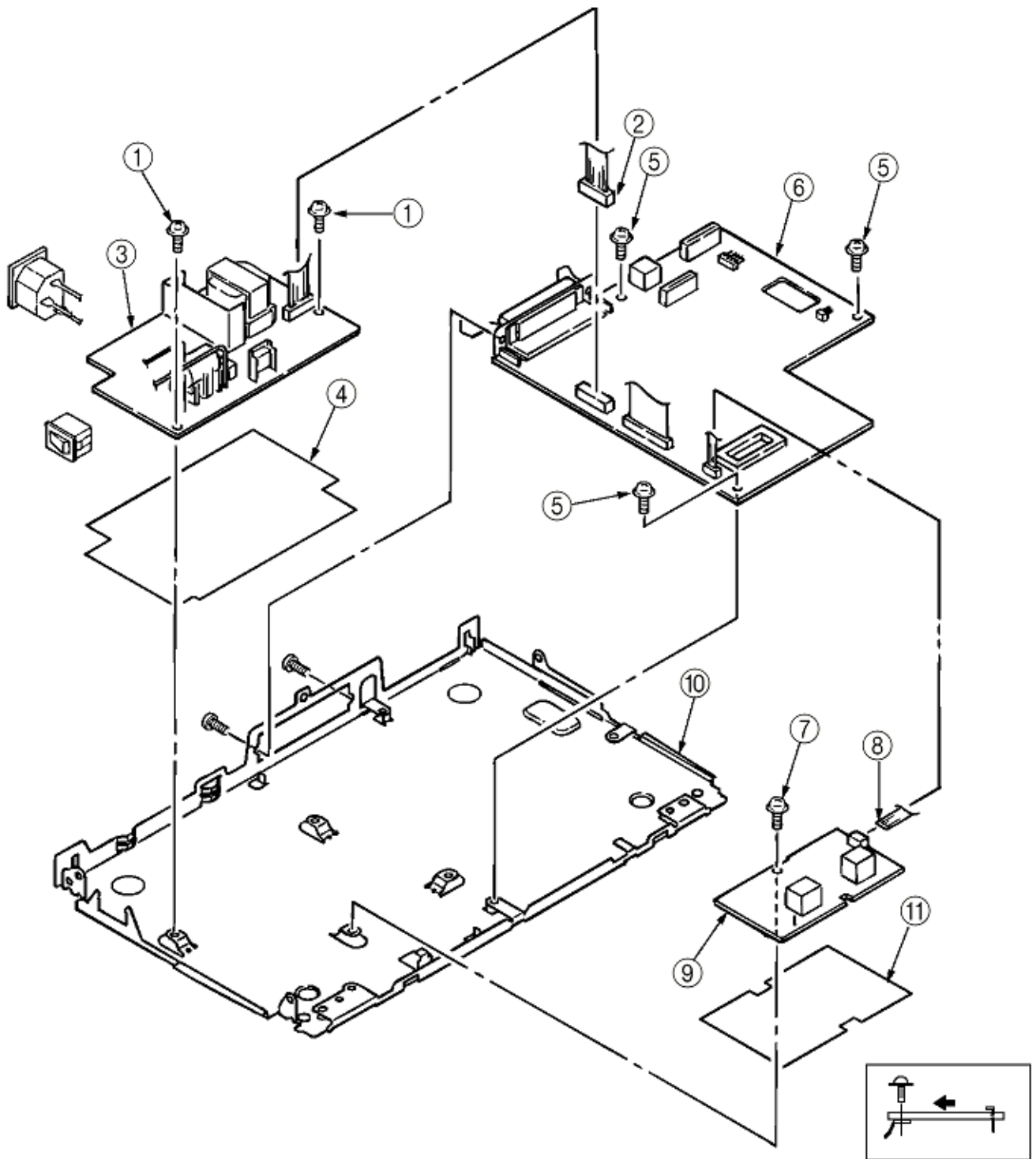


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**3.3.17 Base Plate**

1. Dismount the upper cover assy. (See Section 3.3.4.)
2. Dismount the base frame. (See Section 3.3.12).
3. Remove two screws (1), disconnect connector (2), and dismount power supply unit (3).
4. Dismount insulation sheet (4).
5. Remove five screws (5) and dismount main control board (6).
6. Remove screw (7) , disconnect connector (8) and dismount P6L board (9) from base plate (10).
7. Dismount insulation sheet (11).



#### **4.0 Adjustment**

This chapter explains adjustment necessary when a part is replaced.

This adjustment is made by changing the parameters values set in EEPROM on the main control board. The printer driver or maintenance utility can be used to change these values.

Only servicemen and maintenance personnel can use the maintenance utility. This utility cannot be made public for printer end users.

#### **4.1 Adjustment Types and Functions**

#### **4.2 Adjustment When Replacing a Part**

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#### **4.1 Adjustment Types and Functions**

##### **4.1.1 Printer Driver**

##### **4.1.2 Engine Maintenance Utility**

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#### 4.1.1 Printer Driver

(For Microsoft Windows)

This printer driver has the following functions:

- Drum counter reset
- Charge roller cleaning



**Figure 4-1**

(1) Drum counter reset

This function resets the life of the drum counter when the image drum unit is replaced. Clicking the "clear" button resets the life.

(2) Charge roller cleaning

This function cleans the charge roller of the image drum unit; it is used when printing is unclear. For details on how to operate this function, refer to "User's Manual."

#### **4.1.2 Engine Maintenance Utility**

See Appendix C.

**4.2 Adjustment When Replacing a Part**

The table below lists the parts that requires adjustment when they are replaced:

<b>Parts to be Replaced</b>	<b>Adjustment</b>
LED head	Set the LED head drive time. Set the LED head dot count. (OKIPAGE 8z only)
Image Drum Unit	Reset the drum counter. (Refer to User's Manual)
Main control board	Upload or download EEPROM data.

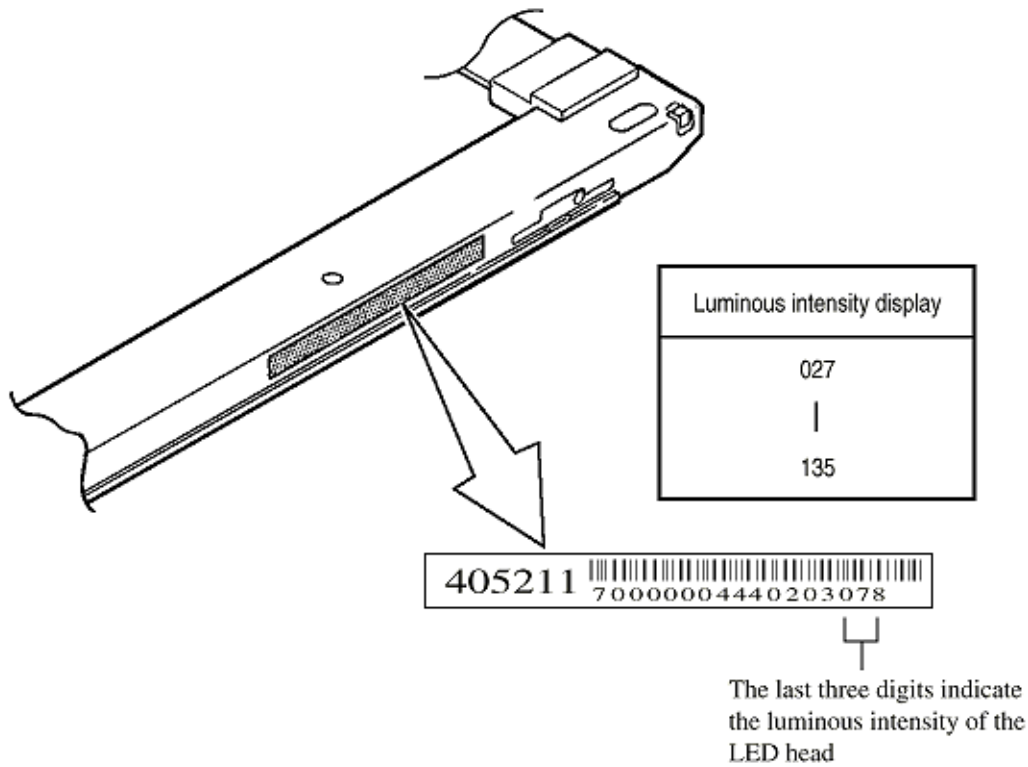
**4.2.1 Setting LED Head Drive Time****4.2.2 Uploading and Downloading EEPROM Data**

**4.2.1 Setting LED Head Drive Time**

**Caution:** When the luminous intensity of a new LED head is the same as that of the old LED head, do not set the LED head drive time.

Use "LED Head Making No." in the engine menu tab of the maintenance driver to set the luminous intensity displayed on the LED head as the LED head drive time. (See Figure 4-2 below.)

- Luminous intensity of LED head



**Figure 4-2**

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#### 4.2.2 Uploading and Downloading EEPROM Data

When the main control board is replaced, EEPROM data must be reflected on a new main control board. Use "EEPROM Operations" in the option tab of the maintenance utility to reflect EEPROM data on the new main control board.

Reflect EEPROM data on the new main control board in the following procedures:

- (1) Check that the printer and PC are connected by the parallel I/F, then execute the maintenance utility.
- (2) Click the "Option" button in "Main Menu Dialog".
- (3) Click the "Upload" button (Upload EEPROM Data) in "EEPROM Operations." (EEPROM data read is completed.)
- (4) The read EEPROM data is displayed in "Dialog" of the maintenance driver.
- (5) Leave the display of the maintenance driver as is and replace the main control board.
- (6) Click the "Download" button (Download EEPROM Data) in "EEPROM Operations". (EEPROM data write is completed.)

Depending on the level of a main control board failure (parallel I/O failure, etc.), however, EEPROM data may be unable to be uploaded.

In such a case, use the maintenance utility to perform the following adjustment after replacing the main control board:

- Setting the LED head drive time (Section 4.2.1)
- Setting the LED head count (OKIPAGE 8z only)
- Setting specifications (ODA/OEL/INT-A/INT-L)

**5.1 Periodical Replacement Parts**

Table 5-1 lists the part and unit to be replaced periodically.

Table 5-1 Routine Replacement Parts

Part Name	Replacement Time	Part to be Checked Simultaneously	Remarks
Toner cartridge (Type 6)	When "Toner Low" is displayed.	Clean LED head	Consumables
Image drum unit (Type 6)	When "Change Drum" is displayed.	See 5.2	Consumables

**Caution:** Also reset the drum counter when replacing the image drum unit.

## **5.2 Cleaning**

Remove any toner or dirt and clean the circumference and inside of the printer with a waste cloth.

**Caution:** Do not touch the image drum unit, LED lens array, and connector block of the LED head.

### **5.2.1 Cleaning the LED Lens Array**

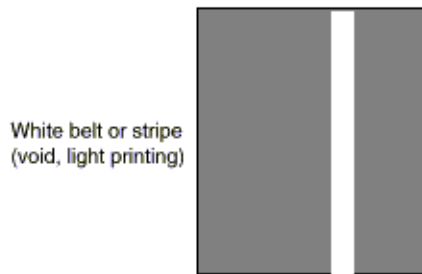
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### 5.2.1 Cleaning the LED Lens Array

When a white belt or a white stripe (void, light printing) occurs in the vertical direction of the print surface, clean the LED lens array or replace the toner cartridge.

**Caution:** Be sure to use an LED head cleaner to clean the LED lens array.

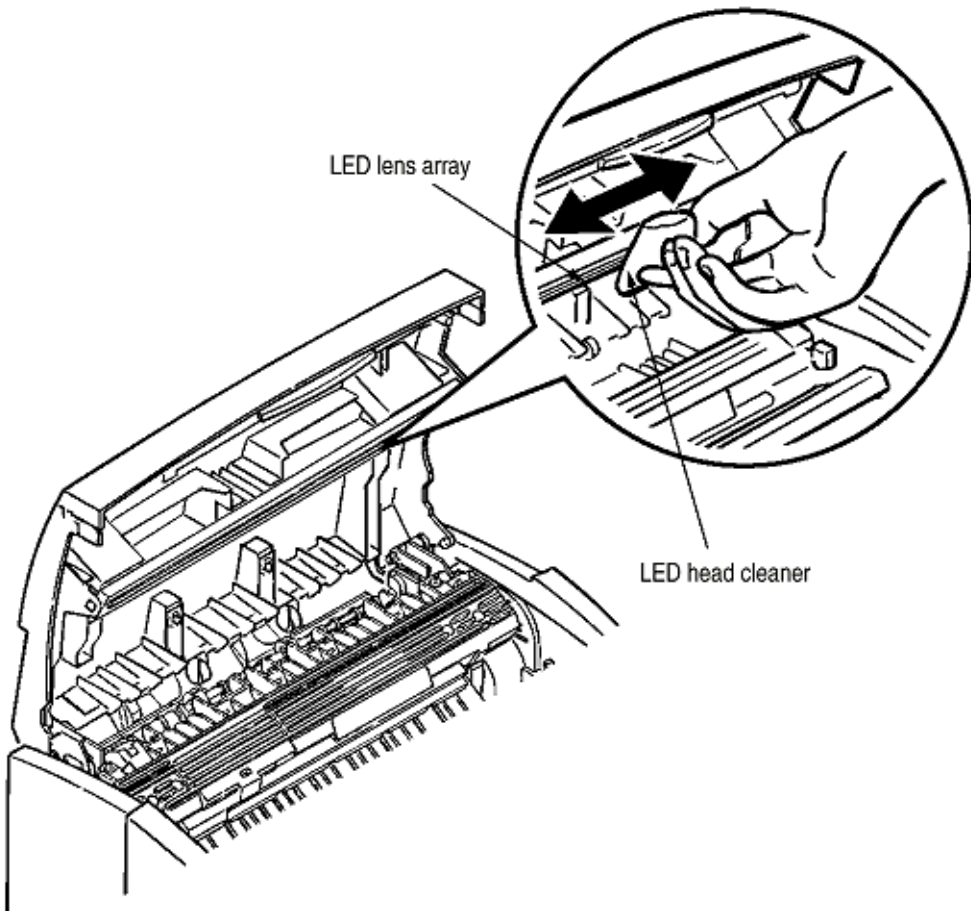


**Figure 5-1**

(1) Set the LED head cleaner in the LED lens array, as shown in the figure below, and slide the cleaner left and right several time to clean the head.

**Caution:** Do not press the LED head cleaner against the LED lens array.





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### **6.1 Troubleshooting Tips**

1. Check the basic check points written in the user's manual.
2. Gather detailed failure information as much as possible from the customer.
3. Check the printer under the condition close to that under which the failure occurred.

**6.2 Check Points Before Correcting Image Problems**

1. Is the printer running in proper ambient conditions?
2. Are consumables (toner and EP image drum unit) replaced correctly?
3. Are sheets of paper normal?
4. Is the EP image drum unit set correctly?

### **6.3 Notes When Correcting Image Problems**

1. Do not touch the surface of the image drum nor place foreign matter on it.
2. Do not expose the image drum to direct sunlight.
3. Do not touch the fuser because it heats up during operation.
4. Do not expose the image drum to light for more than five minutes at room temperature.

**6.4 Preparation Before Troubleshooting**

1. Message display

The failure status of the OKIPAGE 8z is displayed on the status monitor of the PC. Take proper action according to the message displayed on the status monitor.

2. LED display

The OKIPAGE 8z is equipped with only one LED. This LED indicates one of the following status:

Printer Status	LED Indication
Ready	Lighting
Printing in progress	Blink (*1)
Recoverable alarm	Blink (*2)
Unrecoverable alarm	Blink (*3)

\*1: The LED blinks at a cycle of 1 second (0.5s ON) from data reception to printing end.

\*2: The LED blinks at a cycle of 0.24 second (0.12s ON).

\*3: The LED blinks at a cycle of 0.24 second (0.12s ON)

Status	Error (red)	Manual Feed (amber)	Ready (amber)	Remarks
Ready	Undefined	OFF	ON	
During suspending data processing (in OFF-LINE) (Data is left in the buffer)	Undefined	OFF	Flash 1	Printing contents of buffer by pressing switch two seconds. Clearing buffer by pressing switch five seconds.
During receiving data or processing data	Undefined	OFF	Flash 2	
Manual request	OFF	Flash 2	Undefined	
Low toner	Flash 1	OFF	Undefined	
Warning Change drum, toner low, toner sensor (total page > 30 sheets)	Flash 1	Undefined	Undefined	
Error (printing Error) Buffer Overflow, Print Overrun	Flash 2	OFF	OFF	Recovered by pressing and releasing a switch
Error Paper out, Input Jam	Flash 2	OFF	OFF	Recovered by pressing a switch and the printing can be continued.
Error Paper Jam (Paper Size Check Error, Feed Jam, Exit Jam)	Flash 2	OFF	OFF	The printing can be continued by cover open/close
Error Cover Open	Flash 2	Flash 2	Flash 2	Re-power on
Hardware error (fatal error) (ROM/RAM error, fuser error, thermister error and toner sensor error) (total page < 30)	Flash 3	Flash 3	Flash 3	Service call even if the printer cannot recover from one of these errors.
During printer resetting.	OFF	OFF	Flash 2	
During initializing.	ON and then OFF	ON and then OFF	ON and then OFF	
During initializing EEPROM	Flash 2 until Ready	Flash 2 until Ready	Flash 2 until Ready	

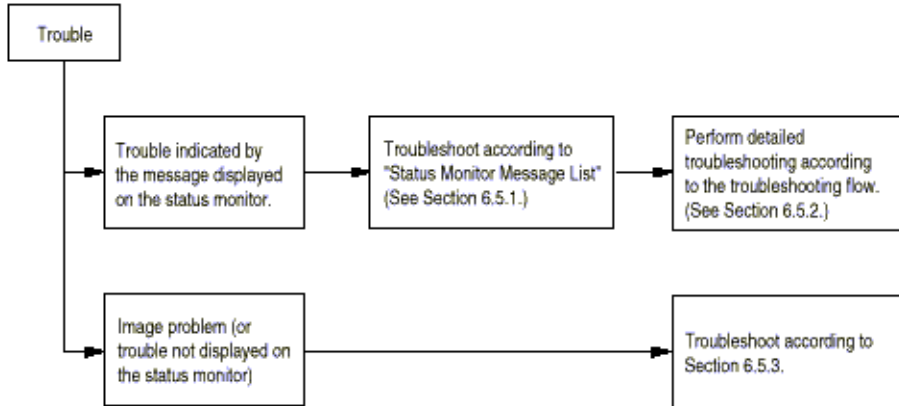
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Flash 1: Slow blinking  
Flash 2: Blinking  
Flash 3: Fast blinking

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**6.5 Troubleshooting**



**6.5.1 Status Monitor Message List**

**6.5.2 Status Message Troubleshooting**

**6.5.3 Image Troubleshooting**

**6.5.1 Status Monitor Message List**

Table 6-1 lists the statuses and troubles to be displayed on the status monitor in the message format.

**Table 6-1**

Category	Status Message	Status Code	Explanation	Remedy
Normal status	Warming Up	18 00	Warming-up status.	Normal operation.
Normal status	Online (Ready)	00 10	Online (ready) status.	Normal operation.
Normal status	Power Save Mode	00 20	Power save status.	Normal operation.
Normal status	Toner Low	10 00	The toner amount of the toner cartridge is small.	Normal operation/replace the toner cartridge.
Normal status	Toner Sensor	10 01	The image drum is not installed or the toner sensor is faulty.	Install the image drum or replace the toner sensor.
Normal status	Change Drum	10 02	Image drum is nearing end of life.	Replace the image drum. <b>Note:</b> Be sure to reset the drum counter after replacing the image drum).
Normal status	Manual Paper In	12 20	The paper is in the manual feed mode.	Normal operation.
Normal status	Printing In Progress	14 20	Printing in progress.	Normal operation.
Normal status	Ejection in Progress	14 30	Ejection in progress.	Normal operation.
Normal status	Manual Request Executive Letter Legal 14 Legal 13 A6 A5 A4 B5 Monarch COM-10 DL C5 COM-9	16 01 16 02 16 03 16 04 16 18 16 19 16 1A 16 21 16 50 16 51 16 5A 16 5B 16 7F	Request the paper to be set in the manual feed mode.  The paper sizes are as follows: Executive, Letter, Legal 14, Legal 13, A4, A5, A6, B5, Monarch, DL, C5, COM-10, COM-9.	Set the requested paper in the manual feed mode.
Paper size error	Paper Size Error	30 00	Paper of improper size was fed. 2.52" (64 mm) L 15.77" (400.56 mm)	Check the paper. Also check whether more than one sheet of paper were fed



				simultaneously. To clear the error display, open the cover, then close it.
Paper jam	Paper Input Jam	31 00	A paper jam occurred when sheets of paper were being supplied.	Check the paper. To release the error display, open the cover, then close it.
Paper jam	Paper Feed Jam	32 00	A paper jam occurred during paper feeding.	Open the cover, then remove the jammed paper. To clear the error display, close the cover.
Paper Jam	Paper Exit Jam	33 00	A paper jam occurred during paper ejection.	Open the cover, then remove the jammed paper. To clear the error display, close the cover. If this error occurs frequently, see Section 6.5.2 2-2.
Cover Open	Cover Open	4F 00	The upper cover is open.	To clear the error display, close the cover. If this error occurs frequently, replaced the power supply board.
Buffer overflow	Page Buffer Overflow	40 01	The page buffer overflowed because there are a large number of print data.	To release the error display, press the reset button on the status monitor of the printer driver. Install option RAM or reduce the number of print data.
Buffer overflow	Print Over Run	40 10	A print overrun occurred because print data is complicated.	To clear the error display, press the reset button on the status monitor of the printer driver. Simplify the print data format.
Device configuration error	Program ROM Check Error	60 10	An error occurred during program ROM check.	Replace program ROM or the main control board. (When replacing the main control board, also adjust EEPROM data).

Device configuration error	Resident RAM Check Error	60 30	An error occurred during resident RAM check.	Replace the main control board. (When replacing the main control board, also adjust EEPROM data).
Device configuration error	EEPROM Check Error	60 40	An error occurred during EEPROM check.	Replace the main control board. (When replacing the main control board, also adjust EEPROM data).
Device configuration error	Option RAM Check Error	60 60	An error occurred during option RAM check.	Check the connection of the Option RAM PC board. If the option RAM PC board is faulty, replace it.
Device configuration error	Fuser Error	60 80	A heater timeout error occurred.	Section 6.5.2 2-2.
Device configuration error	Thermistor Error	60 90	A thermistor error occurred.	Replace the thermistor of the heater Assy.
Device configuration error	Thermistor Open Check Error	60 91	The thermistor is open.	Replace the thermistor of the heater Assy.
Device configuration error	Thermistor Short Check Error	60 92	A thermistor short occurred.	Replace the thermistor of the heater Assy.
Device configuration error	Watch Dog Timeout Error	60 00	A watchdog timeout occurred.	To clear the error display, turn on the power supply again. Replace the main control board.

**6.5.2 Status Message Troubleshooting**

Some failures cannot be corrected according to the status message trouble list. Troubleshoot these failures according to the following troubleshooting flowcharts.

No.	Item	Flowchart No.
1.	The OKIPAGE 8z malfunctions after the power supply has been turned on.	①
2.	Jam error └─ Paper input jam └─ Paper feed jam └─ Paper exit jam	②-1 ②-2 ②-3
3.	Paper size error	③
4.	Fusing error	④

**Caution:** When replacing the main control board troubleshooted according to the troubleshooting flowcharts, also adjust EEPROM data.

(1) The OKIPAGE 8z malfunctions after the power supply has been turned on.

Turn the power supply off, then on again.

Is the LED lamp on?

No - Is the AC cable connected correctly?

No - Connect the AC cable correctly.

Yes - Is +5 V supplied between CN1 Pin 7 and CN1 Pin 13 of the high-voltage power supply board? (Pin 7: +5 V, Pin 13: 0 V)

No - Are the CN1 connectors of the high-voltage power supply board and main control board connected correctly?

No - Connect the CN1 connectors correctly.

Yes - Is +5 V supplied between CN2 Pin 2 and CN2 Pin 3 of the main control board? (Pin 2: +5 V, Pin 3: 0 V)

No - Replace the power supply board.

Yes - Replace the main control board.

Yes - Is 1-2 V voltage supplied between CN1 Pin 2 and CN1 Pin 13 of the high-voltage power supply board?

No - Replace the main control board.

Yes - Replace the high-voltage power supply board.

Yes - Replace the main control board.

**[JAM error]**

**(2)-1 paper input jam**

Does a paper input jam occur when the power supply is turned on?

Yes - Is the jammed paper on paper sensor E?

- Yes - Remove the jammed paper.
- No - Is paper sensor E (manual feed/paper) operating normally?
  - No - Replace paper sensor E (manual feed or paper).
- Yes - Replace the high-voltage power supply board.
- No - Does a paper input jam occur during paper loading?
  - Yes - Is the paper already fed to paper sensor E (manual feed)?
    - Yes - Is paper sensor E (manual feed) operating normally?
      - No - Replace paper sensor E (manual feed).
    - Yes - Check the gear block or replace high-voltage power supply board.
  - No - Is the paper already fed to paper sensor E (paper)?
    - Yes - Is paper sensor E (paper) operating normally?
      - No - Replace paper sensor E (paper).
    - Yes - Replace high-voltage power supply board.
  - No - Replace the stepping roller or friction pad.
- No - Is the hopping roller rotating?
  - Yes - Check the coil resistance of magnet H. Is the resistance normal (about 120 W)?
    - No - Replace magnet H.
  - Yes - Is +26 V supplied between CN8 Pin 1 and CN8 Pin 2 of the main control board?
    - No - Replace the main control board.
  - No - Check the gear block or replace the hopping shaft assy.
- No - Are the CN7 connectors of the pulse motor (main) and main control board connected?
  - No - Connect the CN7 connectors correctly.
- Yes - Measure the resistance of the pulse motor (main). Is the resistance normal (about 3.8 W)?
  - No - Replace the pulse motor (main).
  - Yes - Replace the main control board.

**[JAM error]**

**2-2 Paper feed jam**

- Does a paper feed jam occur when the power supply is turned on?
  - Yes - Is the jammed paper on paper sensor E (paper/exit)?
    - Yes - Remove the jammed paper.
  - No - Is paper sensor E (exit/paper) operating normally?
    - No - Replace paper sensor E (exit or paper).
    - Yes - Replace the high-voltage power supply board.
- No - Has the paper arrived at paper sensor E (paper)?
  - No - Is the feed roller rotating?
    - No - Check the gear block.
  - Yes - Is the EP image drum unit set correctly?
    - No - Set the EP image drum unit correctly.
  - Yes - Check the gear block.
- Yes - Has the paper arrived at the paper sensor (exit)?
  - Yes - Is the paper sensor (exit) operating normally?
    - No - Replace the paper sensor (exit).

- Yes - Replace the high-voltage power supply board.
- No - Check the gear block.

**(2)-3 Paper exit jam**

Does a paper exit jam occur when the power supply is turned on?

Yes - Is the jammed paper on the paper sensor (exit)?

Yes - Remove the jammed paper.

No - Is the paper sensor (exit) operating normally?

No - Replace the paper sensor (exit).

Yes - Replace the high-voltage power supply board.

No - Check the gear block or replace the eject roller.

**(3) Paper size error**

Is the paper of the specified size being use?

No - Use paper of the specified size.

Yes - Is paper sensor E (paper) operating normally?

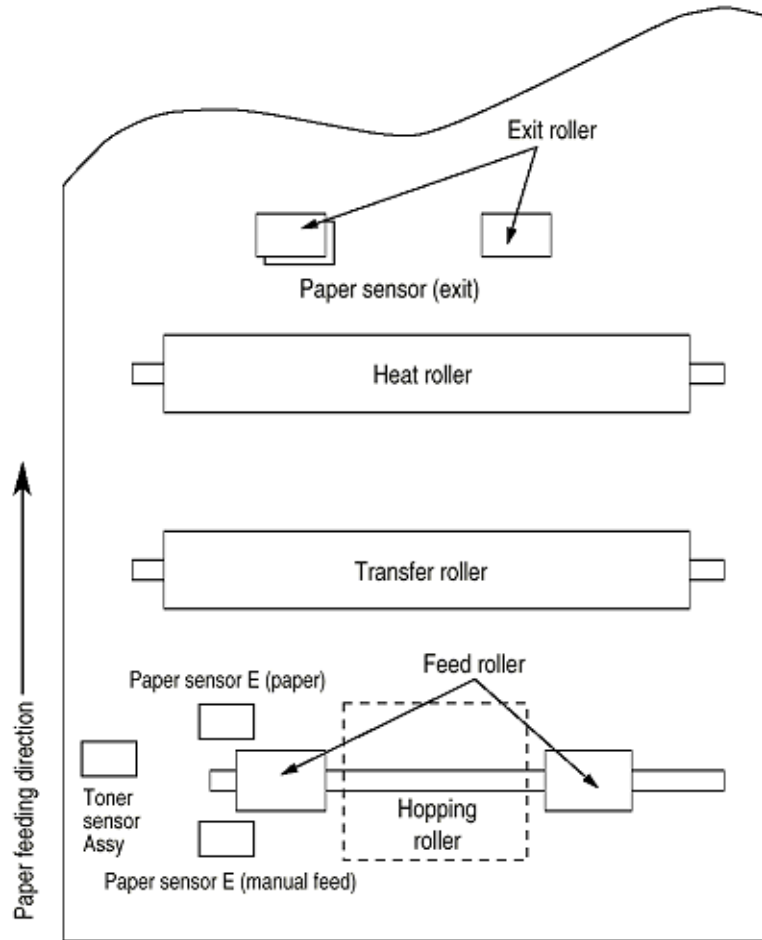
No - Replace paper sensor E (paper) or clean the inlet sensor on the high-voltage power supply board.

Yes - Is the paper sensor (exit) operating normally?

No - Replace the paper sensor (exit) or clean the outlet sensor on the high-voltage power supply board.

Yes - Replace the high-voltage power supply board.

**Paper feeding direction**



**(4) Heat assy error**

Turn the power supply off, then on again.

Does the Halogen lamp of the heat assy go on?

No - Is the Halogen lamp or thermostat disconnected?

Yes - Replace the heat assy, Halogen lamp, or thermostat.

No - Replace the power supply unit.

Yes - Are the CN2 connectors of the power supply unit and main control board connected correctly?

No - Connect the CN2 connectors correctly.

Yes - Replace the main control board.

**6.5.3 Image Troubleshooting**

Procedures for troubleshooting for the cases of abnormal image printouts are explained below.

Figure 6-3 below shows typical abnormal images.

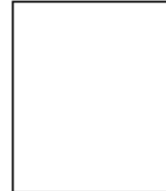
<b>Problem</b>	<b>Flowchart number</b>
Images are light or blurred entirely (Figure 6-3, A )	(1)
Dark background density (Figure 6-3, B )	(2)
Blank paper is output (Figure 6-3, C )	(3)
Vertical block belt/black stripe (Figure 6-3, D )	(4)
Cyclical defect (Figure 6-3, E )	(5)
Print void	(6)
Poor fusing (images are blurred or peeled off when touched by hands)	(7)
Vertical white belt/white stripe (Figure 6-3, F )	(8)



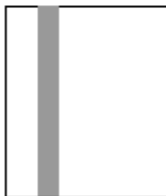
**A Light or blurred images entirely**



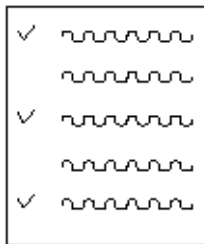
**B Dark background density**



**C Blank paper**



**D Black vertical stripes**



**E Cyclical defect**



**F White vertical belts or streaks**

**Figure 6-3 Image Problems**

**(1) An image is light or blurred entirely**

Is the toner low? (Is "Toner Low" being displayed?)

Yes - Supply a toner.

No - Is the specified paper being used?

No - Use the specified paper.

Yes - Is the lens of the LED head dirty?

Yes - Clean the LED head.

No - Is the LED head installed correctly? Check the HEAD1, HEAD2 connector of the main control board.

No - Install the LED head correctly.

Yes - Is the contact plate of the transfer roller in correct contact with the high-voltage power supply board? (See Figure 6-4 (F).)

Yes - Is the terminal of the EP unit in correct contact with the contact plate? (See Figure 6-4 (A & B?).)

No - Contact the terminal correctly.

Yes - Replace the transfer roller. Has this error been recovered?

Yes - End

No - Replace the EP unit.

Has this error been recovered?

Yes - End

**Caution:** After replacing the EP unit, reset the drum counter. Refer to "Replacing the Image Drum Cartridge" in the "User's Manual".

No - Replace the main control board or high-voltage power supply board.



**(2) Dark background density**

Has the OPC drum being exposed to external light?

Yes - Set the OPC drum in the OKIPAGE 8z and wait for about 30 minutes.

No - Is the heat roller of the heat assy dirty?

Yes - Clean the heat roller.

No - Is the terminal of the EP image drum unit in correct contact with the contact plate? (See Figure 6-4 D and Figure 6-5 D.)

No - Contact the terminal correctly.

Yes - Replace the EP image drum unit.

Has this error been recovered?

Yes - End

**Caution:** After replacing the EP image drum unit, reset the drum counter. Refer to "Replacing the Image Drum Cartridge" in the "User's Manual".

No - Replace the main control board or high-voltage power supply board.

**(3) A blank paper is output**

Is the LED head connected correctly.

Check the HEAD1, HEAD2 connector of the main control board.

No - Connect the LED head correctly.

Yes - Is the terminal of the EP image drum unit in correct contact with the contact plate? (See Figure 6-5 E .)

No - Contact the terminal correctly.

Yes - Replace the LED head.

Has this error been recovered?

Yes - End

**Caution:** Set the LED head drive time when replacing the LED head. (See Section 4.2.1).

No - Replace the main control board or high-voltage power supply board.

**(4) Vertical black belt/stripe**

Replace the EP image drum unit.

Has this error been recovered?

Yes - End

**Caution:** After replacing the EP image drum unit, reset the drum counter. Refer to "Replacing the Drum Cartridge" in the User's Manual.

No - Replace the LED head.

Has this error been recovered?

Yes - End

**Caution:** Set the LED head drive time when replacing the LED head. (See Section 4.2.1).

No - Replace the main control board or high-voltage power supply board.

**(5) Cyclic defect**

	<b>Cycle</b>	<b>Remedy</b>
Image Drum	1.98" (50.3 mm)	Clean or replace the image drum unit.
Developing roller	1.44" (36.6 mm)	Replace the image drum unit.
Toner supply roller	2.63" (66.8 mm)	Replace the image drum unit.
Charge roller	0.81" (20.6 mm)	Replace the image drum unit.
Cleaning roller	.081" (20.6 mm)	Replace the image drum unit.
Transfer roller	1.71" (43.4 mm)	Replace the image drum unit.
Heat roller	2.46" (62.5 mm)	Replace the heat roller.
Pressure roller B	1.98" (50.3 mm)	Replace pressure roller B.

**Caution:** After replacing the image drum unit, reset the drum counter. Refer to "Replacing the Drum Cartridge" in the User's Manual.

**(6) A blank paper is output**

Is the contact plate of the transfer roller in correct contact with the high-voltage power supply board?

No - Contact the contact plate of the transfer roller correctly.

Yes - Replace the transfer roller.

Has this error been recovered?

Yes - End

No - Is the terminal of the image drum unit in correct contact with the contact plate? (See Figure 6-4 A B C D E and Figure 6-5 A B C D E .)

No - Contact the terminal of the EP image drum unit correctly.

Yes - Replace the image drum unit.

Has this error been recovered?

Yes - End

**Caution:** After replacing the EP image drum unit, reset the drum counter. Refer to "Replacing the Drum Cartridge in User's Manual."

No - Is the LED head installed correctly? (Check the CN6 connector the main control board.) Check the HEAD1, HEAD2 connector of the main control board.

No - Contact the LED head correctly.

Yes - Replace the LED head

Has this error been recovered?

Yes - End

**Caution:** Set the LED head drive time when replacing the LED head. (See Section 4.2.1).

No - Replace the main control board or high-voltage power supply board.

**(7) Poor fusing**

Is the specified paper being used?

No - Use the specified paper. (Xerox 4200 (20 lbs))

Yes - Is the bias spring normal? (Tension: 3.25 kg)

No - Replace the bias spring.

Yes - Are the heater connector of the heat assy and the CN1 connector of the power supply unit connected correctly.

No - Connect the connectors correctly.

Yes - Replace the heat assy.

Has this error been recovered?

Yes - End

No - Replace the main control board or high-voltage power supply board.

**(8) Vertical white belt/stripe**

Is the lens of the LED head dirty?

Yes - Clean the LED head.

No - Is the contact plate of the transfer roller in correct contact with the high-voltage power supply board? (See Figure 6-5 E.)

No - Contact the contact plate of the transfer roller correctly.

Yes - Replace the transfer roller.

Has this error been recovered?

Yes - End

No - Is the LED head installed correctly?

Check the HEAD1, HEAD2 connector of the main control board.

No - Install the LED head correctly.

Yes - Replace the LED head.

Has this error been recovered?

Yes - End

**Caution:** Set the LED head drive time when replacing the LED head. (See Section 4.2.1).

Yes - Replace the EP image drum unit.

Has this error been recovered?

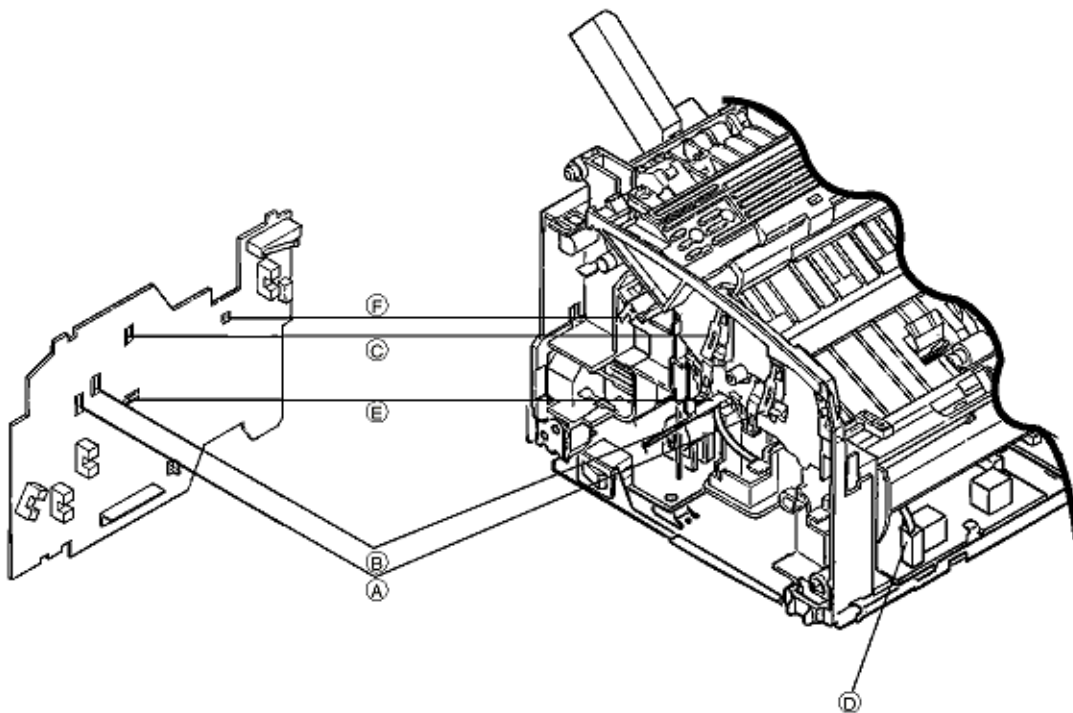
Yes - End

**Caution:** After replacing the EP image drum unit, reset the drum counter. Refer to "Replacing the Drum Cartridge" in the User's Manual.

No - Replace the main control board or high-voltage power supply board.

**Contents - Figure 6-4**

- A : Toner Supply Roller
- B : Developing Roller
- C : Charge Roller
- D : Cleaning Roller
- E : Transfer Roller
- F : Heat Roller



**Figure 6-4**



**Contents - Figure 6-5**

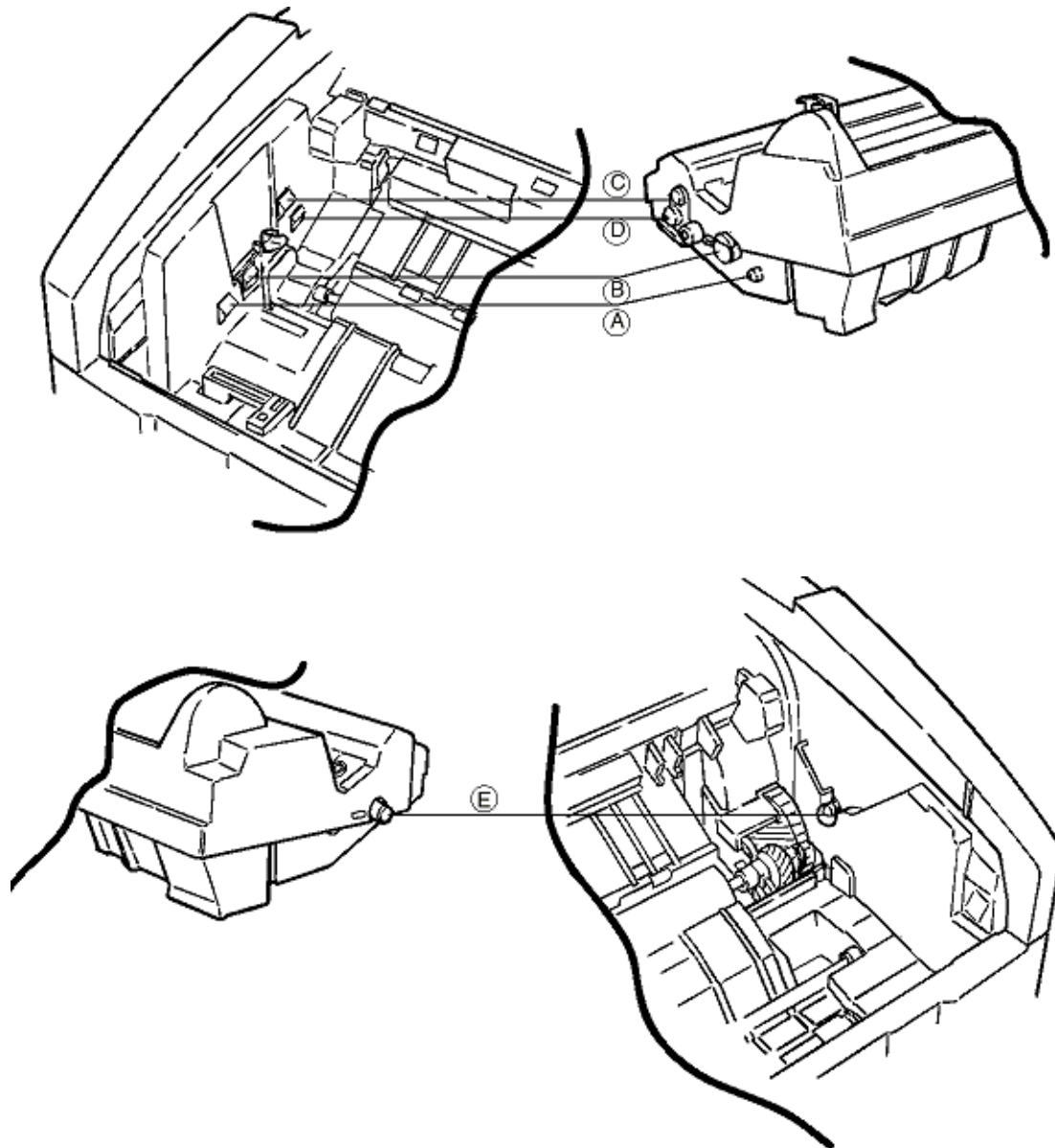
A : Toner Supply Roller

B : Developing Roller

C : Charge Roller

D : Cleaning Roller

E : Ground (Drum)

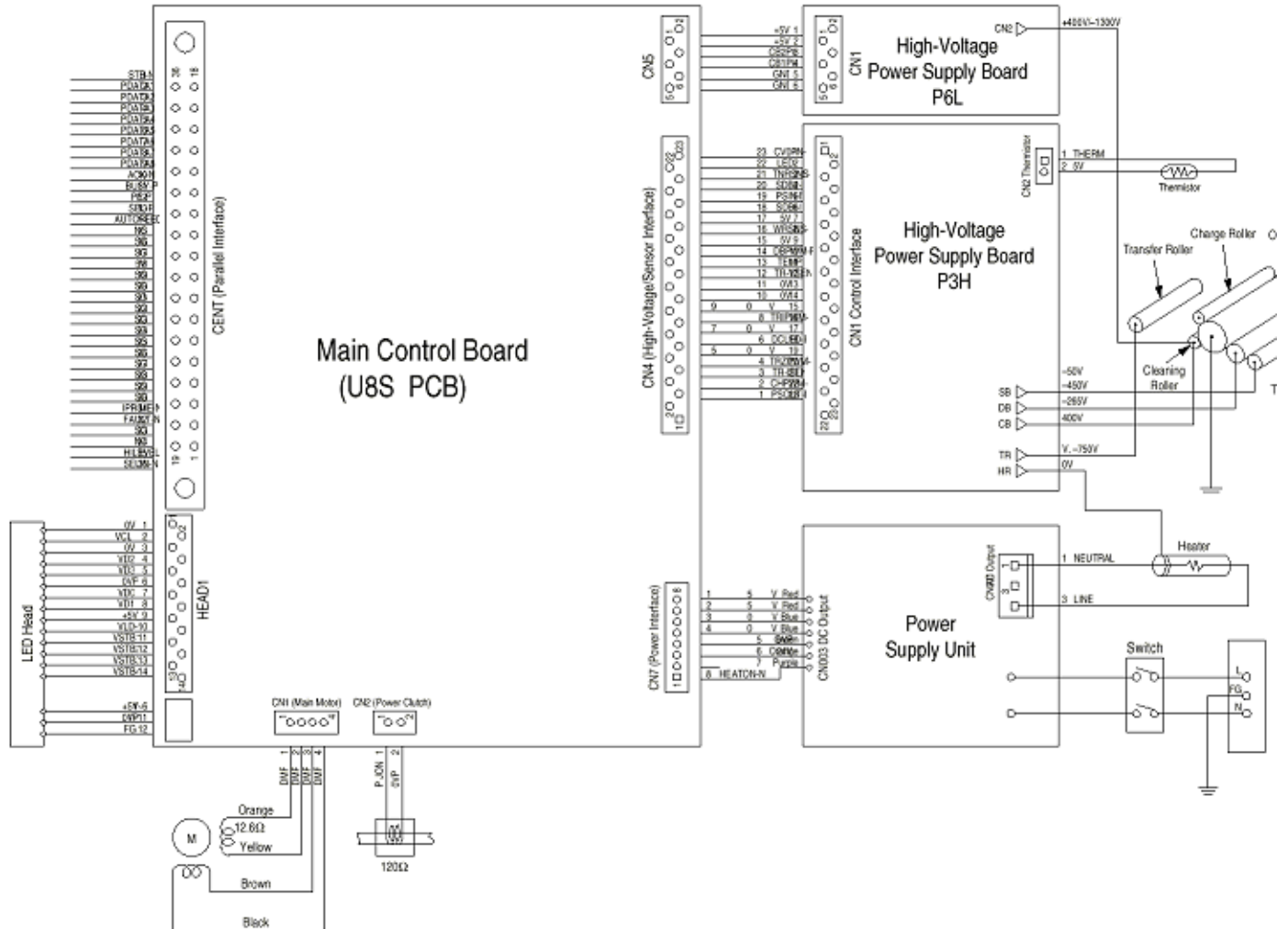


**Figure 6-5**

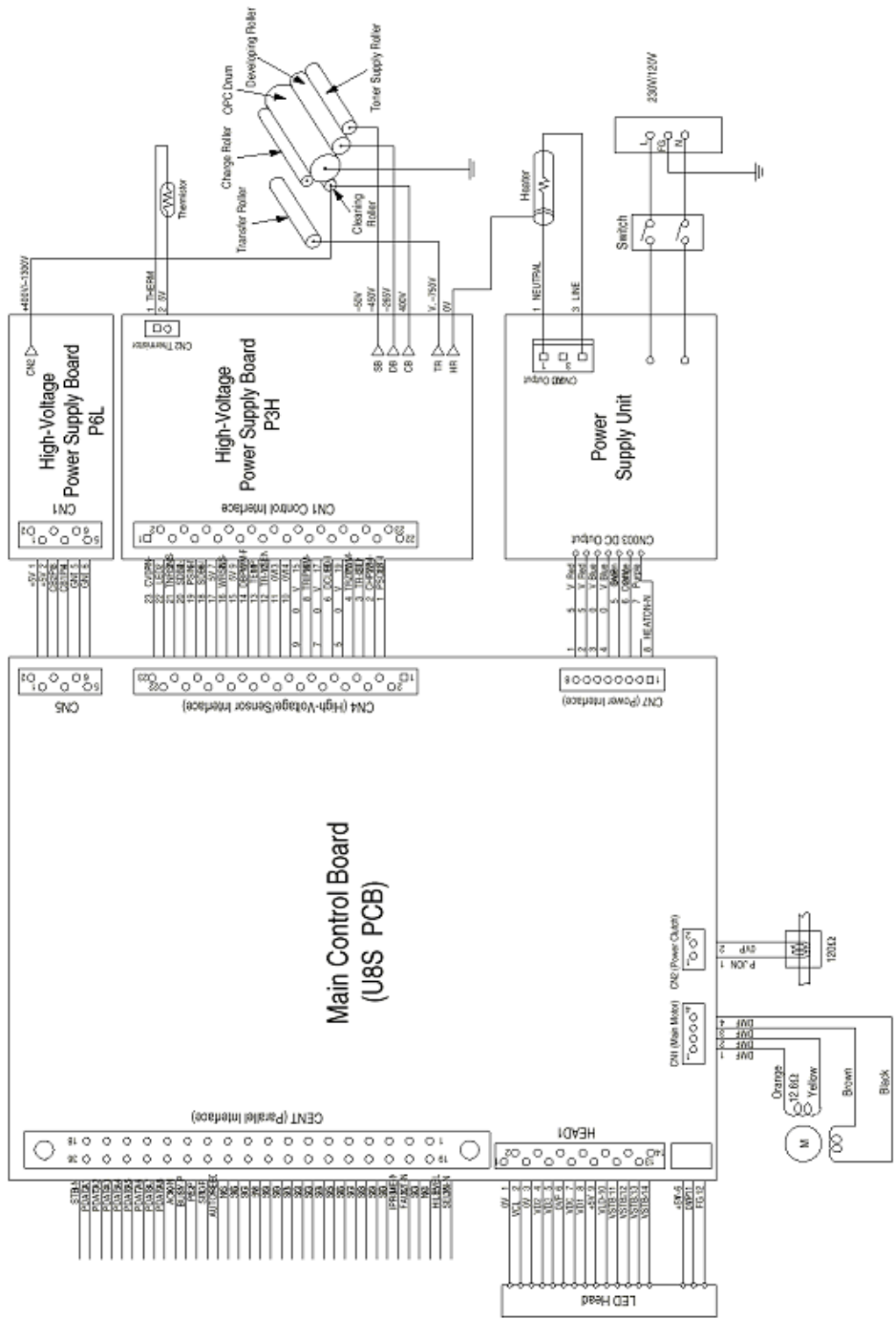
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**7.1 Interconnect Signal Diagram**



< side view of the same diagram >



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## **7.2 PCB Layout**

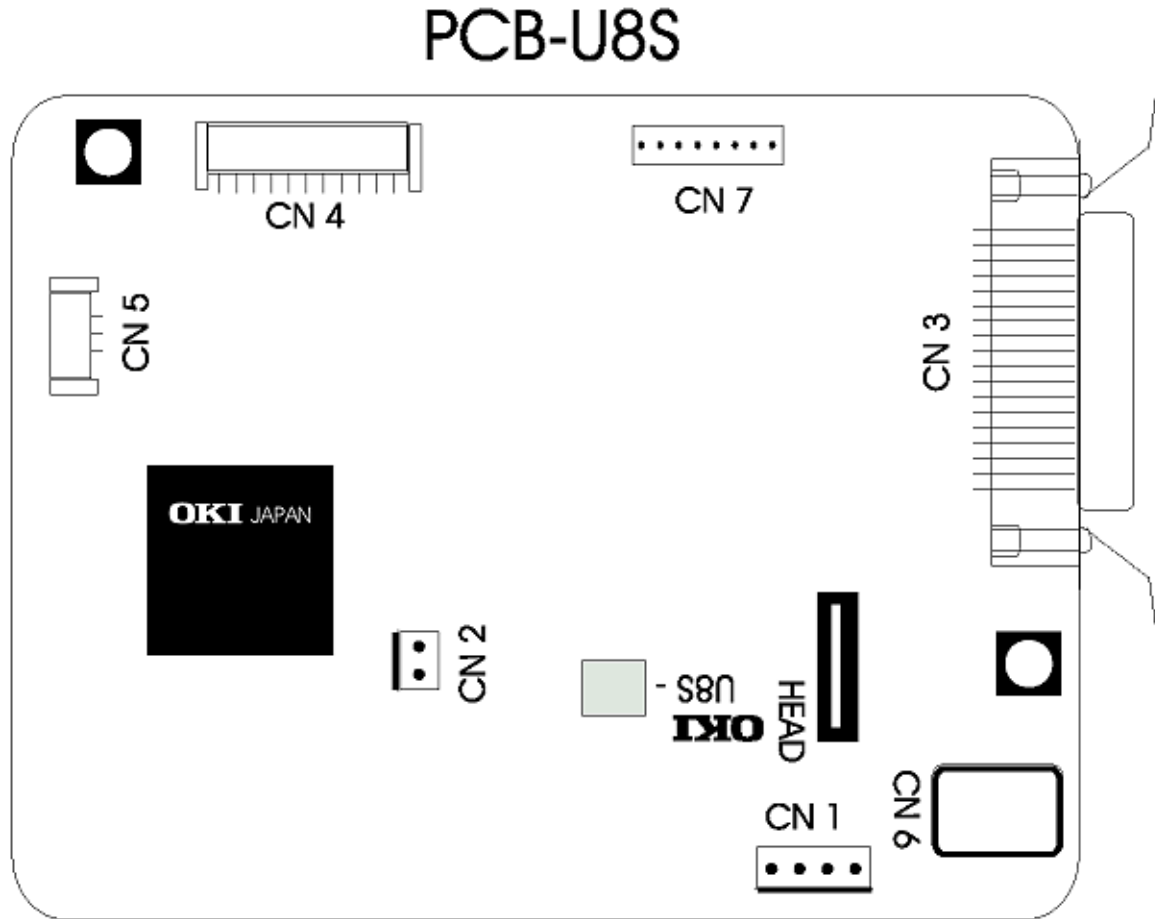
### **7.2.1 Main Control Board (NMA PCB)**

### **7.2.2 High-Voltage Power Supply Board**

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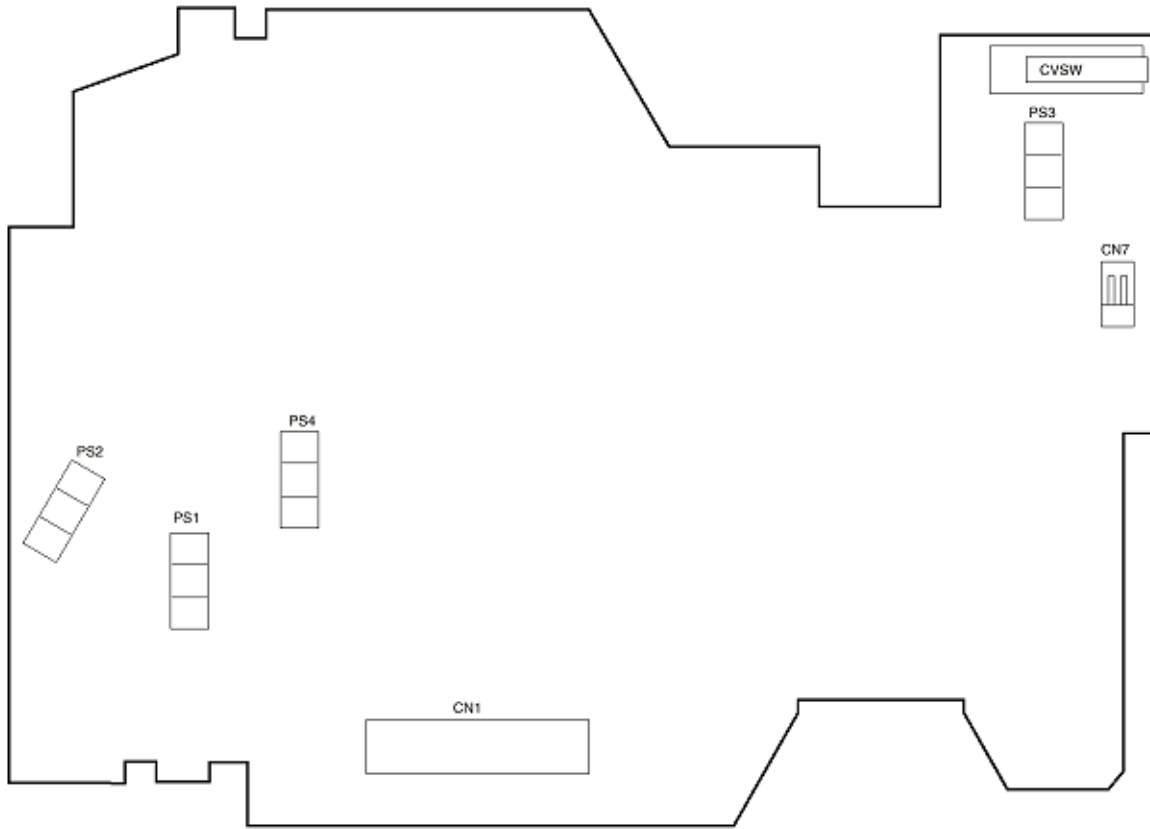
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7.2.1 Main Control Board (U8S PCB)

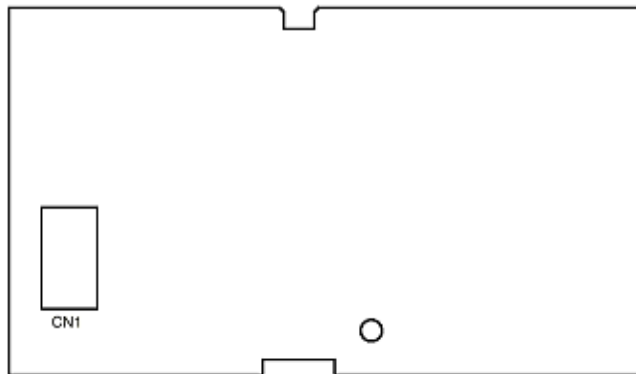


**7.2.2 High-Voltage Power Supply Board**

P3H



P6L

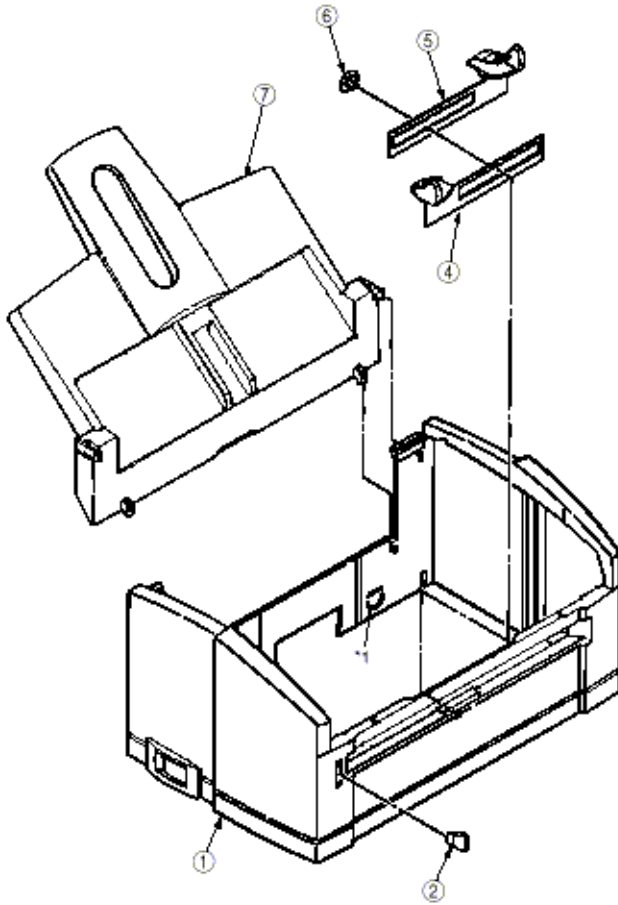


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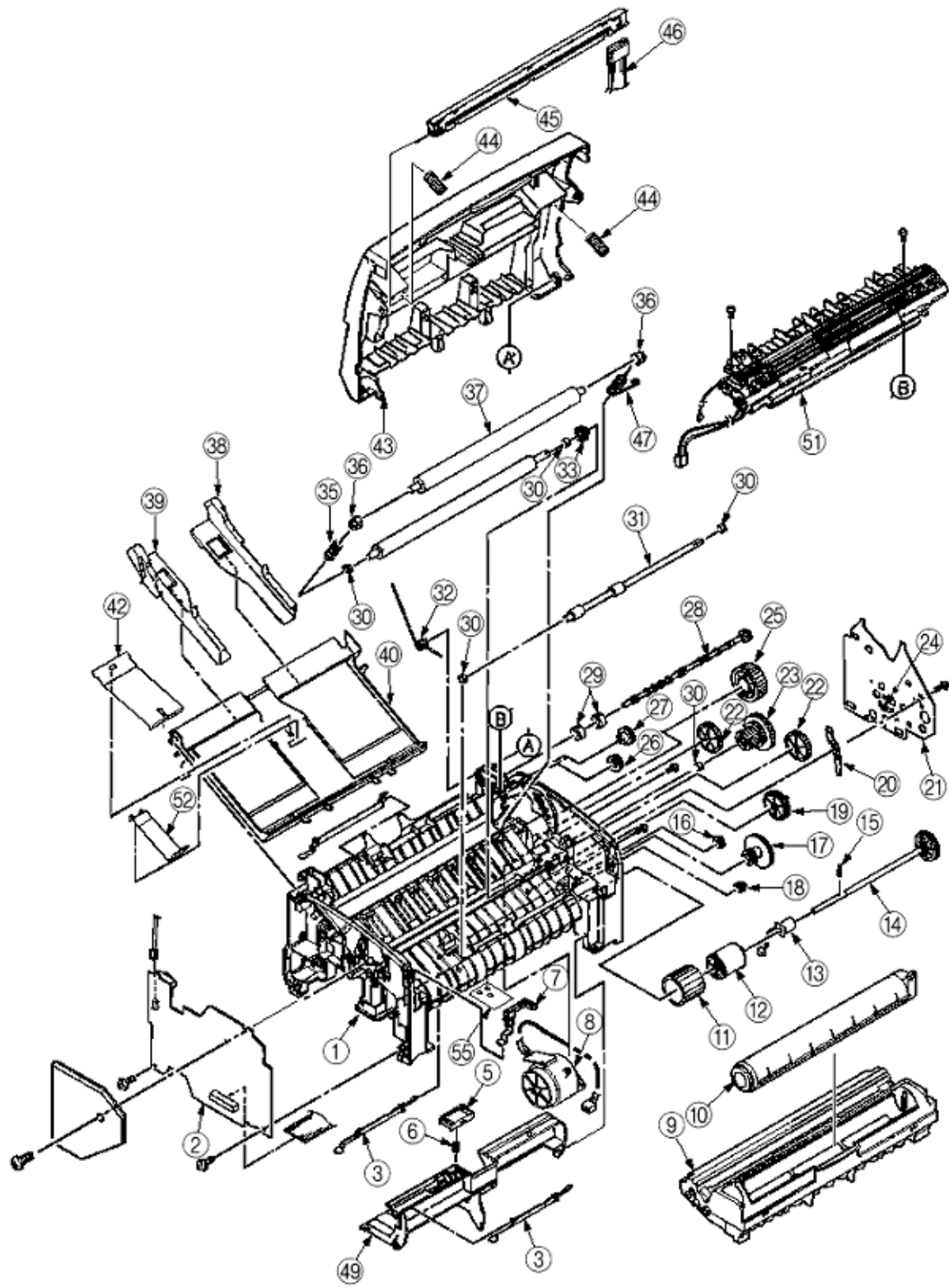


**Cover Assy Upper**



No.	Part Name	OKIDATA Part #	Qty	Remarks
1	Cover-Upper	40412601	1	
2	Lens 2	40413201	1	
4	Guide Side (L)	51021001	1	
5	Guide Slide (R)	51021101	1	
6	Gear Spur A	51237301	1	
7	Plate-Hopper	40412901	1	

**Base Frame Unit**



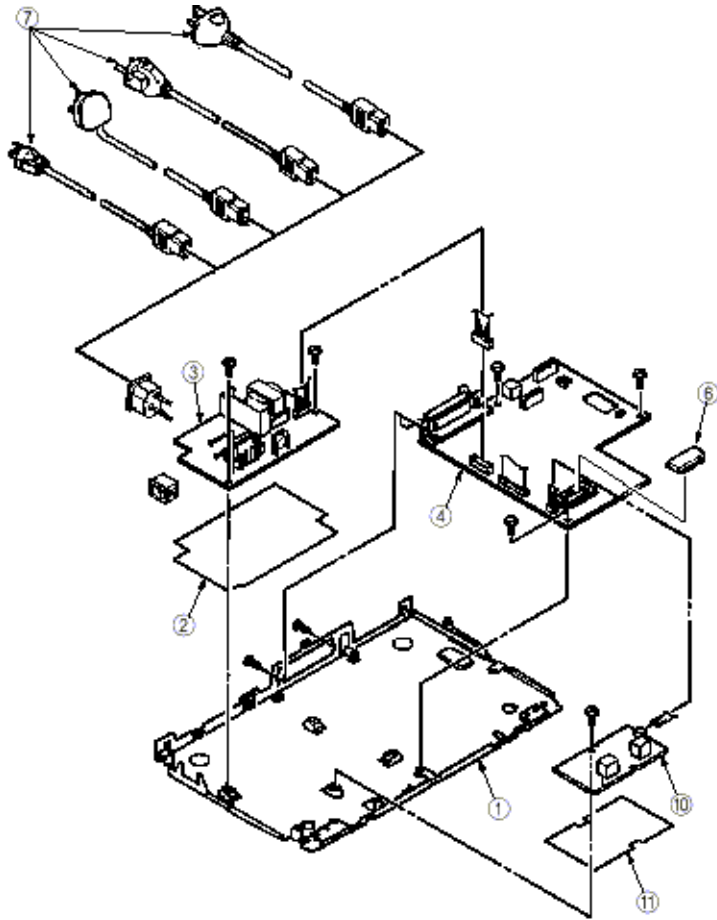
No.	Part Name	OKIDATA Part #	Qty	Remarks
1	Frame Unit Assy	40593201	1	
2	High-Voltage Power Supply Board P3H	41226501	1	
3	Paper Sensor E	50410601	2	
4				
5	Separator Assy	40721301	1	
6	Compression Spring S	40781701	1	
7	Toner Sensor Assy	50410801	1	
8	Pulse Motor	40496401	1	
9	EP Unit (Type 6) (Image Drum Unit)	40709901	1	Consumable
10	Toner Cartridge Unit (Type 6)	52111701	1	Consumable
11	Hopping Roller	40779601	1	
12	Roller Holder (Hopping Roller)	50708801	1	
13	Magnet H (Hopping Shaft)	50809001	1	
14	Hopping Shaft Assy	51113901	1	
15	Knock Pin	50607701	1	
16	Idle Gear R	51237501	1	
17	Idle Gear 2R	51238001	1	
18	Gear R	51237401	1	
19	Idle Gear M	51237701	1	
20	Earth Plate A	51021501	1	
21	Side Plate M	51021401	1	
22	Idle Gear P	51237801	2	
23	Idle Gear 3R	40721001	1	
24	Tension Plate	51022601	1	
25	Idle Gear Heat	51238101	1	
26	Idle Gear E (A)	51238201	1	
27	Idle Gear E (B)	51238301	1	
28	Drive Shaft E (Eject)	51113801	1	
29	Eject Roller	40074601	2	
30	Regist Bearing	51609101	5	
31	Regist Roller	53348301	1	
32	Tension Spring	40654001	1	
33	Gear T	40737801	1	
34	Transfer Roller	40713601	1	
35	Bias Spring (L) (Back Up Roller)	50931701	1	
36	Bearing BU (Back Up Roller)	51609201	2	
37	Pressure Roller B (Back Up Roller)	40594601	1	
38	Paper Guide (R)	40249501	1	
39	Paper Guide (L)	40249401	1	
40	Paper Holder	50708801	1	
41	Paper Sensor Exit	50410701	1	
42	Hopper Spring	50931101	1	
43	Top Cover Assy	40592104	1	
44	Head Spring	50928701	2	
45	LED Head	40521101	1	
46	Flat Cable Assy - 120V	41016102	1	
47	Bias Spring (R) (Back Up Roller)	50930901	1	
48				
49	Sheet Guide	40562401	1	
50				
51	Heat Assy	40592801	1	120V
51	Heat Assy	40592802	1	230V
52	Stopper Spring	40034001	1	

53	Caution Label (TR)		1	230V
54				
55	Film Guide		1	
56				
57				
58	Bearing Gear	40634701	1	
59	Fan	40625401	1	
60	Contact CB	40638001	1	
61	CONN Cord HV	40638101	1	

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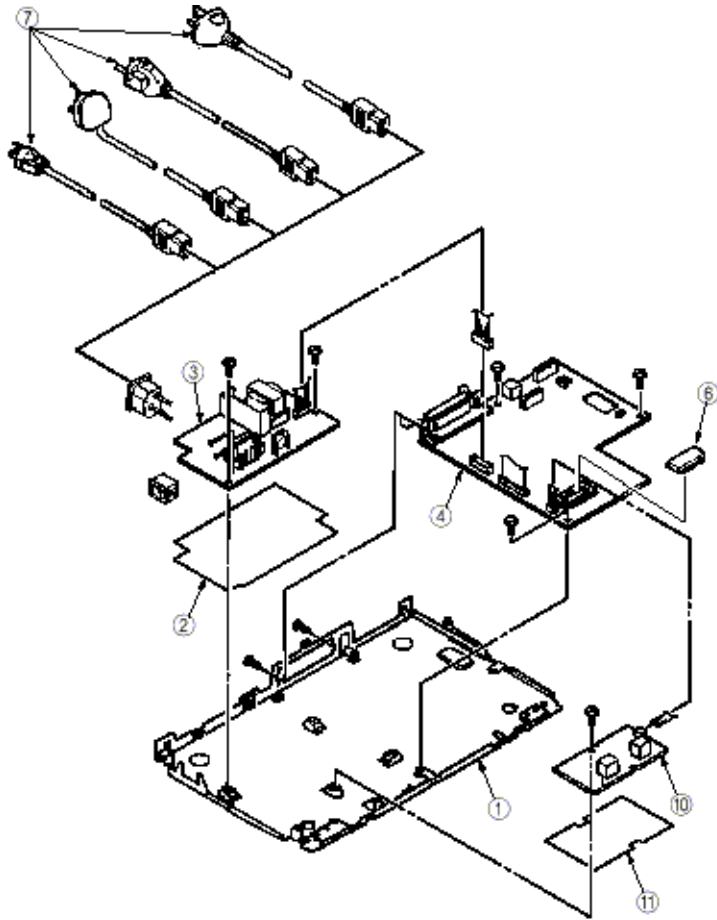
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**Base Plate Unit**



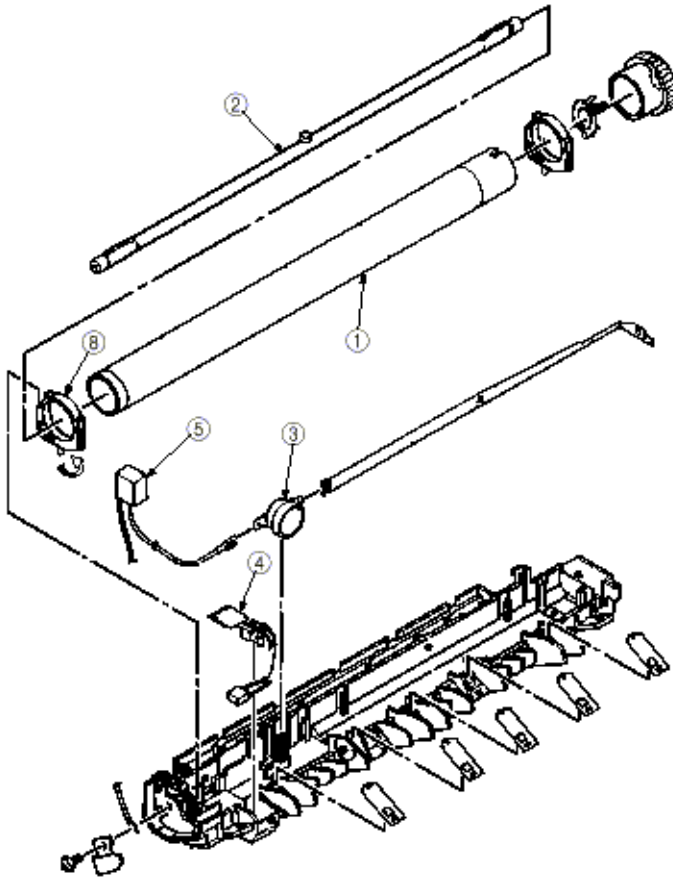
No.	Part Name	OKIDATA Part #	Qty	Remarks
1	Base Plate Assy	40592201	1	
2	Insulation Sheet A	40722501	1	
3	Power Supply Unit	40455701	1	120V
	Power Supply Unit	40455801	1	230V
4	Main Control Board (U8S-PCB)	41222702	1	
5				
6				
7	AC Cord		1	USA
8	Insulation Sheet B	40043001	1	
9				
10	High-Voltage Power Supply Board P3H	41226501	1	
11	Insulation Sheet C	40593101	1	

**Base Plate Unit**



No.	Part Name	OKIDATA Part #	Qty	Remarks
1	Base Plate Assy	40592201	1	
2	Insulation Sheet A	40722501	1	
3	Power Supply Unit		1	120V
	Power Supply Unit		1	230V
4	Main Control Board (US8-PCB)	41222702	1	
5				
6				
7	AC Cord		1	USA
8	Insulation Sheet B	40043001	1	
9				
10	High-Voltage Power Supply Board P3H	41226501	1	
11	Insulation Sheet C	40593101	1	

**Heat Assy**



No.	Part Name	OKIDATA Part #	Qty	Remarks
1	Heat Roller		1	
2	Halogen Lamp	40649301	1	120V
	Halogen Lamp	40649302	1	230V
3	Thermostat		1	
4	Thermistor		1	
5	Heat Cord		1	

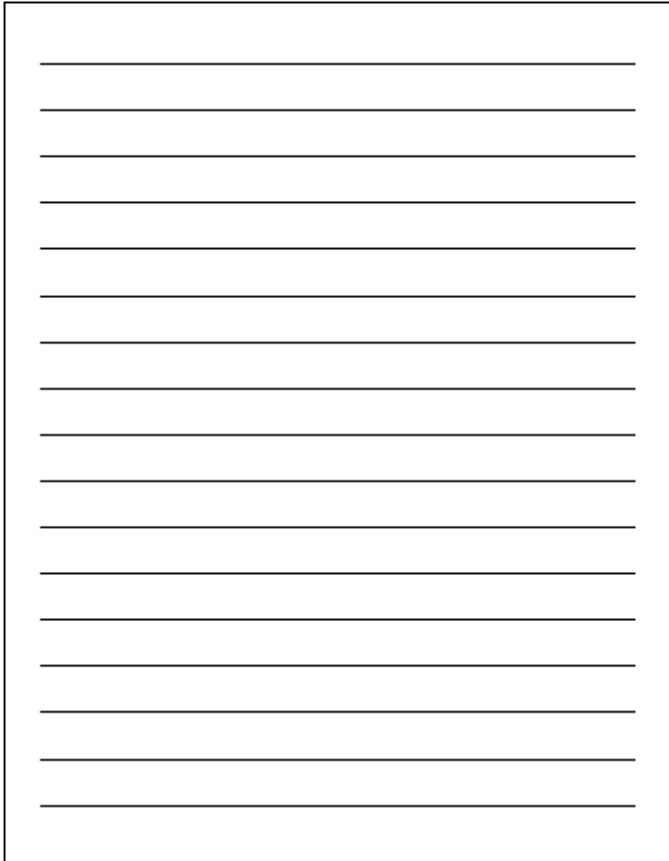


**Local Printing**

(1) The following operation enable the OKIPAGE 8z to print data by itself.

<Operation>

With the cover open, turn on the AC switch and then close the cover. The following print patterns are printed.



**Parallel Interface**

(1) Connector

- Printer side: 36 receptacle  
Type: 57RE-40360-730B-D29A (Daiichi Denshi) or equivalent
- Cable side: 36-pin plug  
Type: 57-30360 (Daiichi Denshi) or equivalent

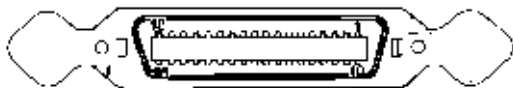
(2) Cable

- Cable length: 6 feet (1.8 m) max.  
(IEEE std 1284-1994 compliant is recommended for noise prevention).

(3) Parallel I/F signals

Pin No.	Signal Name	Direction	Function (Compatible Mode)
1	DATA STROBE	--> PR	Parallel data sampling strobe
2	DATA BIT - 1		
3	DATA BIT - 2		
4	DATA BIT - 3		
5	DATA BIT - 4		
6	DATA BIT - 5		
7	DATA BIT - 6		
8	DATA BIT - 7		
9	DATA BIT - 8		
10	ACKNOWLEDGE	<-- PR	Completion of input data reception
11	BUSY	<-- PR	The OKIPAGE 8z is not ready to receive data.
12	PAPER END	<-- PR	Paper end detection
13	SELECT	<-- PR	Select state (Online)
14	AUTOFD	--> PR	Carriage return control
15	-		Not used
16	0V		Grounding for signals
17	CHASSIS GROUND		Frame ground
18	+5V	,__ PR	50 mA max.
19 thru 30	0V		Grounding for signals
31	INPUT PRIME	--> PR	Initialization signal
32	FAULT	<-- PR	Paper end or alarm
33	0V		Grounding for signals
34	-		Not used
35	-		High level (3.3 kOhms)
36	SELIN	-- PR	Data input enable or disable

- Connector pin arrangement



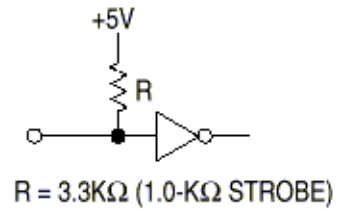
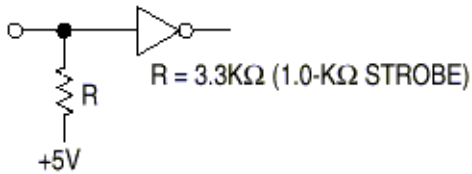
(4) Signal level

- LOW : 0 V to  $\sim$ 0.8 V
- HIGH: +2.4 V to 5.0 V

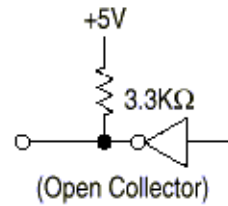
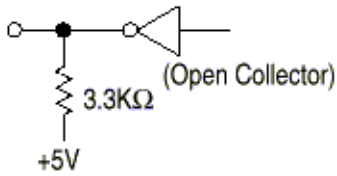
(5) Interface circuit

- 8w

a) Receiving circuit

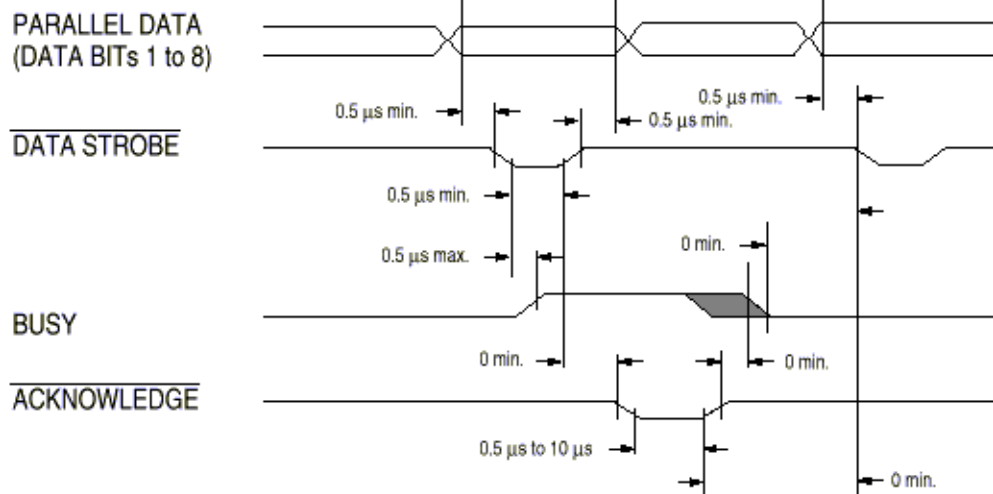


(b) Sending circuit

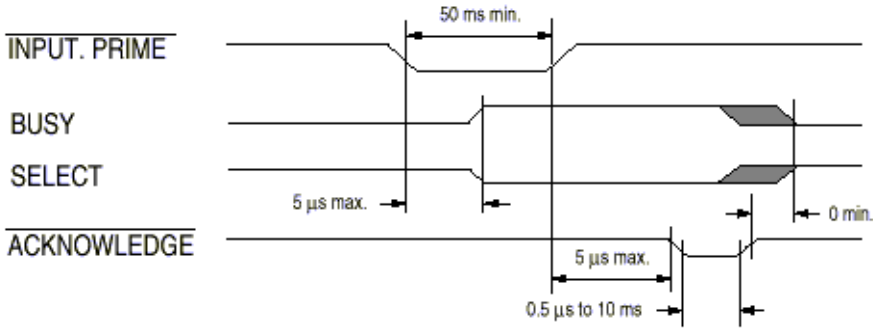


(6) Timing charts

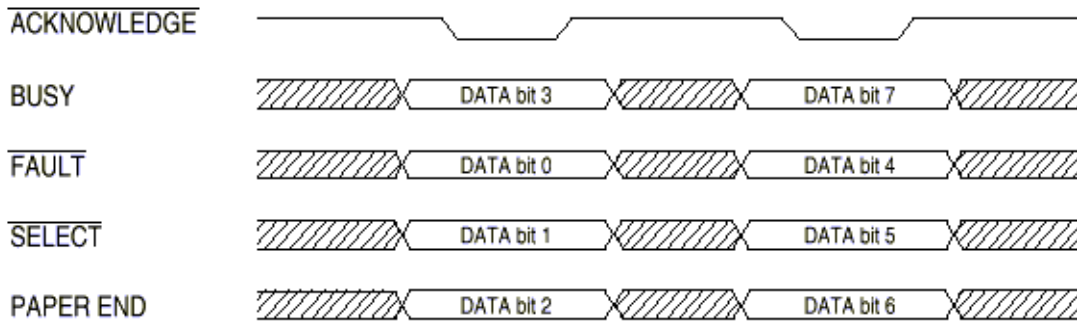
a) Data receiving timing (compatible mode)



b) INPUT PRIME timing (when the INPUT PRIME signal is enabled)



c) Data sending timing (nibble mode)



---

**Outline of Maintenance Utility****1. OUTLINE OF MAINTENANCE UTILITY**

The maintenance utility is an application program that operates on Microsoft Windows 3.1 or higher.

The maintenance utility has the following functions:

- Transmission of menu setting command to initialize and change setting values
- Printer RAM check
- Test printing
- Printer information display
- Printer EEPROM read/write

**2. ROLE OF MAINTENANCE UTILITY**

The maintenance utility is a collection of command send/receive functions to realize the printer maintenance functions.

For this reason, only servicemen and maintenance personnel can use the maintenance utility. This utility cannot be made public for printer end users.

**3. OUTLINE OF MAINTENANCE UTILITY FUNCTIONS**

The maintenance utility is classified into the following functional units and displayed:

- Engine Menu Setting : Used to display and change engine menu settings.
- Engine Counter : Used to display and initialize the engine counter.
- Printer Status : Used to display the printer status.
- Test Print : Used to execute test printing.
- Option : Special function
- About : Used to display engine maintenance utility information and printer information.
- Reload : Used to reload menu setting values.

**Detail of Each Function**

**4.1 Engine Menu Setting**

**4.2 Engine Counter**

**4.3 Printer Status**

**4.4 Test Print**

**4.5 Option**

**4.6 About**

**4.7 Reload**

**4.8 Exit**

---

#### 4.1 Engine Menu Setting

Engine Menu Setting is used to set, display, and change the following menu items:

(1) Print Position

Used to adjust the print start position.

(2) LED Head Marking No.

Used to adjust the exposure time of the LED head.

(3) LED Head Width

Used to specify the LED head dot count.

(4) LED Head Wire

Used to specify whether the data wire of the LED head is 300-1W, one-wire (non-adjustment) type or 300-2W two-wire (adjustment) type. (This printer, however, can use only one-wire type.) Do not use D600W4.

(5) Setting or Humidity

Used to adjust transfer current.

(6) Head Type

Do not use in this printer.

(7) Wait Table

Do not use in this printer.

(8) Page Prt

Do not use in this printer.

(9) Entry

Used to reflect the engine menu setting values on the printer.

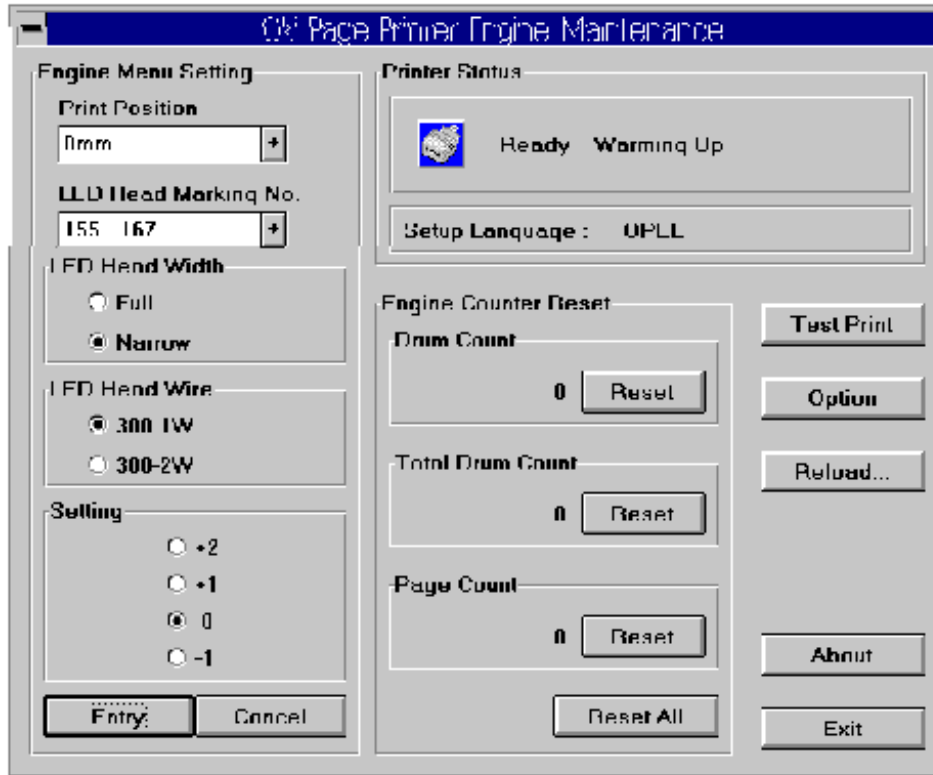
10) Cancel

Used to clear unreflected items. (Items for which Entry is not specified.)

**4.2 Engine Counter**

Engine Counter is used to display and initialize the following count values: (See Figure C-1.)

<Engine Maintenance Drive GUI>



**Figure C-1 Main Menu Dialog**

- (1) Drum Count  
Number of revolutions of mounted EP drum
- (2) Total Drum Count  
Total number of revolutions of EP drum after shipment
- (3) Page Count  
Total number of printed pages after shipment clicking the "Reset" button cleans each counter.
- (4) Reset All  
Used to clear all counters.



**4.3 Printer Status**

Printer Status is used to display the printer status. (See Figure C-1.)

<Engine Maintenance Driver GUI>

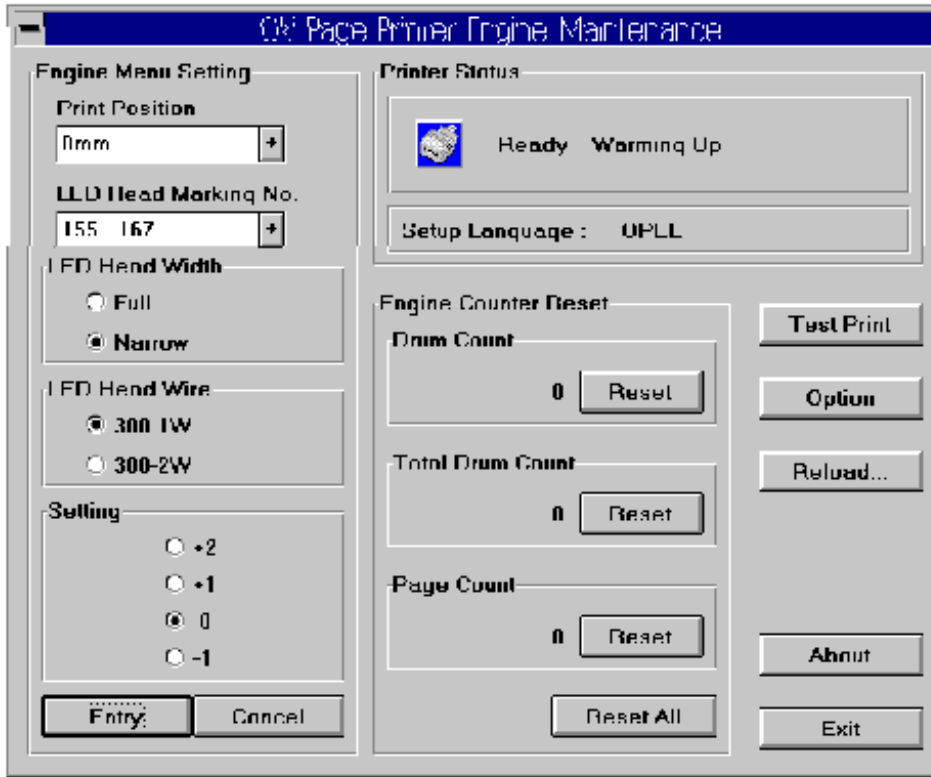
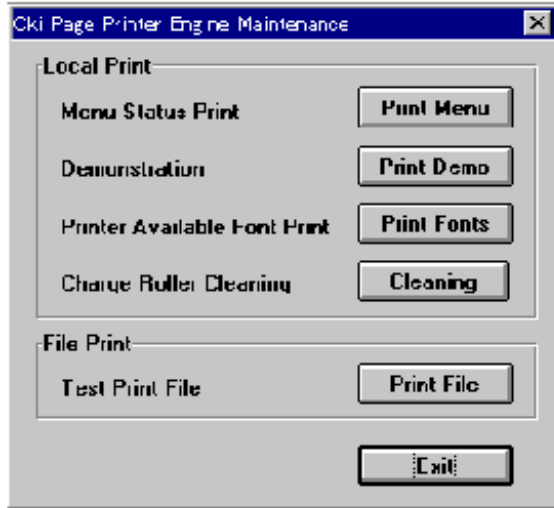


Figure C-1 Main Menu Dialog

**4.4 Test Print**

Test Print is used to check whether the printer can print data normally after the maintenance utility has terminated.  
(See Figure C-2)



**Figure C-3 Option Menu Dialog**

**4.5 Option**

Option is used to execute the following functions: (See Figure C-3 below)

(1) Printer Engine Reset

Used to initialize the engine menu and counter.

(2) EEPROM Upload

Used to upload EEPROM contents to the file.

(3) EEPROM Download

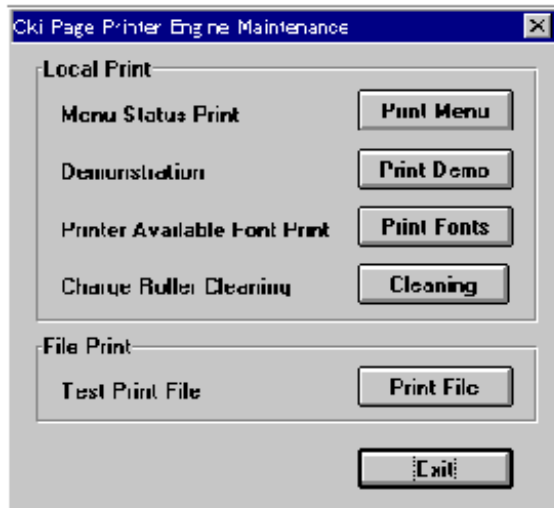
Used to download data from the file to EEPROM.

(4) Printer RAM Check

Used to check printer RAM.

5) User

Used to set a destination default (ODA, OEL, INTL, INTA). See Figure C-3 below.



**Figure C-3 Option Menu Dialog**

**4.6 About**

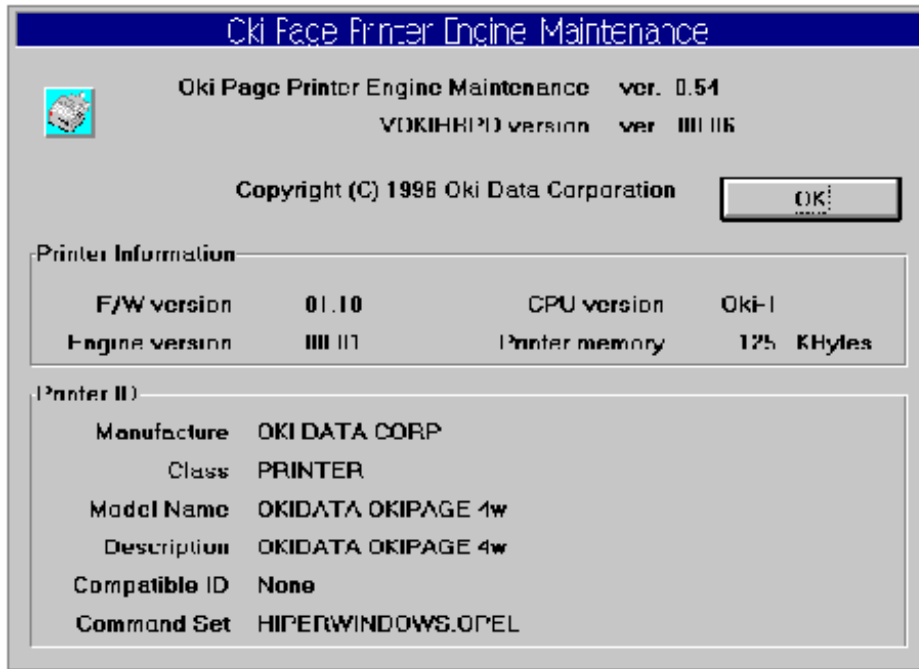
About is used to display the following information:

Engine maintenance utility version information

Printer version information and memory size information

Printer device ID information

See figure C-4.



**Figure C-4 About Dialog**

#### **4.7 Reload**

Reload is used to reload menu setting values.

#### **4.8 Exit**

Clicking the Exit button terminates the maintenance utility.

**USB Specifications**

1) Connector

- Printer Side : "B" Receptacle (Upstream Input to the USB Device)
- Cable Side : Series "B" Plug

2) Cable

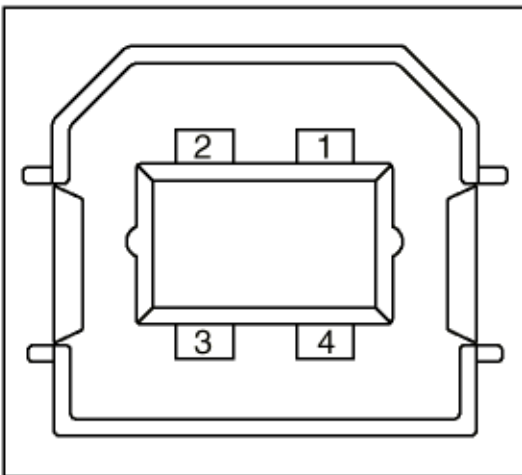
- Cable Length : Max 5 m (A cable must be met USB Spec Rev 1.1 for normal operation)

**Note:** Cable is not supplied.

3) Table of USB I / F signals

Contact Number	Signal Name	Typical Wiring Assignment
1	Vbus	Red
2	D-	White
3	D+	Green
4	GND	Black
Shell	Shield	Drain Wire

4) Connector pin arrangement



5) Mode & Class of Device

- Full - speed Driver
- Self - powered Device

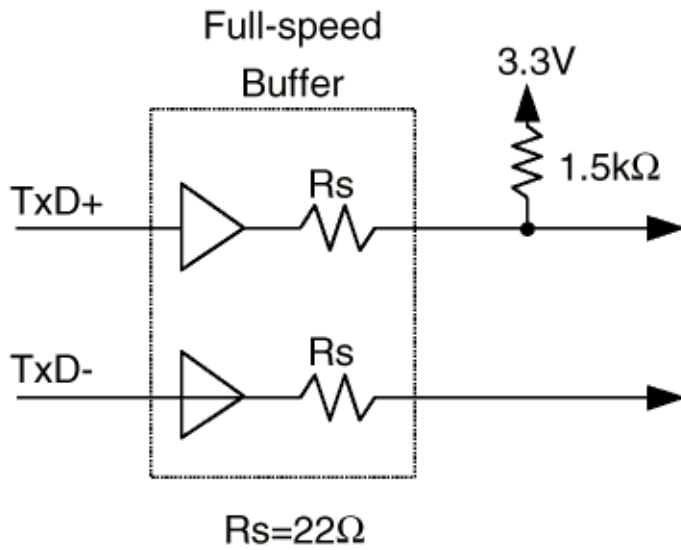
6) Data Signaling Rate

- Full - speed function - 12Mb/s  $\pm$  0.25%(2500ppm)

7) Receive Buffer

- 2044Kbytes

8) Interface circuit



(9) Signal Level

- Input / Output Level

Parameter	Symbol	Min.	Max.	Units
<b>Input Levels:</b>				
High (driven)	$V_{IH}$	2.0		V
High (floating)	$V_{IHZ}$	2.7	3.6	V
Low	$V_{IL}$		0.8	V
<b>Output Levels:</b>				
Low	OL	0.0	0.3	V
High (driven)	OH	2.8	3.6	V
Output Signal Crossover Voltage	V	1.3	2.0	V

- Signaling Levels



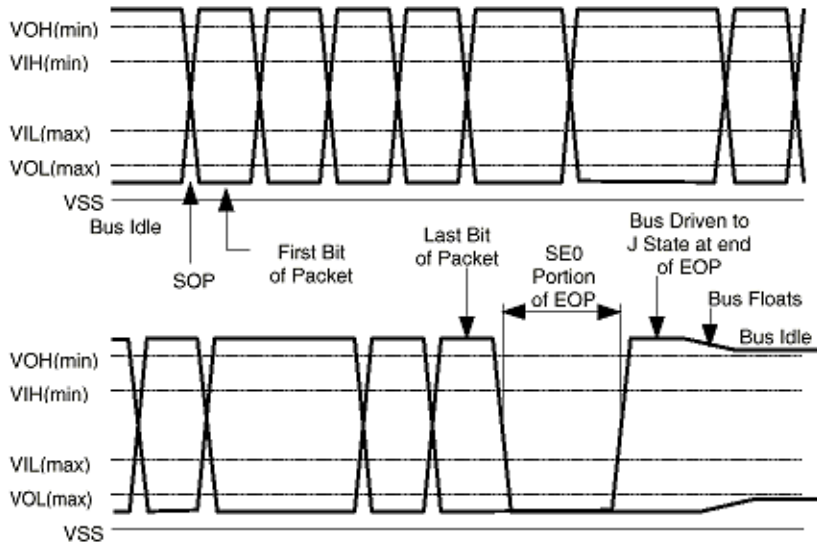
Bus State	Signaling Levels	
	Required	Acceptable
Differential "1"	$(D+) - (D-) > 200\text{mV}$ and $D+ > V_{IH}(\text{min})$	$(D+) - (D-) > 200\text{mV}$
Differential "0"	$(D-) - (D+) > 200\text{mV}$ and $D- > V_{IH}(\text{min})$	$(D-) - (D+) > 200\text{mV}$
Single-ended 0(SE0)	$D+$ and $D- < V_{IL}(\text{max})$	$D+$ and $D- < V_{IH}(\text{min})$
Data J state: Low-speed Full-speed	Differential "0" Differential "1"	
Data K state: Low-speed Full-speed	Differential "1" Differential "0"	
Idle state: Low-speed Full-speed	$D- > V_{IH2}(\text{min})$ and $D+ < V_{IL}(\text{max})$ $D+ > V_{IH2}(\text{min})$ and $D- < V_{IL}(\text{max})$	$D- > V_{IH2}(\text{min})$ and $D+ < V_{IH}(\text{min})$ $D+ > V_{IH2}(\text{min})$ and $D- < V_{IH}(\text{min})$
Resume state	Data K state	
Start-of-Packet(SOP)	Data lines switch from Idle to K state	
End-of-Packet(EOP)	SE0 for $\geq 1$ bit time <sup>1</sup> followed by a J state for 1 bit time	SE0 for $\geq 1$ bit time <sup>1</sup> followed by a J state
Disconnect (at downstream port)	SE0 for $\geq 2.5\mu\text{s}$	
Connect (at downstream port)	Idle for $\geq 2\text{ms}$	Idle for $\geq 2.5\mu\text{s}$
Reset	$D+$ and $D- < V_{IL}(\text{max})$ for $\geq 10\text{ms}$	$D+$ and $D- < V_{IL}(\text{max})$ for $\geq 2.5\mu\text{s}$

**Notes:**

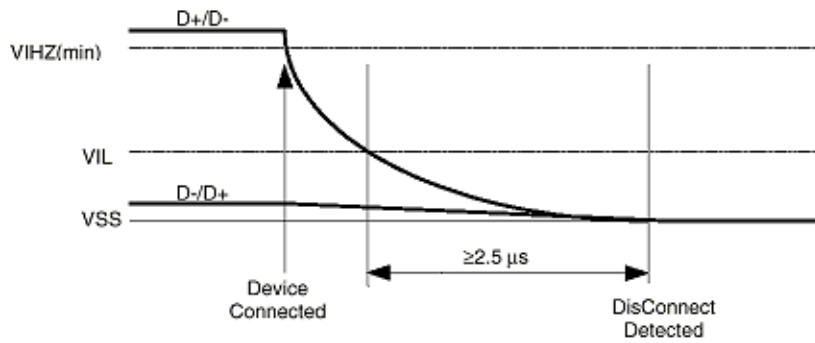
1. The width of EOP is defined in bit times relative to the device type receiving the EOP. The bit time is approximate.

(10) Timing Chart

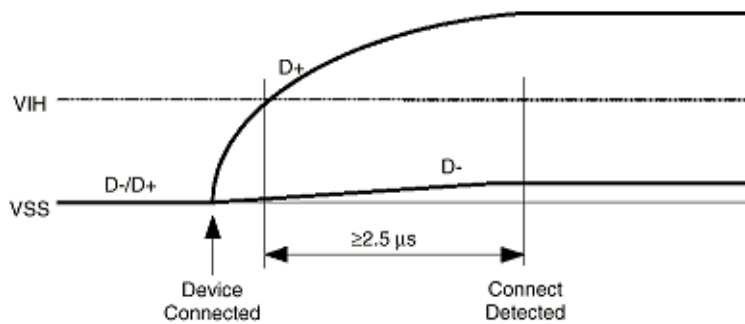
a) Packet Voltage Levels



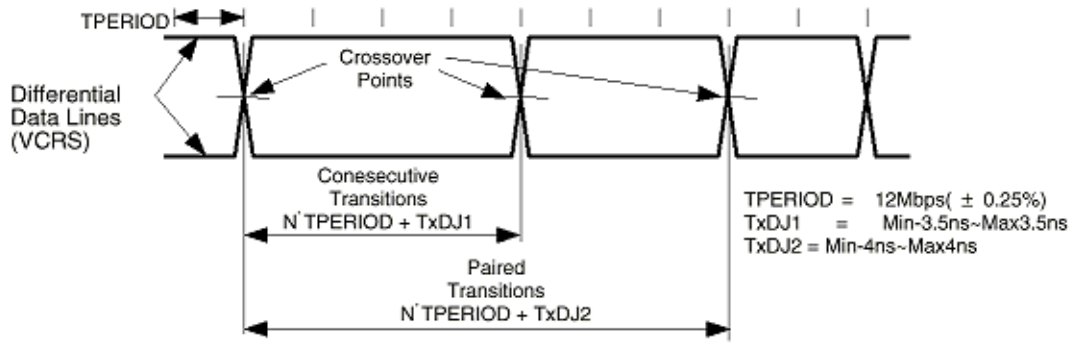
b) Disconnect Detection



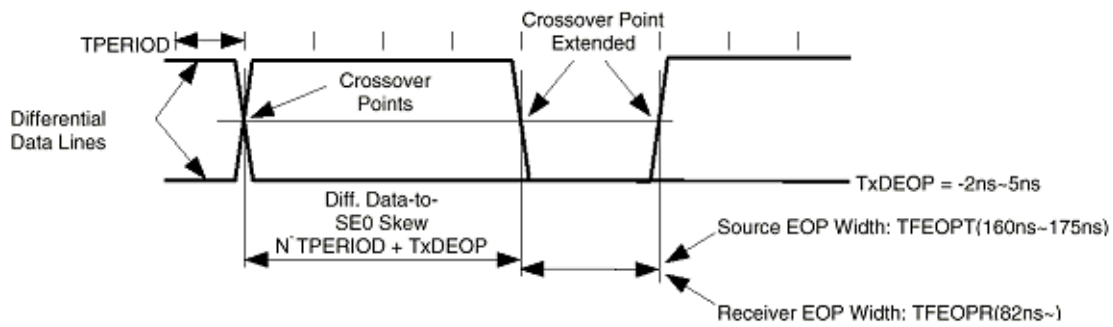
(c) Full-speed Device Connection Detection



d) Differential Data Jitter



e) Differential-to-EOP Transition Skew and EOP Width



f) Receiver Jitter Tolerance

